

CG 03 CODE KY-781-D PKG

PROCESSES APPROVED BY
KY-781-D IN FWP 11/05/81

LOT A2H09

DEC 29 1981

TYPED BY JJA

EST. WT. 4233* LBS.

MAKING NOTES

JOB NAME: 03KY781DPN

INSTRUCTIONS

= PRESSING =

RECORD

VAT	DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	PRESS WITH AGITATION	WASH TO 200 M MHOS WITH 35-75% WATER	TEST AFTER 4 HOURS	LOAD ON 6 CARS	PRESSLOAD	STARTED	CAKES USED	WATER ON	HRS. WASHED	M MHOS	HRS. WASHED	M MHOS	HRS. WASHED	M MHOS	CAKE CONDITION	NO CARS LOADED	EXPLAIN LOSSES
12431	12-29	12:00 PM	237	2	22	23	24	95/96	52	40	6 PM	54	10	10	10	10	10	10	10	5+8 DRS with wet color	5+8 DRS with wet color	5+8 DRS with wet color

SAMPLES
DELIVER TOSAMPLED BY
RELEASED BY

= DRYING =

DRY 16 HOURS AT 220* F

LUMP: - OK - WET - SALTS - CONTAMINATED
8 drums of wet color sent back
on making to be reworked according
for low yield.

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES
DELIVER TONO CARS PULLED
SAMPLED BY
RELEASED BY A.R.NO DRUMS 11
LUMP WGT 3773MILL 939HSP 3/32" RP SCREEN 3500 RPM
MAX. TEMP 210 DEG FSCREEN CAMPAGNA
MAX. TEMP. F

MIX FOR SAMPLE

AFTER PACK in 55 BAGS

SAMPLE MIXING 1 ENV & 2 PT CANS
IF PACKED IN BAGS SAMPLE AS FOLLOWS:
FIRST BAG: 1 ENV.
40TH BAG: 1 ENV. & 2 PINT CANS
LAST BAG: 1 ENV.
DELIVER TO CTL

EXPLAIN LOSSES

DATE MIXED

SAMPLED BY
RELEASED BY

7

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2

4

4

10

10

10

10

10



1

10



1

1

1

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE KY-788-D LOT A2H90

NET WT/PKG	NO. PKG	PACK. WGT	LOCATION	PQ
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	<u>1</u>	<u>1505 T</u>	<u>136</u>	
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	<u>1</u>	<u>1275 T</u>	<u>22</u>	
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TOTAL NET WT. 2780 PKG. N-CODE 70165PROD. SPVR. RH DATE 11/9/82 WHSE. OPER.