Tempo Products Company/6200 Cochran Road/Cleveland(Solon) Ohio 44139/(216) 248-1450

PLAINTIFF'S EXHIBIT

FD-411a

August 18, 1976

Mr. Stan Svaboda
Ford Motor Company
Ford Customer Service Division
Service Research Center
18751 Oakwood Boulevard
Dearborn, Michigan 48121

Dear Stan:

Enclosed is the Underwriters' Laboratories listing for the AB-7515 Brake/Clutch Service Vacuum.

Yours sincerely,
TEMPO PRODUCTS COMPANY

David L. Schaar
Sales Manager

DLS:sd

encls

8004 1787

UNDERWRITERS' LABORATORIES, INC.

Ref. No. E61617

Issued November 7, 1975

Revised

RECEIVED
NOV 19 1975
TEMPO PRODUCTS

MULTIPLE LISTING
ON
CLEANING MACHINES

for

Tempo Products Co.
Cleveland, Ohio

Basically listed for

Doyle Vacuum Cleaner Co.
Grand Rapids, Mich.

Basically listed devices covered by reports under E19339

PRODUCTS COVERED

	Mfr's Model	Listee's Model
Commercial. Vacuum cleaner	75	AB 7515 *

MARKING: Same as that described in manufacturer's report except for listee's name and product designation.

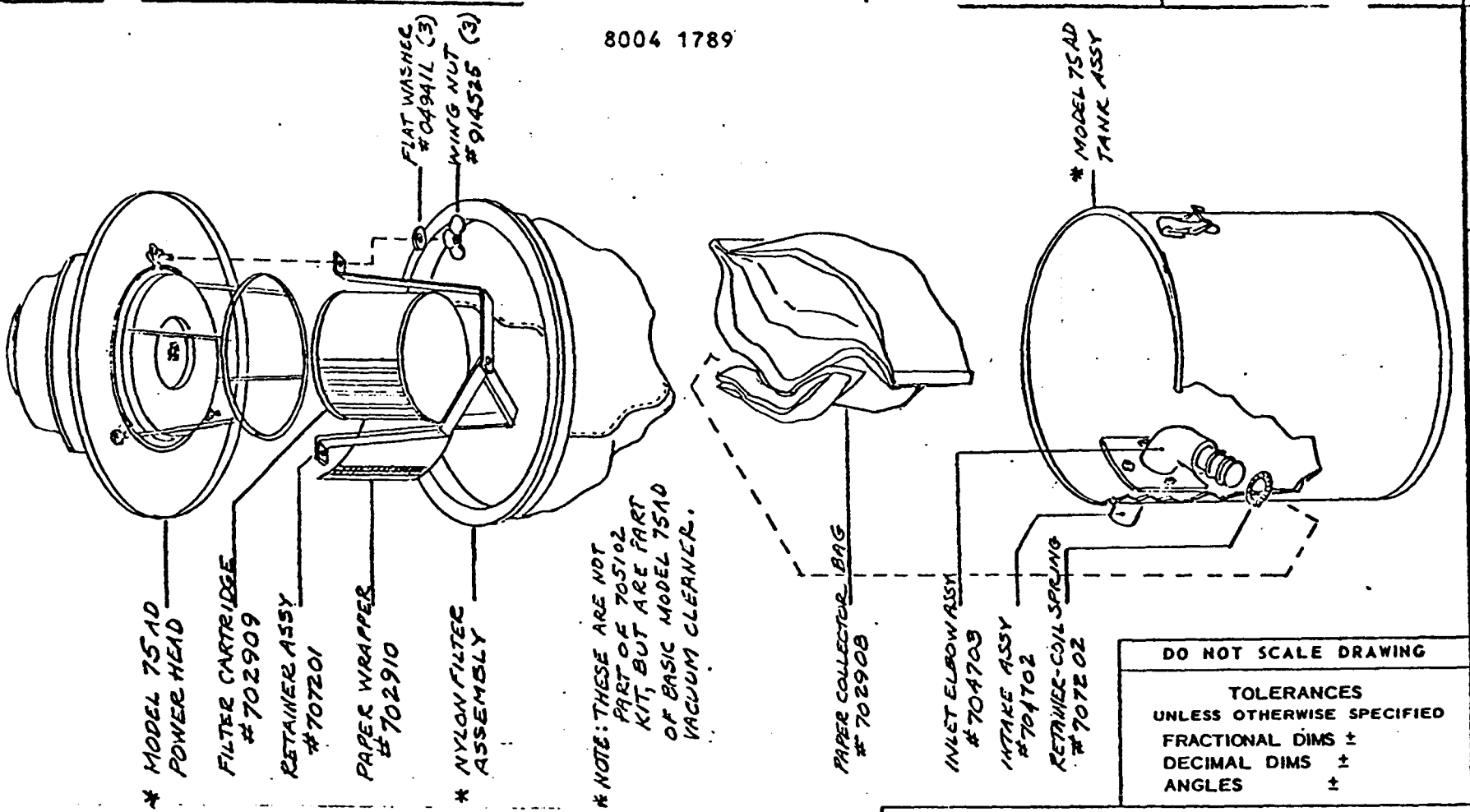
Prepared by:

D. NIELSEN
Progress Div.

Inspector-Grand Rapids

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8004 1789



DO NOT SCALE DRAWING

TOLERANCES
UNLESS OTHERWISE SPECIFIED
FRACTIONAL DIMS ±
DECIMAL DIMS ±
ANGLES ±

LET	CHANGE	EN	BY	DATE	LET	CHANGE	EN	BY	DATE

DOYLE VACUUM CLEANER CO.
GRAND RAPIDS, MICHIGAN

PART NAME KIT, 1½" ASBESTOS DUST FILTER-'175

MACHINE MODEL 75 (705421)

SCALE	DR BY JD	APP. BY
NONE	DATE	DATE

REQ.	MATERIAL	PART NO.
1	PER LIST	705102

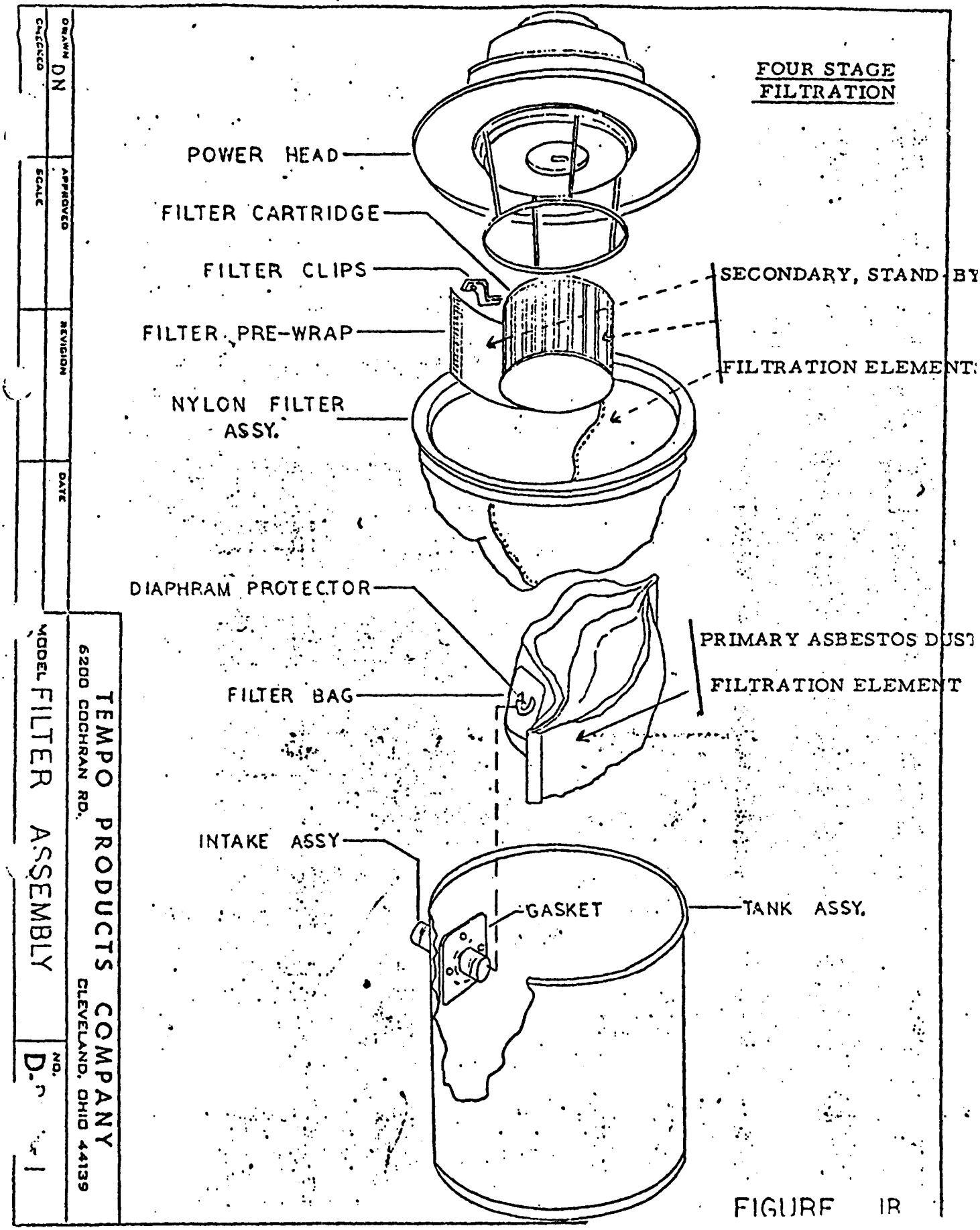


FIGURE 1R

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BRAKE/CLUTCH VACUUM INSTRUCTIONS

1. Install swivel plate caster and tank lock clip onto dolly frame. The four screws insert from the underside of the caster plate. Insert the caster spacer tube inside of the four screws, between the caster plate and the underside of the dolly frame as shown.
   NOTE: Leave the acorn nuts loose, do not tighten until last step.

2. Set dolly frame on stool or table and place tank on top of frame, aligning the intake with caster and with the tank lock clip offset hooked over the rolled seam of the tank bottom edge.

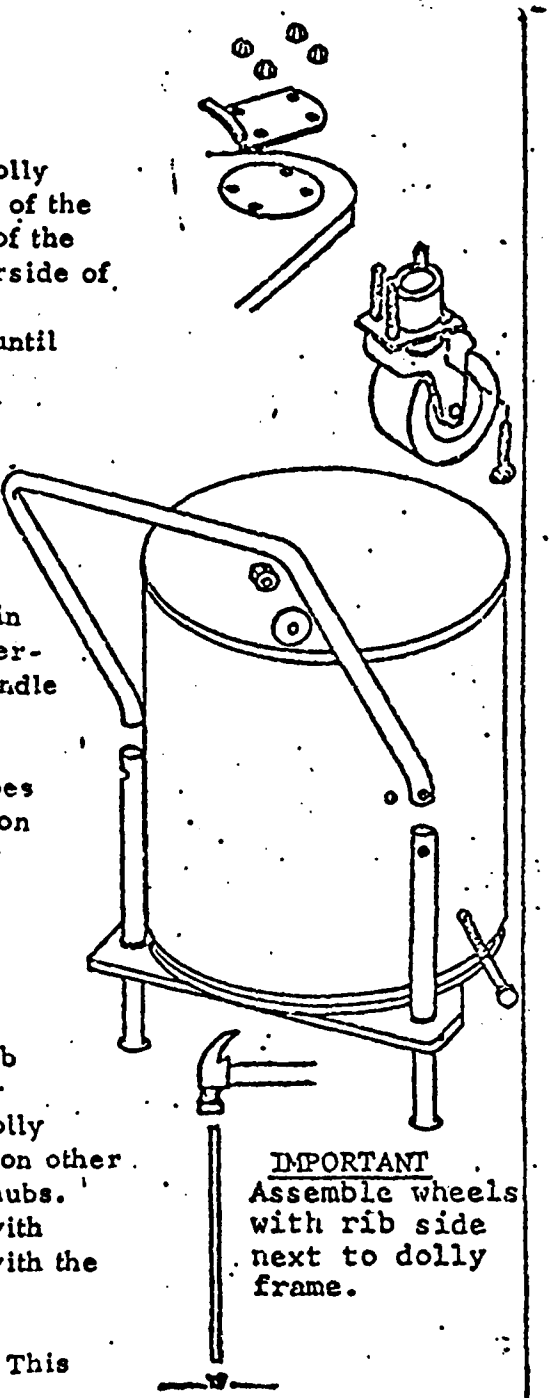
3. Install one straight handle tube up through the hole in the dolly frame with the flanged end against the underside of the dolly frame. Slip one side of the "U" handle tube inside of the straight tube.

4. Insert the hex bolt through the hole in the handle tubes and the hole in the tank. Place 1 "OD" flat washer on the bolt inside of the tank and install hex nut, finger tight. (Nuts are self-locking type)

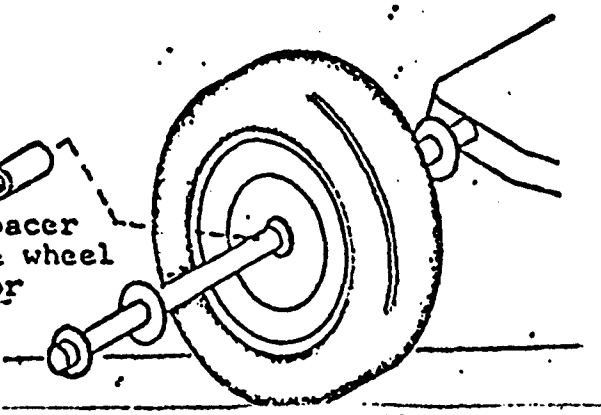
5. Repeat Steps 3 & 4 with other straight handle tube. Tighten both hex nuts.

6. Install one hub cap on to axle by tapping axle into hub cap as shown. Assemble washer, wheel and washer against hub cap. Insert other end of axle through dolly frame axle holes. Add washer, wheel, and washer on other end. Insert 3/8" ID sleeve tube inside of 8" wheel hubs. Install hub cap on end of axle by tapping into place with hammer. Seat cap firmly by placing dolly on side with the first hub against floor and tapping with hammer.

7. Tighten the four acorn nuts onto the tank lock clip. This completes assembly.



IMPORTANT
Assemble wheels with rib side next to dolly frame.

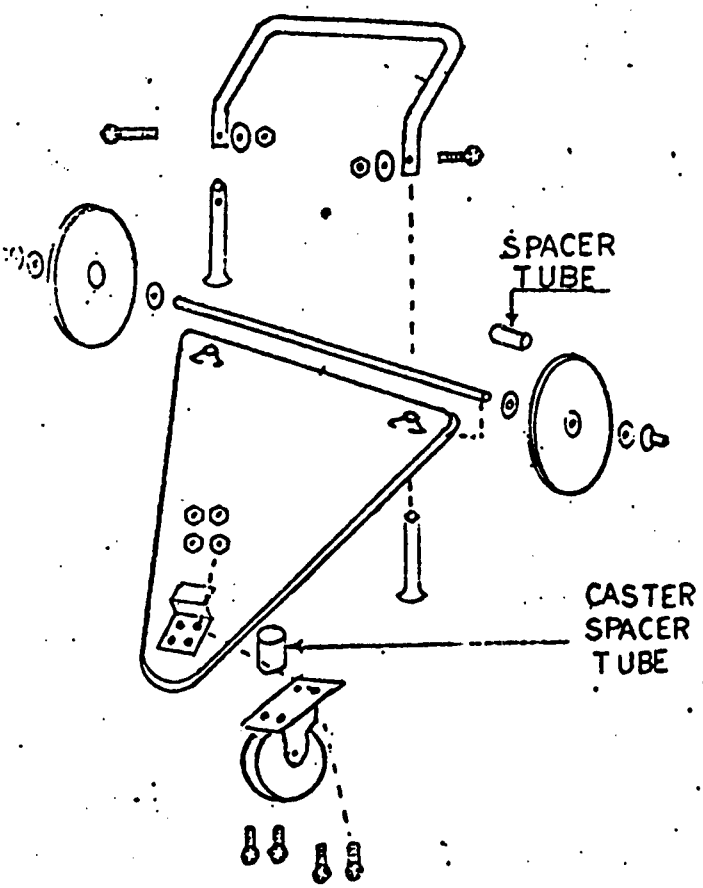


Add spacer inside wheel hub for

TEMPO PRODUCTS COMPANY
A DIVISION OF ALCO STANDARD CORPORATION · THE CORPORATE PARTNERSHIP
6200 Cochran Road/Cleveland, Ohio 44139 U.S.A./(216) 248-1450

Remove vacuum cleaner and dolly parts from shipping cartons. Check dolly parts as listed below and see reverse side of this form for additional assembly instructions.

DOLLY ASSEMBLY



Pcs.	Description
1	Upper "U" handle tube
2	Lower straight tube
2	Hex head bolts $\frac{1}{4}$" X $1\frac{1}{4}$"
2	Flat washers 1" O.D. X $\frac{1}{4}$" hole
2	Hex lock nuts $\frac{1}{4}$"
1	Axle $\frac{3}{8}$" dia. X $19\frac{3}{4}$"
4	Flat washers $\frac{3}{8}$" hole
2	Sleeve tubes $\frac{3}{8}$" I.D.
2	Wheels 8" O.D.
2	Hub caps $\frac{3}{8}$"
4	Acorn nuts #10-24
1	Tank lock clip
1	Dolly frame
1	Caster spacer tube $1\frac{1}{2}$" dia.
1	Swivel plate caster $2\frac{1}{2}$"
4	Screws #10-24 X $1\frac{3}{4}$"

8004 1792

BRAKE/CLUTCH SERVICE VACUUM
EERE-7515
For Dry Recovery of Asbestos Fibers Only

Complies With O.S.H.A. Requirements
For Asbestos Fiber Control
(Ref. Federal Register)

Use only with EERE-FK-7515 Filter Kit

FEATURES -

UNIQUE FILTER SYSTEM - 4 stage filter system traps potentially dangerous asbestos fibers.

COMPLETE SERVICE UNIT - Supplied with complete instructions for safe collection and disposal of asbestos fibers in accordance with O.S.H.A. requirements.

DESCRIPTION/SPECIFICATIONS

*Chassis: Steel platform with two 8" rubber wheels and a 2" front caster for easy mobility, rolls to the job.

*Accessories: 10' x 1-1/2" I.D. flexible plastic hose
1-1/2" x 1-1/4" connector
1-1/4" duster brush
1-1/4" crevice tool

*Electrical Ratings: 110 volts 10 amps 1470 watts max.

*Motor: 2 H.P. Heavy Duty Long Life High Suction

*Dimensions: 35" H x 20" W x 24" L

*Finish - Chrome and epoxy paint finish for durability

*Shipping Weight: 56 pounds

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