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J-M Manufacturing Co., Inc.

Internal Correspondence

To : C.G. Stelchek - Denison

From : E.E. Wang - HQ

Copies : T.E. Lohman - HQ

Subject : Industrial Hygiene Survey

Date: Augus 6, 1987

copy To Bonnie
Ed Wheat
A. Curry
Dana Bruing up 10-15-87

A comprehensive industrial hygiene survey of your plant will be conducted in September by Galson Technical Services, Inc. The various airborne contaminants to be sampled/analyzed this time are asbestos, respirable silica, organic vapors, carbon monoxide, and nuisance dust. There will be no noise survey this year. The VCM sampling work will also be eliminated this year due to the good track records at Denison. The total sampling time for each airborne contaminant (except asbestos) is around four hours. The asbestos sampling time will be set at 12 hours to cover the duration of entire work shift as regulated by Federal OSHA. In addition, we will follow OSHA's suggestion by adopting a four-hour increment sampling strategy and the two samples with the greatest number of fibers/c.c. will be used to calculate the 8-hour time-weighted average. The total number of samples to be taken and the details are given below:

Contaminant	Total Number of Samples to be Taken
Asbestos	33
Respirable Silica	12
Organic Vapors	17
CO	2
Nuisance Dust	2
TOTAL:	66

Due to the change in plant operating conditions, however, you may have some new established stations that need to be sampled. If this is the case, exchange those old sampling stations having good track records for the new established stations, so that the total sampling number can be maintained at the same.

To avoid unnecessary resampling caused by poor ventilation and/or improper work practice, check carefully your ventilation systems/work practices before the scheduled sampling date. Make certain that all ventilation systems are in good operating conditions and established work practices are followed.

Represntatives from Galson will contact you directly to schedule a suitable industrial hygiene survey date for your plant.

EEW:ktb E.E. Wang

EXHIBIT 20
Deponent
Date 9/14/11 Rptr DW
WWW.DEPOBOOK.COM