

CG 18 CODE GW-749-P PKG. 05 TIME 7 AM

→ DET: 17 90 38344-1
 TAB: PUNCH TOTAL WGT AS EST WGT
 EST WGT (DO NOT PUNCH)
 (REQ #)

6095995219
 5296 LBS

TAB: PUNCH FOLLOWING CONSUMPTIONS:

DEC 22 1980

PROCESSES	APPROVED BY
() GW-749-P (J) AJC 9-12-77	
() () DCG 9-12-77	
() ()	
() ()	
TYPED BY	
NSA 9-13-77	

CG	CODE	LOT	PQ	DISP	LBS	%
18	GC-1-A	30391	23		123	Can + fruit
18	GC-1-A	37957	93		1436	PUNCHED
18	GC-1-A					DEC 29 1980

TAB: DO NOT PUNCH
 PULP WGT

TOTAL WGT

7002 7002 6645

GW-749-38343

Make in V. 320 only

H 63647
 V-320

98.2% yield
 13410
 13647

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® GREEN B	USE LBS.	N CODE	ACC LBS
MISC 1	NOTE: Making Supv - 1 hour before taking S 25 sample. advise 1. CIL Supv of status 2. Obtain as listed above 3. Calc for S 9 4. 38399 #GC-1-A pulp wgt (S 1) = 1000# water		GC-1-A	1426
ALM 2	5. Pump in 1 drum GC-1-A from S 1 & H. 0360 WT2, 35.6% 6. Stop in in 3-5 min 7. Start agitator & stir minimum time to fluidize NOTE: Over-Stirring May Cause Excessive Foam 8. Dump in rest of GC-1-A (S 1) in 2 drum increments. Stir minimum time to fluidize between increments. Rinse drums with 1000 # water calculated in S 2. If no water is available from S 2, scrape in drums. 9. Start agitator & add in 15-20 min 10. Rinse grating, sides & mixer basket with 200# water 11. Stir 60 min 12. Stop agitator & record: pH 10.7 (10.0-12.0) 13. If necessary add to pH 10.0-12.0 14. Record: pH 15. Pour in 16. Stir 5 min 17. When scheduled pour in NOTE: If ALM is full, add as vol will permit during homog	16 100 340 680 38 43	7-D 741-B 741-B 30-D 195-B GW-749	8 128 100 300 680 43

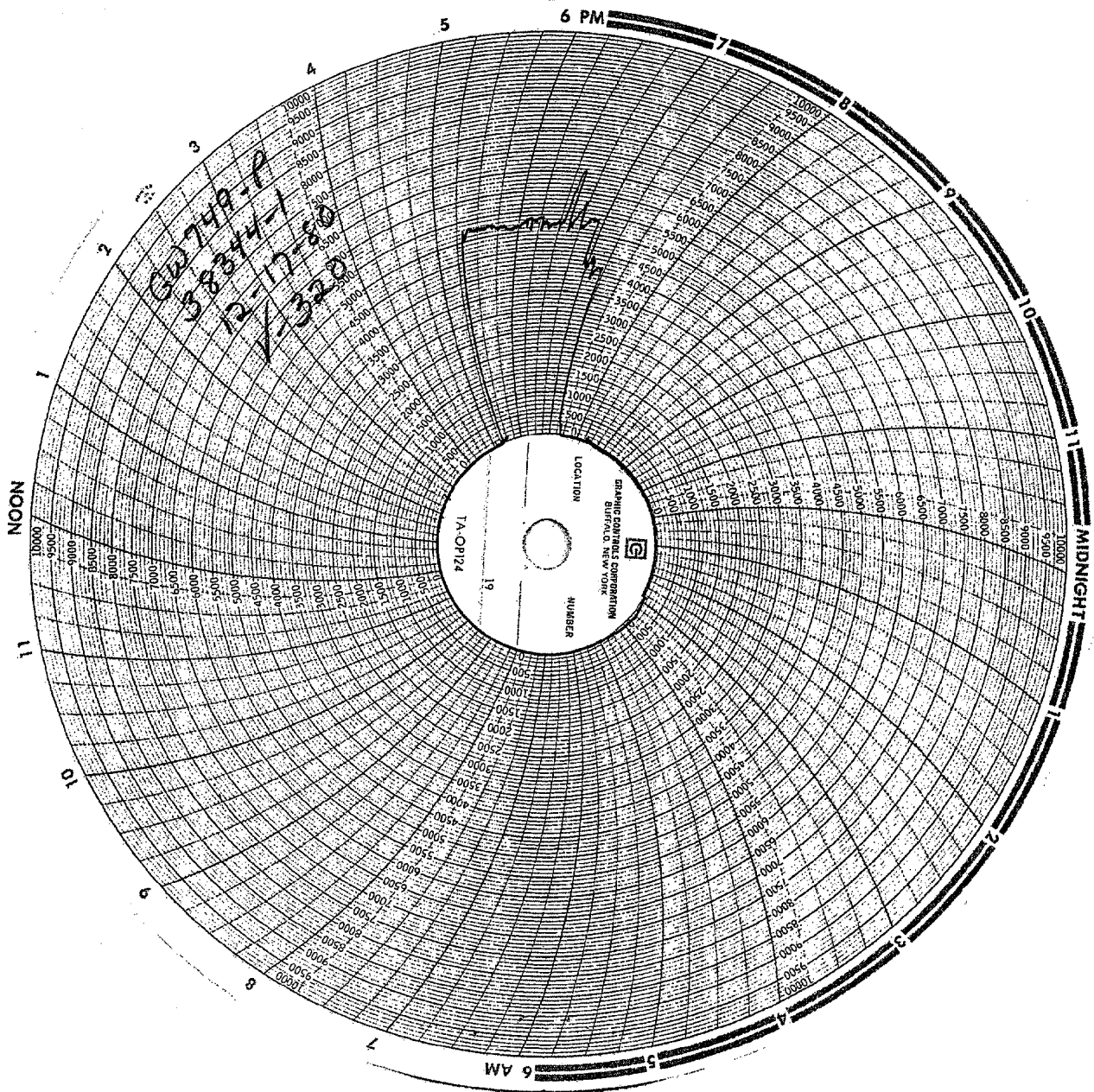
WATER LEFT TO USE 636

Done in 600

20110 050101 82V

N37407

EQUIPMENT	PAGE 2 CG 18 CODE GW-749-P	EST. WGT. 7496	LBS.	USE LBS.	N CODE	AG LBS.
CV 3	18 Run ALM thru Homog at 4800-5200 PSI into V-330					
	NOTE: Return material Homog below 4800 PSI to ALM					
	19 Rinse ALM with 300# water thru Homog at 2000-5200 PSI					
	20 Drain line from Homog to CV into drum & pour into CV					
	21 Stir 30 min					
	22 Record: pH 10.3 (10.0-12.0)					
	23 If necessary, adj to pH 10.0-12.0	Assume 50%			7-D	
	& Record: pH	Assume 75%			30-D	
	24 Discharge ±25 G thru packout line & pour into CV					
	25 Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 39					
	26 Fill 1-16 ounce jar from packout line & run 100 mesh screen test per SOP. Record result in S 39					
	27 If screen test is OK, close manhole cover, turn off light, & leave agitator on. NOTE: If screen test is not OK, notify supervisor					
Homog 4	28 Record: Number of screen cleans:					
	29 Clean Homogenizer per standard practice			25	3-A	25
CV 5	30 Add # water as required to CV					
	NOTE: If test is satisfactory, omit S's 30-33					
	31 Start agitator & stir 20 min or longer to uniformity					
	32 Fill 1-16 ounce jar from packout line & deliver to CTL for color. Record in S 39					
	33 Shut off agitator until test is available					
	34 When test is satisfactory, start agitator					
	35 Stir 5 min or longer					
	36 Check packout scale accuracy: 50# 250# 500#					
	37 Discharge thru packout screen as follows:					
	PACKAGE N-CODE SCHEDULED PACK TOTAL NET PACK					
	N-1700 0.05 gal 336 336-					
	13410					
	GRAND TOTAL NET PACK					
	NOTE: After discharging ±25 G, fill 2-16 ounce jars from packout line, mark "FINAL." Deliver to CTL when packout is completed. Record in S 39					
	38 Stop agitator					
	39 Record: Results Time Supv					
	S25 Color sample to CTL					
	S26 Screen test					
	S32 Resample to CTL					
	S37 Samples during packout					
	S37 Delivered to CTL	7:40-12:30 PM				
	START FIN OPTR					
	10:45 AM 3:00 PM 409					
	5:00 PM 9:00 PM 101					



Pumped to V-320 outtop of 38344-1 MAKING INSTRUCTIONS: BATCH UN

ALM #2

C.V.

214

320

D.V.

CG 18 CODE GW-749-P PKG. 05 TIME 7 AM

LOT 16 80 38343-1

TAB: PUNCH TOTAL WGT AS EST WGT
EST WGT (DO NOT PUNCH)
(REQ #)

5647
5006 LBS

TAB: PUNCH FOLLOWING CONSUMPTIONS:

PROCESSES		APPROVED BY
() GW-749-P	(J)	AJC 9-12-7
()	()	DCG 9-12-7
()	()	
()	()	
TYPED BY		
NSA 9-13-77		

CG	CODE	LOT	PQ	DISP	LBS
18	GC-1-A	30371	23		122
18	GC-1-A	37635	23		1260
18	GC-1-A	37635	28		95

TAB: DO NOT PUNCH
PULP WGT

DEC 22 1960

TOTAL WGT

5006 7002

100% yield

Consumed in GW-749-38344

PUNCHED & CHECKED

NON-BLEEDING

EQUIPMENT	NAME	USE LBS.	N CODE	AC LB
MISC 1	MONASTRAL® GREEN B			
	NOTE: Making Supv - 1 hour before taking S 25 sample, advise CTL Supv of status			
	1 Obtain as listed above	3482	GC-1-A	135
	2 Calc for S 9			
	500# - 3485 #GC-1-A pulp wgt (S 1) = 1515 # water			
ALM 2	3 Plug ALM #2 outlet & run in 375# water			
	4 Do Not Start Agitator			
	5 Add Assume 50%	16	7-D	8
	6 Dump in 1 drum GC-1-A from S 1 & 1 drum 360 LBS 2, 35.6%	360	8110-A	128
	7 Sift in in 3-5 min	100	741-B	10
	8 Start agitator & stir minimum time to fluidize			
	NOTE: Over-Stirring May Cause Excessive Foam			
	9 Dump in rest of GC-1-A (S 1) in 2 drum increments. Stir minimum time to fluidize between increments. Rinse Drums with 1515 # water calculated in S 2. If no water is available from S 2, scrape in drums.			
	10 Start agitator & add in 15-20 min	700	741-B	700
	11 Rinse grating, sides & mixer basket with 200# water	639		639
	12 Stir 60 min Record: Time Start 5:30 PM			
	13 Stop agitator & record: pH 10.7 (10.0-12.0)			
	14 If necessary add to pH 10.0-12.0 Assume 50% & Record: pH Assume 75%		7-D	
	15 Pour in	38	30-D	
	16 Stir 5 min	41	195-B	41
	17 When scheduled pour in Lot		GW-749	
	NOTE: If ALM is full, add as vol will permit during homog			

