

V. 200, 202, 204, 210, 213, 261 C.V.
 CG 20 CODE BT-425-D PKG.
 → MAY -0-81- 21116
 EST. WGT. 2866 LBS.
 STD. HRS. _____ TIME _____ M

D.V.		PROCESSES	APPROVED BY
()	BT-425-D	(F)	AJC 06-27-77
()		()	DCG 06-30-77
()		()	MTW 07-01-77
()		()	
TYPED BY			
emw070677			

NON-BLEEDING

EQUIPMENT	NAME: MONASTRAL® BLUE BF	USE LBS.	N CODE	ACCT. LBS.
	NOTE: For processing N-8900-A, N-8802-A & N-8510-A; preset water meter per chart for water addition to full totes. Use mode 4 for full totes & mode 1 for stumping totes.			
SV 1	Run 2-3" (±200 G) water into V-213			
USE H-8900	Use Station # 3 & pump in		8900-A	325
	Gals of Water			
	Sequencer Steps			
LOT	6 11 16 #100%			
325	141	325	21.52	1510
141				
	Total 325 # 100%			
SV 2	Use Station # 3 & pump in		8802-A	115
USE H-8802	Gals of Water			
	Sequencer Steps			
LOT	6 11 16 #100%			
115	182	115	21.1	545
122				
	Total 115 # 100%			
SV 3	Use Station # 3 & pump in		8510-A	2160
	Gals of Water			
	Sequencer Steps			
LOT	6 11 16 #100%			
250.0		250	11.4	2500
255.0	50 20 50	303	12.1	2500
253.0	30 30 50	255	11.6	2500
262.0	30 10 50	255	11.6	2500
250.0	30 10 50	300	12.6	2500
251.0	30 10 50	258	13.1	2500
260.0	30 10 50	268	10.7	2500
235.0	50	86	10.76	810
	Total 2160 # 100%			
	After last tote pumped, run in 100 gals of water & pump into SV to clean system			
	Start agitator & stir 5 min			
	Record: pH 7.8 (8.5-10.0)			
	If necessary, adj to pH 8.5-10.0	Assume 50%	7-D	
	Record: pH	Assume 77%	27-D	

EQUIPMENT		PAGE 2 CG 20 CODE BT-425-D (F) EST. WGT. 2866 LBS.	USE LBS.	N CODE	ACCT. LBS.
313	2	9 Run 24" (355 G) water into V-313			
		10 Turn on agitator & heat to 80-100°F			
		11 Sift in (±1 min per bag)	320	530-A	320
		12 Stir 5 min & Record: pH/0.2 (10.0-10.5)			
		13 Stir an additional 15 min or longer to dissolve for S 16			
304	3	14 Run 10" (122 G) water into V-304			
		15 Dump in & stir to dissolve for S 17	100	20-A	100
SV	4	16 Run V-313 thru 20 mesh screen into SV & stir 5 min			
		17 Run in V-304 in 5-10 min & stir 15 min			
		18 Record: pH 9.6 (9.0-10.0)			
		19 Flood to 64" & stop agitator			
		SV 200 202 204 210 213 261			
		S 19 77" 87" 88" 74" 52" 60"			
		Gal 5205 5150 5174 5143 5153 5220			
		START 3:00 PM			
		FIN 11:00 PM			
		OPTR 37			
		86			

MD-3-A

PACKAGE TICKET

(DRY AND PASTE ONLY)

CODE

RT-425

LOT

E1116

NET WT/PKG

NO. PKG

PACK. WGT

LOCATION

PQ

17 2826 35-60

STUMP

2841

TOTAL NET WT.

2826

PKG. N-CODE

PROD. SPVR.

DATE

WHSE. OPER.

WK

571

D.T

176.+
169.+
173.+
180.+
178.+
157.+
167.+
166.+
167.+
168.+
167.+
163.+
159.+
164.+
168.+
167.+
137.+
2826.T

PROCESSING INSTRUCTIONS: BATCH UNIT

CG 20 CODE BT-425-D PKG.

→ MAY -0-81- ~~3111~~ E-1116

EST. WGT. 2866 LBS.

PROCESSES

BT-425-D (F)

APPROVED BY

AJC 06-29-77

DCG 06-30-77

TYPED BY

emw070677

MAKING NOTES

REMARKS

NAME: MONASTRAL® BLUE BF

NON-BLEEDING

INSTRUCTIONS

F.C. + PRESSING-

RECORD

DATE	TIME	RELEASED BY	PRESS	NO. OF CAKES	3 x 48	3 x 42	4 x 44	60	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
			20	21	26	35			STARTED	2 AM				
									CAKES USED	60				
									WATER ON	6 PM				
									HRS. WASHED	11				
									OHMS	6000				
									HRS. WASHED					
									OHMS					
									HRS. WASHED					
									OHMS					
									CAKE CONDITION					
									NO. CARS LOADED	1				
									EXPLAIN LOSSES					

AMPLES
DELIVER TO

SAMPLED BY

RELEASED BY

-DRYING-

Dry 16 hrs at 220°F

LUMP - OK - WET - SALTS - CONTAMINATED

ADDITIONAL DRYING HOURS REQUIRED

AMPLES
DELIVER TO

NO. CARS PULLED
SAMPLED BY

No. Drums: 17
LUMP WGT. 2841
RELEASED BY

-GRINDING-

ILL 7 or 8 LSP 3/32" RP SCREEN 1750 RPM
MAX. TEMP. 200°F

SCREEN RPM
MAX. TEMP. °F

EXPLAIN LOSSES

AMPLE WITHOUT MIXING
AMPLES 1 Env & 2 Pt Cans

DATE MIXED 5-7-81

DUP050097462

1116
5100
18

0.00 *
1.83 +
0.12 -
1.91 +
0.12 -
1.80 +
0.12 -
1.84 +
0.12 -
1.79 +
0.12 -
1.86 +
0.12 -
1.85 +
0.12 -
2.00 +
0.12 -
2.03 +
0.12 -
1.40 +
0.12 -
17.11 *

17.11 +
1.86 +
0.14 -
1.96 +
0.14 -
1.94 +
0.14 -
1.85 +
0.14 -
1.88 +
0.14 -
1.83 +
0.14 -
0.96 +
0.14 -
28.41 *