

ALM #173 (V-200, 100, 181, 200, 202 C.V.)
 CG 16 CODE RT-887-D PKG.
 MAY -0-81-21061
 EST. WGT. 2042 LBS.
 STD. HRS. 5.8 TIME M

PROCESSES
 RT-887-D (E) APPROVED BY
 () () BBK 03-15-77
 () () DCG 05-19-77
 () () MTW 06-06-77
 () ()
 TYPED BY
 emw061677

USE N 7656-A lot 807, 1923#, 24 du

NON-BLEEDING				
EQUIPMENT	NAME	USE LBS.	N CODE	ACCT. LBS.
ALM	MONASTRAL® VIOLET R			
1	Plug outlet into ALM # 1 & run in 100# water			
2	Obtain for S 3 Lot Drums		7656-A	2000
3	Dump in 1/4 of N-7656-A from S 2 to nearest full drum			1923
	Drum %			
	4 23.3	1900	7656-A	
			7656-A	
	Stir 5-10 min to a smooth slurry adding water if necessary			
SV	Pump ALM without agitation thru 20 mesh vibrating screen into V-240			
Misc	Repeat S's 1 thru 5 for 3 additional set-ups			
	Set-up Drum %			
	#2 4 23.3	1400	7656-A	
		1400	7656-A	
	#3 4 23.3	1400	7656-A	
		1400	7656-A	
	#4 4 23.3	1400	7656-A	
		1260	7656-A	
			7656-A	
SV	Stir SV 15 min			
4	Record: pH 5.1 (6.0-9.0) & if necessary adj to pH 7.2-7.6 Record: pH 7.5 Assume 50% Assume 77%	8	7-D	
	Stir in	5	27-D	
	Heat to 140-150°F in 30-40 min & shut off steam		947-B	
	Stir 30 min	123		123
	Flood to 63 " (G) & stop agitator			
Vat 100 181 201 280 282 S12 50"(5000 G) 50"(5000 G) 83"(9900 G) 50"(5000 G) 50"(5000 G)				
START 11:00 P- 7:00 PM FIN 7:00 P- 12:00 PM OPTR 27 166				