

**(DRY AND PASTE ONLY)**

LOT

**PQ**

**STUMP**

PKG. N-CODE

WHSE. OPER.

34 512157 1

PRODUCT NAME = MOLYBDATE ORANGE

CG 01 CODE YC-010-B PKG \_\_\_\_\_

LOT E1049

EST'D WGT 5632

TOTAL EST'D WGT= LBS (CRT ENTRY)

NON-BLEEDING

PROCESSES APPROVED BY  
YC-010-B (G) F. POST 4/14/81  
ALTERNATE  
TYPED BY JMH

## MAKING NOTES

JOB NAME: 01YC010BPG

## INSTRUCTIONS

7000      PRESSING      7000

## RECORDED

VAT 25  
DATE 4-28-81  
TIME 3:11 A.M.  
RELEASED BY C.M.  
PRESS 2 93  
NO. OF CAKES 54 54  
PRESS WITH AGITATION  
WASH TO 2000 OHMS WITH 35-75 F WATER  
TEST AFTER 2 HOURS  
LOAD ON 7 CARS

|                | 1ST   | 2ND | 3RD | 4TH | 5TH |
|----------------|-------|-----|-----|-----|-----|
| PRESSLOAD      | 734   |     |     |     |     |
| STARTED        | 734   |     |     |     |     |
| CAKES USED     | 54    |     |     |     |     |
| WATER ON       | 11 AM |     |     |     |     |
| HRS. WASHED    | 2000  |     |     |     |     |
| OHMS           | 2     |     |     |     |     |
| HRS. WASHED    |       |     |     |     |     |
| OHMS           |       |     |     |     |     |
| HRS. WASHED    |       |     |     |     |     |
| OHMS           |       |     |     |     |     |
| CAKE CONDITION |       |     |     |     |     |
| NO CARS LOADED | 54    |     |     |     |     |
| EXPLAIN LOSSES |       |     |     |     |     |

SAMPLES  
DELIVER TO

SAMPLED BY  
RELEASED BY

## == DRYING ==

(EXTRUDED) DRY 10 HRS AT 240 DEG F  
(NOT EXTRUDED) DRY 10 HRS AT 240 F

LUMP: - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

SAMPLES  
DELIVER TO

NO CARS PULLED  
SAMPLED BY  
RELEASED BY *JS*

NO DRUMS 19  
LUMP WGT 55-91

## = GRINDING =

MILL MIKROATOMIZE SCREEN  
MAX. TEMP DEG F  
SET ROOF BLAST - GATE AT '9' FOR  
HIGH AIR FLOW

|            |     |
|------------|-----|
| SCREEN     | RPM |
| MAX. TEMP. | F   |

## EXPLAIN LOSSES

SAMPLE WITHOUT MIXING  
SAMPLES  
DELIVER TO CTL

DATE MIXED  
SAMPLED BY  
RELEASED BY

1049  
4100  
158

0.00 \*  
3.24 +  
0.12 -  
3.42 +  
0.12 -  
3.02 +  
0.12 -  
3.12 +  
0.12 -  
3.09 +  
0.12 -  
3.26 +  
0.12 -  
3.14 +  
0.12 -  
3.31 +  
0.12 -  
3.30 +  
0.12 -  
3.29 +  
0.12 -  
2.97 +  
0.12 -  
3.13 +  
0.12 -  
2.86 +  
0.12 -  
1.29 +  
0.12 -  
40.76 \*

40.76 +  
3.18 +  
0.12 -  
3.13 +  
0.12 -  
3.44 +  
0.12 -  
2.88 +  
0.12 -  
3.12 +  
0.12 -  
55.91 \*