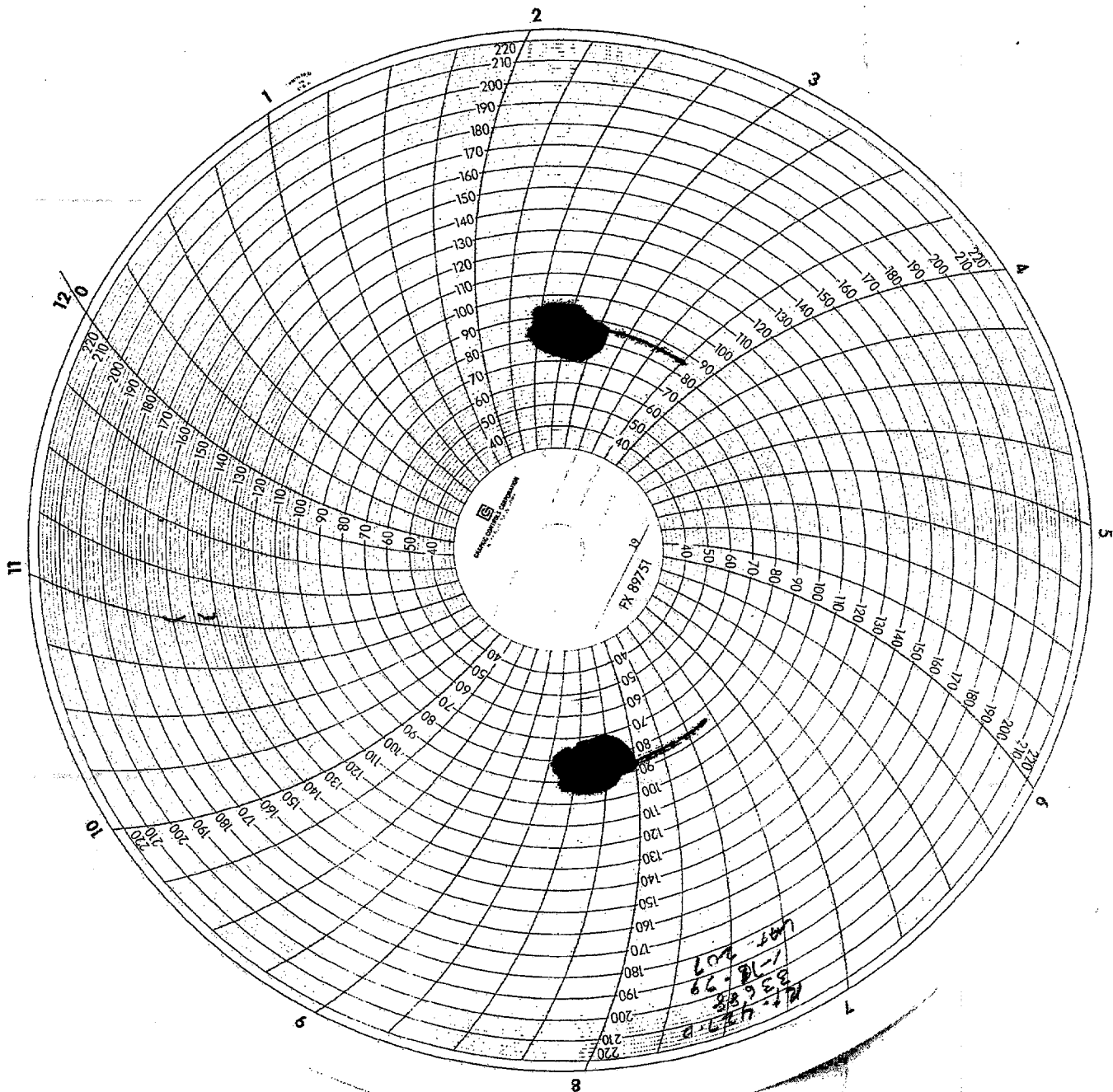




S.V.

C.V. 100, 206, 207, 213, 260

MAKING INSTRUCTIONS: BATCH UNIT

D.V. 315, 317, 322, 323

CG 56 CODE RT-427-D PKG.

→ JAK-7 33688

EST. WGT. 1600 LBS.

STD. HRS. TIME 7. A M

PROCESSES		APPROVED BY	
()	RT-427-D	(G)	IHD 3-10-69
(B)	RC-12-A	()	RG 3-11-69
()	()	()	()
()	()	()	()
RETYPE BY			
emw 091875			

NON-BLEEDING

EQUIPMENT	NAME: PARACHLOR RED	USE LBS.	N CODE	ACCT. LBS.
PREP 1	1 Obtain for S 5		375-C	
	2 Obtain for S 11		36-C	
DV 2	3 Run 12" (420 G) water into V- 317			
	4 Run in from V-324 M 1 31.76 2298		28-D	730
	5 Dump in from S 1 Lot #100% 875		375-C	875
	6 Stir 10 min & adj to 38" (1330 G) at 46-50°F 51330		57-A	1650
	7 Siphon in in 25-30 min Record: Start 992 A 2800		725-A	346
	8 Stir 5 min & Record: KI + , must be + M 1 33.52 1032			
	9 Stir 60 min at 46-50°F maintaining + KI Record: Start 1000 A			
	Record: KI + , must be + M / , %		725-A	
313 3	10 Run 20" (300 G) water into V-313 & pour in Assume 50%	434	7-D	217
	11 Turn on agitator & steam & dump in from S 2	700	36-C	700
	12 Heat to 125-135°F & stir 10 min or longer to dissolve for S 16			
DV 4	13 When S 9 stir complete, weigh into rubber bucket & wash into DV	13	395-D	13
	14 Stir 5 min & Record: KI - , must be -		395-D	
	15 Stop agitator & settle 45-60 min Record: Start 12 Noon			
	Total min 60			
313 5	16 When S 12 stir complete, adj V-313 to 65" (975 G) 98-102°F			
CV 6	17 Run 1" (97 G) water into V- 207			
	18 Install temp chart & set agitator at 15 RPM			
	19 When S 15 Settle complete, run in DV & drain 10 min			
	20 Record: HT 52 °F & Recorder 52 °F			
	21 Wash in diazo line only & Record: Vol 23 " Normal (1600 G)			
	22 Dump in	50	65-A	50
	23 Run in V-313 in 15-20 min Record: Start 12:01			
	Total min 20			
	24 Stir 5 min & Record: Diazo + , must be + Base + , must be +			
	NOTE: Add N-7-D to sample until + BY before testing for base			
	25 Stir 120 min Record: Start 2:00 P			

K 13829 REV.

DUP050292711

N 31895.01

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EQUIPMENT	PAGE 2 CG 56 CODE RT-427-D (G) EST. WGT. 1600 LBS.	USE LBS.	N CODE	ACCT. LBS.
DV 7	26 During S 25 stir wash diazo sediment to sewer.			
CV 8	27 When S 25 stir complete, test CV & Record: Diazo + must be +, Base + must be + (see note, S 24) pH 0.8 (0.4-1.2)			
	28 Stop agitator			
	V-100 V-206 V-207 V-213 V-260			
	S 18 15 RPM 15 RPM 16 RPM			
	S 21 16" 23" 23" 16" 16"			
	START FIN OPTR			
	7:00 P.M. 12:00 P.M. 1:26 P.M.			
	3:15 P.M. 4:20 P.M. 5:4			