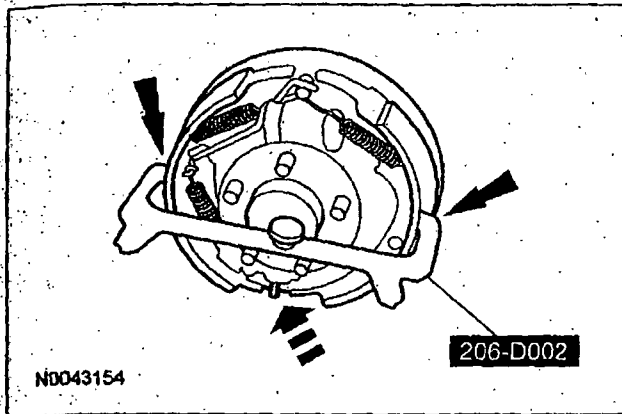
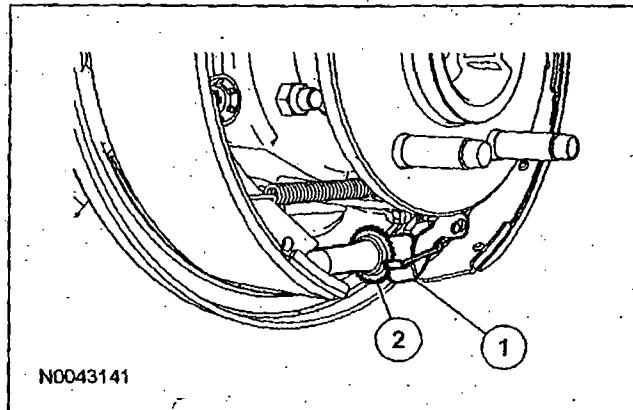


GENERAL PROCEDURES (Continued)

2. Adjust the rear brake shoes and linings.
 - Rotate the brake adjusting screw until the brake shoes and linings touch the tool.



3. Rotate the brake shoe adjusting screw.
 - 1 Move the brake shoe adjusting lever off the brake shoe adjusting screw.
 - 2 Using the special tool or equivalent, turn the adjusting screw until the brake drum begins to drag. Then loosen the brake adjusting screw until the brake drum rotates freely.

**Brake Drums Installed**

1. With the vehicle in NEUTRAL, position it on a hoist. For additional information, refer to Section 100-02.
2. At the back of the brake backing plate, remove the brake adjusting hole cover.
4. Install a new brake backing plate adjusting hole cover.

REMOVAL AND INSTALLATION**Brake Drum****Special Tool(s)**

	Brake/Clutch/Service Vacuum 164-R3622 or equivalent
	Brake Drum Micrometer 104-00046 or equivalent