PLAINTIFF'S EXHIBIT
CT-1177

FORM P927

TECHNICAL SPECIFICATIONS

CERTAIN-TEED PRODUCTS CORPORATION
PIPE DIVISION

SPECIFICATIONS CLASSIFICATION: Standard Purchasing Specification

T.C.O. REF. NO.	SPECIFICATION NO:	PAGE NO.:
4	501 Addendum	1

SUPERSEDES:	DATE OF ISSUE:
May 15, 1968	September 11, 1969

DESCRIPTION: Pulverized Silica

NOT TO BE DISTRIBUTED TO VENDORS

1. General

This addendum describes the following:

1. Approved suppliers of pulverized silica
2. Testing
3. Rejection

2. Approved suppliers of pulverized silica:

Plant 54 - Pennsylvania Glass Sand Corp.
Mapleton, Penna. Plant
3 Penn Center
Pittsburgh, Penna. 15206

Plant 56 - (1) Pulverized Sand of California, Inc.
Box 3215
Riverside, California 92509

(2) Del Monte Properties Co.
2607 Russ Building
235 Montgomery St.
San Francisco, California 94104

Plant 57 - Heart of Texas Mining Corp.
2510 Fidelity Union Tower
Dallas, Texas 75201

Plant 58 - (1) South River Sand
Old Bridge, New Jersey 08857

(2) National Glass Sand Co.
P. O. Box 145
Millville, New Jersey 08332

CTD012409

PREPARED BY:	APPROVED BY:	R & D	MFG.	SALES	I.E.	OTHERS
E. Wrenham						

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TECHNICAL SPECIFICATIONS

FORM P927

CERTAIN-TEED PRODUCTS CORPORATION
PIPE DIVISION

SPECIFICATIONS CLASSIFICATION: Standard Purchasing Specification		
T.C.O. REF. NO. 7	SPECIFICATION NO: 501 Addendum	PAGE NO.: 2
SUPERSEDES: Sept. 11, 1969		DATE OF ISSUE: FEB 12 1974

DESCRIPTION:

Pulverized Silica

NOT TO BE DISTRIBUTED TO VENDORS

Plant 59 - (1) Pioneer Silica Products
Pacific, Missouri

Order from:

Pennsylvania Glass Sand Corp.
8000 Bonhomme Road
St. Louis, Missouri 63105

(2) Wedron Silica Co.
Wedron, Illinois. 60557

Plant 60 - Pulverized Sand of California, Inc.
Box 3215
Riverside, California 92509

3. Testing

3.1. Plant Testing

The Quality Control Engineer at each CAP Division plant shall conduct the following tests each week on a representative sample.

a. Surface Area - Blaine in accordance with Test Method TM - 3.

b. Wet Sieve Analysis in accordance with Test Method TM - 24.

3.2. For sampling purposes, the lot sample shall be composed of at least three randomly selected sub-samples of approximately two pounds each, properly composited and quartered. The sampling may be done on the carrier prior to discharge, or at reasonably spaced intervals during the discharge operation. Caution should be exercised during sampling to prevent stratification of the sub-samples. Samples should be stored in a clean, air-tight, dry container.

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FORM P927

TECHNICAL SPECIFICATIONS

CERTAIN-TEED PRODUCTS CORPORATION
PIPE DIVISION

CERTAINTEED

SPECIFICATIONS CLASSIFICATION:		
Standard Purchasing Specification		
T.C.O. REF. NO.	SPECIFICATION NO:	PAGE NO.:
4	501 Addendum	3
SUPERSEDES:		DATE OF ISSUE:
May 15, 1968		September 11, 1969

DESCRIPTION:

Pulverized Silica

4. Rejection

Lots of pulverized silica which do not conform to the requirements of this specification may be rejected by the Plant Quality Control Engineer after consultation with the Plant Manager. In some cases the Plant Manager may decide to use substandard silica rather than stop production. If a lot does not conform to this specification (even though it is used), Plant Purchasing, Quality Control Manager, Technical Services Manager - Materials and Central Purchasing shall be informed as soon as possible and the reason for nonconformance explained. Plant Purchasing will notify the supplier of all rejections and sub-standard material.

CTD012411

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