

August 25, 1972
Supersedes TEX-970
Dated 7/6/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND NO. TEX-970 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons only.

<u>FORMULA</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
<u>Raw Material</u>				
Nalco 71-D5	Anti-foaming agent	-	0.1	4.60
Water	Solvent	-	-	929.60 (112 gal)
Parplasticized PVA Emulsion	Adhesive	185	5.0	92.00
Filler TEX-976	-	-	94.9	1750.00
			100.0	2776.20

-/ **One batch yields 60 $\pm$ one 4 gallon carton

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

-/ Brabender Viscosity - ~~520~~ $\pm$ 20
470

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications - After compound has dried, tape shall show at least 75% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications - Dried compound shall match color of standard sample.

EDO:elz

-/ denotes change

PLAINTIFF'S EXHIBIT

GP-2261

Lehnert 10.3.01-23

SGP 0017278

September 25, 1972
Supersedes TEX-970
Dated 8/25/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND NO. TEX-970 (HAND TOOLS)

-/ <u>DESCRIPTION OF PRODUCT</u>		- White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons and five gallon pails.			
-/ <u>FORMULA</u>	<u>Raw Material</u>	<u>Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
				GRAMS	
	Nalco 71-D5	Anti-foaming agent	-	0.5	4.60
	Water	Solvent	-	138	138.00 (14 gal)
	Perplasticized PVA Emulsion	Adhesive	185	4.5	84.00 (9 gals.)
	Filler TEX-976	-	-	95.41	1758.00
			100.0	348	2776.20

-/ **One batch yields 60 ± one 4 gallon carton or 45 ± one 5-gallon pail.

<u>WORKING CONSISTENCY</u> Specifications	- Refer to Plant Testing Procedure No. 32. - If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.
Brabender Viscosity	- 520 + 20 470
<u>WORKING PROPERTIES</u> Specifications	- Refer to Plant Testing Procedure No. 33. - Compound shall be plastic, buttery working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.
<u>BONDING PROPERTIES</u> Specifications	- Refer to Plant Testing Procedure No. 35. - After compound has dried, tape shall show at least 75% fiber tear when delaminated.
<u>CRACK RESISTANCE</u>	- Refer to Plant Testing Procedure No. 37. There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.
<u>COLOR</u> Specifications	- White - Dried compound shall match color of standard sample.

EDO:elz

-/ denotes change

Lehnert 10.3.01-24

SGP 0017279

March 7, 1974
Supersedes TEX-970
Dated 9/25/72

ACME, TEXAS, PLANT FORMULA
READY MIX JOINT COMPOUND NO. TEX-970 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons and five gallon pails.

<u>FORMULA</u>	<u>- Function</u>	<u>R.M. Spec.</u>	<u>Percent</u>	<u>Lbs/Batch</u>
<u>Raw Material</u>				
Nalco 71-D5	Anti-foaming agent	-	0.1	4.60
Water	Solvent	-	-	929.60 (11 1/2 gal)
Perplasticized PVA Emulsion	Adhesive	183	4.5	84.00 (9 gals.)
Filler TEX-976	-	-	95.4	1758.00
			100.0	2776.20

**One batch yeilds 60 $\pm$ one 4 gallon carton or 45 $\pm$ one 5-gallon pail.

WORKING CONSISTENCY
Specifications
- Refer to Plant Testing Procedure No. 32.
- If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity - 520 $\pm$ 20

WORKING PROPERTIES
Specifications
- Refer to Plant Testing Procedure No. 33.
- Compound shall be plastic, buttary working, and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

-/
BONDING PROPERTIES
Specifications
- Refer to Plant Testing Procedure No. 35.
- After compound has dried, tape shall show at least 90% fiber tear when delaminated.

CRACK RESISTANCE
- Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR
Specifications
- White
- Dried compound shall match color of standard sample.

WNG:elz

-/ denotes change

Lehnert 10.3.01-25

SGP 0017280

January 14, 1977
Supersedes TEX-970
Dated: 5/29/75

... . ACME, TEXAS PLANT FORMULA
READY MIX JOINT COMPOUND NO. TEX-970 (HAND TOOLS)

DESCRIPTION OF PRODUCT - White Ready Mix Joint Compound used for taping, covering tape, filling corner beads and spotting nailheads. To be used in 4 gallon cartons and five gallon pails.

<u>FORMULA</u> <u>Raw Material</u>	<u>Function</u>	<u>RM Spec</u>	<u>Percent</u>	<u>Lbs/Batch</u>
Nalco 71-D5	Anti-foaming agent	125	0.25	4.60
-/ Water	Solvent	-	-	1068.00 (128 gals.)
Elvace EP-200	Adhesive	185	2.00	37.00 (4 gals.)
Filler TEX-976	--	-	<u>97.75</u>	<u>1804.40</u>
			100.00	2914.00

-/ **One batch yields 58 $\pm$ one 4 gallon carton or 47 $\pm$ one 5 gallon pail.

WORKING CONSISTENCY - Refer to Plant Testing Procedure No. 32.
Specifications If paste is not of proper working consistency, a maximum of 5 cc of water per 150 grams of paste may be added to adjust.

Brabender Viscosity 520 $\pm$ 20

WORKING PROPERTIES - Refer to Plant Testing Procedure No. 33.
Specifications Compound shall be plastic, buttery working and free of any coarse, gritty or undispersed particles. Materials should be free of lumps caused by incomplete mixing.

BONDING PROPERTIES - Refer to Plant Testing Procedure No. 35.
Specifications After compound has dried, tape shall show at least 90% fiber tear when delaminated.

CRACK RESISTANCE - Refer to Plant Testing Procedure No. 37.
There shall be no large fissure cracks in the wedge, and no cracks in the thinner half of the wedge.

COLOR - White
Specifications Dried compound shall match color of standard sample.

WNG/gvp

-/ denotes change

Lehnert 10.3.01-26

SGP 0017281