MD-3-A

PACKAGE TICKET

CODE BP-565 LOT K2K 49

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		10	1734	15
	STUMP			

TOTAL NET WT. 1734

LUMP WT. 1768 PKG. N-CODE

PROD./SUPV.	DATE	OPERATOR
RP	10/28/82	23

0·C

1·81 +
1·82 +
1·97 +
2·04 +
1·85 +
1·80 +
1·90 +
1·69 +
1·68 +
0·78 +

010

17·34 %

DUP050102478

PRODUCT NAME = MONASTRAL BLUE B
(RESIN EXTENDED CPC FOR PLASTICS)
CG 20 CODE BP-565-D PKG ____

LOT K2K49 OCT 14 1982

EST. WT. ~~1500~~ 1902 LBS.

N-8575 LOT N-089 A,B,C

NON-BLEEDING
PROCESSES
BP-565-D (A)
XOC-23

APPROVED BY
BBK 11/20/81
TCP ~~03~~/02/82

MAKING NOTES _____

JOB NAME: 2GREB65DPA

INSTRUCTIONS =	PRESSING = RECORD					
MAT	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	STARTED					
TIME	CAKES USED					
RELEASED BY	WATER ON					
PRESS	HRS. WASHED					
NO. OF CAKES	OHMS					
PRESS WITH AGITATION	HRS. WASHED					
WASH TO OHMS -	OHMS					
TEST AFTER HOURS	HRS. WASHED					
LOAD ON 8 CARS	OHMS					
PANLOAD	CAKE CONDITION					
#3 CLEAN PANS + CARS (IF USED FOR OTHER CODES) REQ'D TO INSERT	NO CARS LOADED	5				
HOSE OFF PANS BEFORE PANLOADING	EXPLAIN LOSSES					
SAMPLES JAR	SAMPLED BY					
DELIVER TO	RELEASED BY					

= DRYING =

DRY 36 HOURS AT ~~[illegible]~~ 170 DEG F.
DRY IN SECTIONS: _____

LUMP: - OK - WET - SALTS - CONTAMINATD

TAKE COMPOSITE SAMPLES FROM EACH DRYER CAR, NOTE CODE, LOT, DRYER #, DATE, TIME AND SUBMIT TO CTL FOR % MOISTURE

LEAVE IN DRYER WHILE MOISTURE RUN

IF 1% OR LESS MOISTURE - OK TO PULL

NOTE - FILL IN BELOW

ADDITIONAL DRYING HOURS REQUIRED

DUMP IN NEW LIP'S WITH LINER (CAPER)

SAMPLES ~~[illegible]~~ 1PT + 1 ENV
DELIVER TO CTL

NO CARS PULLED
SAMPLED BY
RELEASED BY

NO DRUMS 11
LUMP WGT 1768

MILL LSP 0.75" SCREEN 1700 RPM
MAX. TEMP 140 DEG F
~~[illegible]~~

GRIND WITH CO_2 AS PER OP # FA 0043

SAMPLE WITHOUT MIXING
SAMPLES 2 ENV & 2 PT CAN
DELIVER TO CTL

SCREEN RPM
MAX. TEMP. F

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

DUP050102479

49
51
371

0.00 *

1.86 +
0.14 -
1.81 +
0.14 -
1.65 +
0.14 -
1.74 +
0.14 -
1.66 +
0.14 -
1.76 +
0.14 -
1.87 +
0.14 -
1.85 +
0.14 -
1.77 +
0.14 -
1.76 +
0.14 -
1.49 +
0.14 -
17.68 *

11 ds

3 cas

DUP050102480