

PG 20
 001 29 1982

CODE BT-425-D PKG

L2H93V

PROCESSES APPROVED BY
 () BT-425-D (F) BBK 11/20/81

(DATE)

(LOT NUMBER)

EST. WT. 2751* LBS.

TYPED BY: JMH
 STANDARD HRS.

TIME 3 P.M.

PREPARATION NOTES:

Use N-8900-A for CS42 B, 328

EQUIP MENT	NAME: MONASTRAL BLUE BF	2 PAGES	USE LBS	N-CODE	ACCT LBS
	NOTE: FOR PROCESSING N-8900-A, N-8802-A & N-8510-A; PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USE MODE 3 FOR FULL TOTES & MODE 2 FOR STUMPING TOTES.				

SV	1	RUN 2-3* (+/-200G) WATER INTO V-180						
	2	USE STATION # 3 & PUMP IN					8900-A	328
		GALS OF WATER						
		SEQUENCER STEPS						
		LOT	6	11	16	#100%	%	
		328	50	20	100	328	125	2622
		TOTAL						
		328 #100%						
	3	USE STATION # 3 & PUMP IN					8802-A	115
		GALS OF WATER						
		SEQUENCER STEPS						
		LOT	6	11	16	#100%	%	
		402C	50	20	100	115	19.5	589
		TOTAL						
		115 #100%						
	4	USE STATION # 3 & PUMP IN					8510-A	2160
		GALS OF WATER						
		SEQUENCER STEPS						
		LOT	6	11	16	#100%	%	
		8-155	150	20	100	567	33.0	1719
		157-0	150	20	100	570	33.5	1755
		5-156	180	20	100	555	34.4	1612
		5677	0	0	70	468	13.8	3391
		TOTAL						
		2160 #100%						
	5	AFTER LAST TOTE PUMPED, RUN IN 100 GALS OF						
		WATER & PUMP INTO SV TO CLEAN SYSTEM						
	6	START AGITATOR & STIR 5 MIN						

NOV 2 1982

11/1/82

EQUIP MENT	PAGE 2 OF 2	CE 20	CODE BT-425-D (F)	USE LBS	N-CODE	ACCT LBS
SV 1 CONT	RECORD: PH <u>8.1</u> (8.5-10.0) IF NECESSARY, ADJ TO PH 8.5-10.0 ASSUME 50% & RECORD PH <u>8.75</u> ASSUME 77%			<u>2</u>	7-D 27-D	<u>1</u>
313 2	12 RUN 24" (355G) WATER INTO V-313 13 TURN ON AGITATOR & HEAT TO 80-100 DEG F NOTE: VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE 14 SIFT IN (+/-1 MIN PER BAG) 15 STIR 5 MIN & RECORD: PH <u>10.1</u> (10.0-10.5) 16 STIR AN ADDITIONAL 15 MIN OR LONGER TO DISSOLVE FOR 316			320	530-A	320
304 3	14 RUN 10" (122G) WATER INTO V-304 15 DUMP IN & STIR TO DISSOLVE FOR 317			100	20-A	100
SV 4	14 RUN V-313 THRU 20 MESH SCREEN INTO SV & STIR 5 MIN. 17 RUN IN V-304 IN 5-10 MIN & STIR 15 MIN 18 RECORD: PH <u>8.6</u> (9.0-10.0) 19 FLOOD TO <u>✓</u> & STOP AGITATOR					
	SV 200 202 204 210 213 264 S19 77" 87" 88" 74" 52" 60" GAL 5205 5150 5174 5143 5153 5220					
	START <u>11:00 AM</u> <u>3 PM</u>	FIN <u>2:40 PM</u> <u>6:30 PM</u>	OPTR <u>37</u> <u>120</u>			

MD-3-A

20
PACKAGE TICKET

CODE

BT 425

LOT

L2H93

PQ

NET WT/PKG.

NO. PKG.

PACK WT.

LOCATION

19

2863

35

STUMP

TOTAL NET WT.

2863

LUMP WT.

2891

PKG. N-CODE

PROD. SUPV.

DATE

OPERATOR

11.41

292

DUP050060530

N41170.01

0.0

1.51 +

1.53 +

1.54 +

1.50 +

1.34 +

1.50 +

1.54 +

1.55 +

1.56 +

1.59 +

1.50 +

1.50 +

1.43 +

1.50 +

1.51 +

1.56 +

1.55 +

1.41 +

1.51 +

019

28.63 ±

PRODUCT NAME = MONASTRAL BLUE BF

DATE PRINTED 1/26/82

CCG 20 CODE BT 425-D PKG

PROCESSES | APPROVED BY
BT-425-D (F) | BBK 11/25/81
TYPED BY: JMH

007.27 1982
(DATE)

12H93

39
10

NOTES:

TOTAL EST'D WGT = 2751* LBS

JOB NAME: 20BT425DPF

INSTRUCTIONS		= PRESSING =		RECORD					
VAT				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	11-18			STARTED	80				
TIME	630			CAKES USED	60				
RELEASED BY	31			WATER ON	200				
PRESS	20	21	26	HRS. WASHED	130				
NO. OF CAKES	3X48	3X42	4X44	OHMS	174				
PRESS WITH AGITATION				HRS. WASHED					
WASH TO 5000 OHMS - 35-75°F WATER				OHMS					
TEST AFTER 3 HOURS				HRS. WASHED					
LOAD ON 8 CARS				OHMS					
				CAKE CONDITION	10				
				NO CARS LOADED					
				EXPLAIN LOSSES					

SAMPLES	JAR	SAMPLED BY
DELIVER TO		RELEASED BY 105

DRY 16 HOURS AT 220°F

= DRYING =

LUMP: -- OK -- WET -- SALTS -- CONTAMINATED

SAMPLES	NO CARS PULLED	NO DRUMS
DELIVER TO	SAMPLED BY	LUMP WGT 2891
	RELEASED BY	18

MILL 7 OR BLSP 3/32" RP SCREEN 1750RPM

MAX. TEMP 140 DEG F

INERT MILL WITH CO2 WHEN GRINDING

PER DP #0043.

= GRINDING =

SCREEN RPM

MAX. TEMP. F

EXPLAIN LOSSES

SAMPLE	WITHOUT MIXING	DATE MIXED
SAMPLES 1 ENV & 2 PT CANS		11-4-82
DELIVER TO CTL		SAMPLED BY 389
		RELEASED BY

DUP050060532

N41170.02

93
51
371

*2000
4 du*

0.00 *

1.75 +
0.12 -/
1.80 +
0.12 -/
1.76 +
0.12 -/
1.25 +
0.12 -/
6.08 *

93
51
371

*14 du
2000*

0.00 *

1.76 +
0.12 -/
1.78 +
0.12 -/
1.69 +
0.12 -/
1.75 +
0.12 -/
1.71 +
0.12 -/
1.83 +
0.12 -/
1.81 +
0.12 -/
1.66 +
0.12 -/
1.67 +
0.12 -/
1.72 +
0.12 -/
1.74 +
0.12 -/
1.81 +
0.12 -/
1.83 +
0.12 -/
1.75 +
0.12 -/
22.83 *

6.08 +
22.83 +
28.91 *

(13)