

PURCHASE ORDER NEWPORT NEWS SHIPBUILDING AND DRY DOCK COMPANY
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FORM 1000-1 (REV. 1)

23507

PLAINTIFF'S
EXHIBIT
TS-3.2

TO: Raybestor-Manhattan, Inc.
Asbestos Textile Division
Manheim, Pennsylvania 17545

NN VENDOR NO.
65680

PURCHASE ORDER
581H-9440-N24

This number MUST appear on all
Correspondence, Invoices, Packages
and Shipping Papers.

DATE OF ISSUE
January 2, 1968

INSPECTION BY
US Govt Class A/Mtg.

INSPECTION AT
North Charleston, S.C.
See Below

APPLICABLE
APPENDIX A

M.C. NO.	INSP. LEVEL	IDENT NO.	APPLICABLE HULLS	3	4	5	6	7	8
		56502	1	2					

CHARGE NO.
See Below.

F.O.B. North	TERMS	DATE SHIPMENT WANTED	DATE SHIPMENT PROMISED
Charleston, S.C.	1% - 10th Prox.	February 19, 1968	

ITEM	QUANTITY	DESCRIPTION
QUANTITIES FOR SHIP(S)		WIRE INSPIRED ASBESTOS YARN: "With Special Compression and Chloride Requirements", For Various Reactor Plant Systems for Use During Construction of Submarines SSN668 and 670 Under USN Contract NOs 4873 Group No. 19040-5 Description MIL-I-24244 Type
1	10 (2 lb. Tubes)	Thread, Sewing, Reinforced with Wire (10,504 Ft.)
2		Certificates (See Paragraph 2.A)
3		Test Reports (See Paragraph 2.A)
		ENCLOSURES
		The following documents accompany and form a part of this purchase specification:

(NOTES NOT ON ORIGINAL)

This Purchase Order is to be handled as CONTROLLED MATERIAL CM-1

SHIP	INSR. INST.	YARD REQ. NO.	O.B.R.P.	LEAD YARD ORDER NO.	STOP NO.
Parcel Post			☐ YES ☐ NO		3752

PURCHASE ORDER NO.
581H-9440-N24

SHEET 1 OF 1 SHEETS
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This number MUST appear on all
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PURCHASE ORDER NO

581H-9440-X2

REV. 1)

(3222103)

QUANTITY

DESCRIPTION

Appendix: A-581 dated: 3-15-67
Appendix: G-571, Rev. C, dated: 7-29-65

CERTIFICATIONS

1. Material

- A. The insulation material supplied as Item (1) shall be produced, tested, inspected, and delivered in accordance with Military Specification MIL-I-24244 (SHIPS) titled: "Insulation Materials: Thermal, With Special Corrosion and Chloride Requirements" Dated August 22, 1965 and as specified herein.

NOTE: Pay particular attention to the following paragraphs in MIL-I-24244: Paragraph 4.2.2, Sampling, and paragraph 4.2.4.1, Specimen Preparation, which specify the number of samples and specimens required for chemical analysis. NMSP requires that the provisions set forth in these paragraphs be complied with without deviation.

- B. Item (1) shall be form II asbestos yarn in accordance with Federal Specification SS-C-465E titled: "Cloth, Thread and Tape; Asbestos" dated July 2, 1954.
- C. The effective date for all specifications, standards, publications, etc. invoked by this purchase specification shall be July 1, 1952 except where otherwise noted.

2. Quality Assurance Provisions

- A. The manufacturer shall prepare and submit to the purchaser three (3) copies each of the following documents signed by an official of the company. The NMSPDDCO, purchase order number and applicable item number must appear on each document. The documents must be sent, under separate cover, concurrently with or shall precede the applicable shipment of material.

SHEET NO.

2

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PURCHASE ORDER NO

581H-9440-X2

3753

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PURCHASE ORDER NO

581H-9440-02

REV. 1)

(3322103)

QUANTITY

DESCRIPTION

- (1) 1 Certificate of Compliance in accordance with paragraph 6.3.2 of Military Specification MIL-I-24244 (SHIPS) and this purchase order
- (2) Certified Test Reports in accordance with paragraph 4.2.3 of Military Specification MIL-I-24244 (SHIPS).
5. The use of mercurial thermometers and/or instruments in the manufacture or testing of this material is prohibited and evidence of the use thereof shall be cause for rejection of any or all of this material. This directive must be passed on to all subcontractors.
3. Shipment and Packaging
- A. Packing and shipment shall be such that material is not damaged and that tags on each item shall remain intact, in place and legible for short time storage and handling after receipt.
- B. Each shipping container shall be substantially tagged with its item and purchase order number.
- C. Material is for domestic shipment and immediate use.
4. The end use for which this material is intended must be passed on to all subcontractors.

MANUFACTURE AUTHORIZATION

Release for manufacture is granted upon the placement of this purchase order, provided material is in strict accordance with this purchase specification. All departures from this purchase specification shall be specifically and clearly invited to our attention for evaluation prior to actual manufacture.

SHEET NO. 3

DISTRIBUTION COPY — UNPRICED

PURCHASE ORDER NO
581H-9440-02

3751

COPY — UNPRICED

PURCHASE ORDER NO.

5010-2075-43755

QUANTITY

DESCRIPTION

CHARGE A WITH THE TITLE WITH

Government attention of your supplier of this purchase order is received prior to shipment from your plant. Please notify the Government Representative who serviced your plant so that plans for such inspection can be made, and provide such assistance in the above inspection as he may request. The Supervisor of Shipbuilding has forwarded a copy of this order to your local Government Representative.

P.O. Firm Total Price:

NOT IN THE ORIGINAL

- 1 Date Received 3-4-67 HC #190
- 2 Schedule Shipment: 12-11-67
- 3 Item 11 requires material taken from P.O. 5897-100-140 and used on H580 for P.O. #30
- 4 Item 11 is required for P.O. #208 for H581
- 5 Item 11 shall be changed 505 each to H581 as follows:

GOOD MEAS

REMARKS

681	241
640	241
641	241
642	241

- 6 Item 11 is 5-3 insulation as required per Method 2-A and 3-A-2 in PW Dwg. 205018

This material is to be handled as CONTROLLED MATERIAL in accordance with RPOCF A-23, 34 & 35. Materials to start at receipt inspection and continue until installation. Pay particular attention to vendor certification of compliance, proper storage, and issue control to prevent loss or misuse.

JFM
6-APD
EIM/Tad
12-19-67

SHEET NO. 4

DISTRIBUTION COPY — UNPRICED

PURCHASE ORDER NO.
5010-2075-43755

WRITE UP OF GOVERNMENT CONTRACT UNIFORMED RATE
KEY'S SHIPBUILDING AND DRY DOCK COMPANY

9440-N24		CONTRACT NO.	BILL OF LADING	F. O. NO.
E. NO.		WEIGHT	LAST CARRIER U.S. MAIL	
PER PAYGESTOS-MANHATTAN INC				
HEET NO.	LINE NO.	AUTHORITY		GROUP-B

[illegible]

NATURE OF CHECKER <i>C. Brownlee</i>		INSPECTOR		3756
RECEIPT NO. 171287	RECEIPT DATE 2/15/68	DATE CHECKED 2/20/68	WHSE. TAG NO.	
WHSE. LOCATION #2		PACKING LIST USED ☒ YES ☐ NO		SHEET / OF / SHEET

IN QUANTITY DESCRIPTION

A. The material supplied as Item (1) shall be produced, tested, inspected, and delivered in accordance with MIL-I-2424 (Snips) Titled: "Insulation Materials, Thermal, With Special Corrosion and Chloride Requirements" dated August 22, 1966 and as specified herein.

NOTE: Pay particular attention to the following paragraphs in MIL-I-2424: Paragraph 4.2.2, Sampling, and paragraph 4.2.4.1, Specimen Preparation, and specify the number of samples and specimens required for analytical analysis. This requires that the provisions set forth in these paragraphs be complied with without deviation.

B. Item (1) shall be form III asbestos yarn in accordance with Federal Specification SS-C-4561 Titled: "Cloth, Thread, and Tape; Asbestos" dated July 2, 1964.

C. The effective date for all specifications, standards, publications, etc., in use by this purchase specification shall be July 1, 1962 except where otherwise noted.

2. Quality Assurance Provisions

a. The manufacturer shall prepare and submit to the purchaser three copies each of the following documents signed by an official of the company. The HESRDCC, purchase order number and applicable item number must appear on each document. The documents must be sent, under separate cover, concurrently with or shall precede the applicable shipment of material and are to be sent directly to HESRDCC.

1. Certificate of Compliance certifying that the material furnished as Item Number (1) is in accordance with paragraph 4.3.2 of MIL-I-2424 and this purchase order.

M	QUANTITY	DESCRIPTION
		(2) Certified Test Reports in accordance with paragraph 4.2.3 of MIL-I-24244.
		B. "Mercury Contamination - During the manufacturing processes, tests, and inspections, the material furnished shall not have come in direct contact with mercury or any of its compounds nor with any mercury containing devices employing a single boundary of containment."
		3. Shipment and Packaging
		A. Packing and shipment shall be such that material is not damaged and that tags on each item shall remain intact, in place and legible for short time storage and handling after receipt.
		B. Each shipping container shall be substantially tagged with its item and purchase order number.
		C. Material is for domestic shipment and immediate use.
		4. The end use for which this material is intended must be passed on to all subcontractors.

MANUFACTURE AUTHORIZATION

Release for manufacture is granted upon the placement of this purchase order, provided material is in strict accordance with this purchase specification. All departures from this purchase specification shall be specifically and clearly invited to our attention for evaluation prior to actual manufacture.

CLASS A MANDATORY INSPECTION

Government inspection of items furnished on this purchase order is required prior to shipment from your plant. Please notify the Government Representative who services your plant so that plans for such inspection can be made, and provide such assistance in the above