

JUN 3 1982

F2H96

4548*

(DATE)

(LOT) (EST WGT)

COMTYP JOB NAME: 03KY795DMH
TYPED BY:

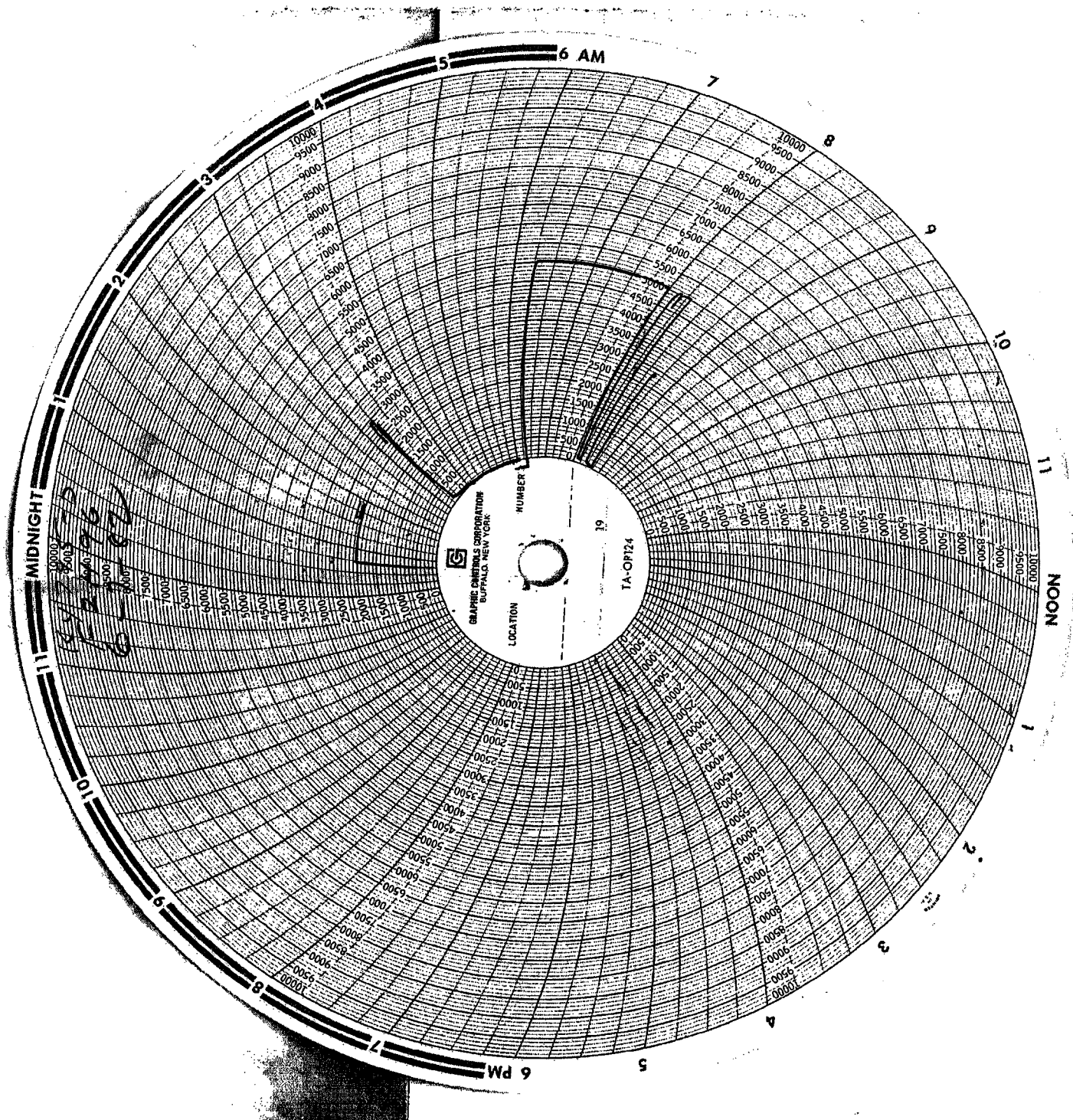
LOCATN	CG	CODE	PQ	LOT	DRY* WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL USE LBS
	==	=====	==	=====	=====	=====	=====	=====	=====	=====
14	YC-2	93		<u>D2E02</u>	<u>2300</u>					
14	YC-2	93		<u>D2E05</u>	<u>1700</u>					
14	YC-2	93								
14	YC-2	93								
14	YC-2	93								

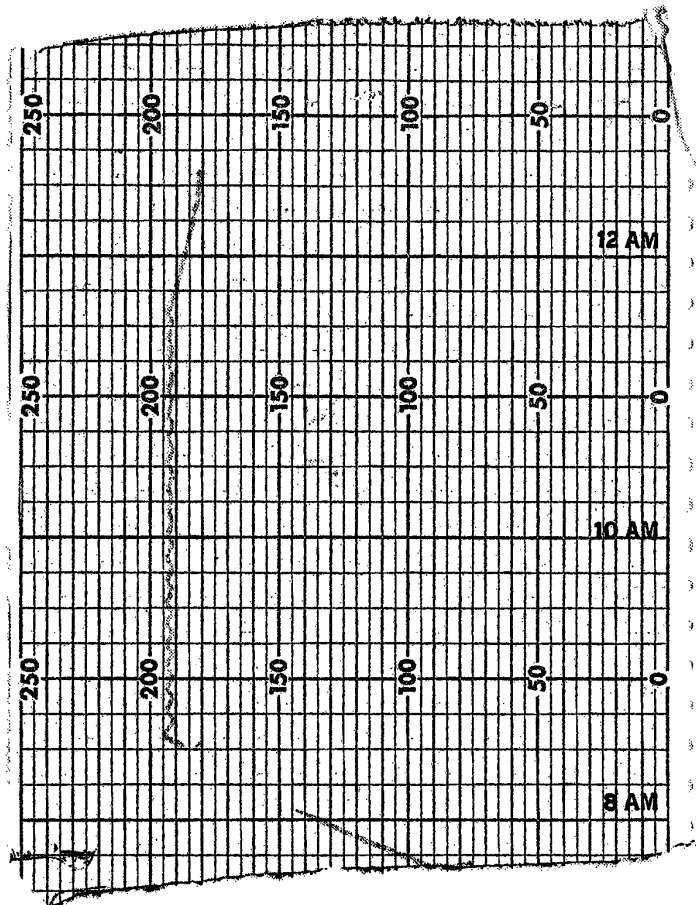
EQUIP MENT		NAME : "KROLOR" YELLOW MEDIUM				NON-BLEEDING		USE LBS		N- CODE		ACCT LBS	
		*BEFORE USING SV, MAKE SURE THAT N-28-D LINE IF ANY IS BLANKED OFF.											
203	1	RUN 60" (990 G) WATER IN V-203. SET AGITATOR ON HIGH SPEED.											
205	2	WEIGH IN DRUM & POUR IN DUMP IN AND STIR 5 MIN						500		32-D		500	
		RECORD: START <u>6:10 P</u> LOT <u>D2E02</u> FIN <u>7:12 P</u> <u>D2E05</u>						74X50		YC-2-B		3700	
								<u>2300</u>				<u>1700</u>	
		ADJUST TO 75" (1275 G) *NOTE: VOLUMES HIGHER THAN 75" MAY CAUSE DUSTING IN EXHAUST HOOD. WITH AGITATOR ON LOW SPEED PUMP V-203 THRU HOMOG AT 2400-2600 PSI INTO V-205 WHEN V-203 MT, WASH COLOR THRU HOMOG WITH MIN OF HOT WATER AT 2400-2600 PSI INTO V-205 RECORD: V-205 VOL <u>54</u> & ADJ TO 60" (2100 G) INSPECT HOMOG STRAINER & CLEAN IF NECESSARY											
205	9	RUN 10" (514 G) WATER INTO V- <u>243</u> & START AGITATOR											
SV	10	PUMP V-205 THRU HOMOG AT 4800-5200 PSI INTO SV RECORD: TIME START <u>6:30</u> TOTAL MINUTES <u>105</u>											
2		NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-205 WHEN V-205 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV											
SP	12	SP STEP 01 - SET FORMULA SELECTOR TO POSITION & <u>5 (V-243)</u> OR POSITION 10 (V-244)											
CP	13	PRESS SV CAM RESET PB - SET 22 TC IN AUTO REMOTE (TEMP IS SET AT 190-194°F)											
3	14	RECORD LEVELS & SET R/M COUNTER #1 AS FOLLOWS: A. 11LG <u>70</u> % PRESET #1 41 GAL								115-A		220	
	15	SET STRIKE FLOW CONTROLLERS AS FOLLOWS: 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.75 GPM 3FC20 (N-27-D WATER) IN MANUAL LOCAL 7.35 GPM 3FR10 (N-27-D/WATER) RATIO 0.98 8FC10 (N-32-D CONTROLLER) IN MANUAL 0.96 GPM 8FC20 (N-32-D WATER) IN MANUAL LOCAL 7.20 GPM 8FC20 (N-32-D WATER) IN REMOTE 8FR10 (N-32-D/WATER) RATIO 1.50								27-D		313	
										32-D		2022	

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EQUIP MENT	PAGE 2 CG 03 KY-795-D	USE LBS	N- CODE	ACCT LBS
16	OPERATOR STEP PB			
17	RECORD LEVEL 2LG 64% IF <35% FOLLOW SOLUTION			
SV	MAKE-UP PROCEDURE FOR N-27-D			
SP	ADJUST SV TO 58" (2980 G)			
CP	RECORD PH 9.8 ADJ TO 11.1-11.3 WITH N-7-D AT			
4	5% (10 PARTS WATER TO 1 PART N-7-D)			
120	SIPHON INTO SV. RECORD: PH 11.1 ASSUME 50%	50	7-D	25
120	OPERATOR STEP PB			
21	SP STEP 06/39. AFTER HEAT-UP RECORD: PH 10.0.			
SV	22 SWITCH 3FC20, 8FC10, & 8FC20 TO AUTO			
SP	23 OPERATOR STEP PB			
24	SP STEP 10/43. WHEN 3FC20, 8FC10 & 8FC20 FLOWS			
5	ARE IN LIMITS, SWITCH 3FC10 TO AUTO & PB			
25	SP STEP 11/44. WHEN 3FC10 & 3FC20 FLOWS ARE IN			
26	LIMITS, SWITCH 3FC20 TO REMOTE			
27	OPERATOR STEP PB			
27	DURING STRIKE RECORD:			
	SP STEP			
	V-243/V-244			
	13/46 (30 MIN)	PH RANGE TIME		
	14/47 (60 MIN)	9.8 9.0-10.0 11.50		
	15/48 (2 HRS)	9.8 9.0-10.0 11.50		
	16/49 (3 HRS)	9.8 9.0-10.0 12.50		
	17/50 (FINISH)	7.7 7.5-8.5 2.35 PM		
	NOTE: IF PH NOT IN RANGE, NOTIFY SUPV & NOTE			
	IN LOG. IF FINAL PH >8.5, ADJ TO 7.5-8.5.			
	& RECORD: PH ASSUME 77%		27-D	
DRUM	WEIGH INTO 55 GAL DRUM	ASSUME 50%	60	7-D 30
6	FILL WITH WATER & STIR 2 MIN			
30	SP STEP 17/50 - AFTER CHECKING PH, OPERATOR PB.			
SV	31 SP STEP 23/53 - RECORD: PH 3.3 (3.3-3.7)			
SP	32 IF NECESSARY ADJ PH (DOWN ONLY) TO 3.3-3.7			
&	RECORD: PH			
CP	NOTE: USE LIQUID ALUM, N-115-A. ADD TO SV VIA			
7	BADGER METER. STIR 5 MIN AFTER EACH ADDITION.			
	ASSUME 50%		115-A	
33	SIFT IN	165	128-A	165
34	SIPHON IN N-7-D FROM S 29 IN 10-12 MIN & STIR			
	5 MIN			
35	RECORD: PH 4.2 (4.0-4.2) & IF NECESSARY ADJ TO			
	PH 4.0-4.2 & RECORD: PH ASSUME 77%		27-D	
	(DILUTE 10 TO 1 WITH WATER) ASSUME 50%		7-D	
	SIPHON N-7-D INTO SV			
36	OPERATOR STEP PB			
37	SP STEP 24/54 - POUR IN & STIR 15 MIN	45	978-A	45
38	OPERATOR STEP PB			
39	SP STEP 60 - BATCH COMPLETE			
40	OPERATOR STEP PB			

START TIME SP STEP	FINISH TIME SP STEP	OPTR
11 PM	7 PM	282-223
7:00 AM	2:50 P	320-342





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