

A2436 **FORMULA RECORD 6**

CONTROL *Las Cleveland T. S.*

DATE *5-31-56*

REV. NO. *189*

NAME *S W P Tyrone Yellow*

CARD NO. *5*

CUSTOMER <i>Sherrin-Williams Co.</i>		POUNDS	GALLONS	NEW MATL.	OLD MATL.
MFG. INSTR. <i>#1</i>	<i>(867) is POISON; AVOID</i>	50	2.3	62C2	
CONTACT WITH SKIN.		200	5.2	80A14	
		90	2.6	6630	4
		50	1.1	68C6	5
		57	8	BT 72	1
Label Cautions <i>HB 45</i>		4	1/2	(1960)	
WT./GALL. <i>10.60</i>	VISC. <i>30-34</i>	83	10	(3870)	
GRIND <i>2-3H</i>	VISC. <i>#3</i>	60	8	(27A19)	
OUTPUT <i>100</i>	BLEED				
MFG. LOSS <i>2%</i>	DEPT. <i>Pkg</i>	166	20	(3870)	
STOR. LOSS	MILL <i>Roller</i>	167	22	(27C7)	
SOLIDS	RATE/HR. <i>100</i>	15	2	(902)	
PARALLELS <i>NO</i>	FLASH PT. <i>100</i>	12	1 3/4	(948)	
REASON FOR REVISION		3	1/2	(1083)	
		12	1 1/2	(844)	
To replace		16	2	(867)	
(8A12) with (867).		95	1 1/2	(151)	
		?		PO 1	

Formulator *PS. T. S. Supt. 476*

TO MATCH <u>Standard</u>			REF. NO. <u>449</u>		
APPLICATION: SURFACE <u>Wood Ext</u>			CARD NO. <u>5</u>		
NO. COATS <u>1 & 2</u>			DATE <u>5-31-56</u>		
UNDERCOATER USED <u>Rx 450</u>			DATE	SIP NO.	ALD
METHOD 1 <u>Brush</u>					
REDUCTION: AMOUNT _____ REDUCER USED _____					
METHOD 2 _____					
REDUCTION: AMOUNT _____ REDUCER USED _____					
DRYING TIME: TOUCH <u>8-12hrs</u> RECOAT <u>2-4days</u> STENCIL _____			FACTORY	FORMULA	SPEC.
HARD _____ SAND _____ HANDLE _____			EXEC. COST DEPT.		
TACK FREE _____ RUB _____ WRAP _____			CLEVELAND	A	
BAKING TIME AND TEMP _____			KENSINGTON	C	
GLOSS <u>Oil</u> _____ FILM _____			PAINT RESEARCH		
SPECIAL TESTS _____			KENS. TECH. SERV.		
			KENS. LACQUER		
			NEWARK	M	
			OAKLAND	O	
			M. SENOUR	M	
			DETROIT	D	
			LOS ANGELES	P	
			DALLAS	T	
			DAYTON	J	
			GIBBSBORO	F	
			EXEC. HFG.		
			CUBA	H	
			MONTREY	G	
			BUENOS AIRES	Z	
			BRAZIL	S	
			RES ADM		
			MEXICO		

0007-SWP-062470

This revision is a first time

FORMULA RECORD 6			
CONTROL LAB <u>Cleveland T. S.</u>		DATE <u>8-30-55</u>	
NAME <u>S W P Tyrone Yellow</u>		REX NO. <u>489</u>	
		CARD NO. <u>4</u>	
CUSTOMER <u>Sherwin-Williams Co.</u>		POUNDS	GALLONS
MFG. INSTR # <u>(8A12)</u> is POISON: AVOID CONTACT WITH SKIN.		50	2.3
		200	5.2
		90	2.6
		50	1.1
		57	8
		1	1/2
		83	10
		60	8
		166	20
		167	22
		15	2
		12	1 3/4
		3	1/2
		12	1 1/2
		16	2
		95	14 1/2
		?	BO 1

Label Cautions: HB 55

WT./GALT 10.60 VISC. 30-34 @ 75°F on

GRIND 2-3H VISC. #3 cup

OUTPUT 100 BLEED

MFG. LOSS 2% DEPT. Roll PKG.

STOR. LOSS Roll MILL

SOLIDS 100 RATE/HR 100 LABEL ANALYSIS 0

PARALLELS no FLASH PT. 100 F LABEL NO RED ☒ MED ☐

ROYALTY: YES ☐ NO ☒ X ☐ W ☐

REASON FOR REVISION To replace (8A12)

Analysis with (867)

5/28 B.C.

Formulator P.S. Paul Supt. 176

0007-SWP-062471

TO MATCH <u>Standard</u>	REX. NO. <u>100-108-9-2-55</u>
APPLICATION: SURFACE <u>Wood Ext</u>	CARD NO. <u>44-10-10-10-10</u>
NO. COATS <u>1 & 2</u>	DATE <u>8-30-55</u>
UNDERCOATER USED <u>Rx 450</u>	DATE <u>8-30-55</u>
METHOD 1 <u>Brush</u>	SLIP NO.
REDUCTION: AMOUNT _____ REDUCER USED _____	AMOUNT
METHOD 2 _____	FACTORY
REDUCTION: AMOUNT _____ REDUCER USED _____	FORMULA
DRYING TIME: TOUCH <u>8-12hrs</u> RECOAT <u>2-4days</u> STENCIL	SPEC. CARE
HARD _____ SAND _____ HANDLE _____	EXEC. COST DEPT.
TACK FREE _____ RUB _____ WRAP _____	CLEVELAND <u>A</u>
BAKING TIME AND TEMP. _____	KENSINGTON <u>C</u>
GLOSS <u>Oil</u> _____ FILM _____	PAINT RESEARCH <u>"</u>
SPECIAL TESTS _____	KENS. TECH. SERV. <u>"</u>
	KENS. LACQUER <u>"</u>
	NEWARK <u>N</u>
	OAKLAND <u>O</u>
	M. SENOUR <u>M</u>
	DETROIT <u>D</u>
	LOS ANGELES <u>P</u>
	DALLAS <u>T</u>
	DAYTON <u>I</u>
	GIBBSBORO <u>F</u>
	EXEC. MFG. <u>"</u>
	CUBA <u>H</u>
	MONTREAL <u>G</u>
	BUENOS AIRES <u>Z</u>
	BRAZIL <u>S</u>
	RES ADH. <u>"</u>
	MEXICO <u>"</u>

0007-SWP-062472

FORMULA RECORD 6

CONTROL LAB Cleveland T. S.

DATE 8-9-55

REX. NO. 189

NAME S W P Tyrone Yellow

CARD NO. 3

CUSTOMER <u>Sherwin-Williams Co.</u>		POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
MFG. INSTR. * (8A12) is POISON: AVOID CONTACT WITH SKIN.		50	2.3	6202	
		200	5.2	80A14	
		90	2.6	6630	
		50	1.1	6806	
		57	8	BT 72	
Label Cautions: HB 55		1	1/2	(1960)	
WT./GAL. <u>10.60</u> VISC. <u>30-34# @ 75°F on</u>		83	10	(3870)	
GRIND <u>2-3H</u> VISC. <u>#3 cup</u>		60	8	(27A19)	
OUTPUT <u>100</u> BLEED					
MFG. LOSS <u>2%</u> DEPT. _____ PKG. _____		166	20	(3870)	
STOR. LOSS _____ MILL <u>Roller</u> LINING _____		167	22	(2707)	
SOLIDS _____ RATE <u>100 gls</u> LABEL ANALYSIS <u>B</u>		15	2	(902)	
PARALLELS <u>no</u> FLASH <u>FT. 100</u> LABEL NO RED ☒ MED ☐		12	1 3/4	(948)	
REASON FOR <u>Change</u> <u>To include anti-skin agent</u>		3	1/2	(1083)	
		12	1 1/2	(814)	
		16	2	(8A12)*	
		95	1 1/2	(151)	
		?		BO 1	
FORMULATOR <u>R.S. Tarkenton</u>					

TO MATCH <u>Standard</u>			REX. NO. <u>Trade Sales</u> CARD NO. <u>3</u> DATE <u>8-17-55</u> <u>Greenleafy Limited</u>	
APPLICATION: SURFACE <u>Wood Ext</u>			NO. COATS <u>1 & 2</u>	
UNDERCOATER USED <u>Rx 450</u>			DATE <u>8-17-55</u> SLS NO. <u>2017</u>	
METHOD 1 <u>Brush</u>			AMOUNT <u>1/2</u>	
REDUCTION: AMOUNT _____ REDUCER USED _____			DATE <u>8-17-55</u> SLS NO. <u>2017</u>	
METHOD 2 _____			AMOUNT <u>1/2</u>	
REDUCTION: AMOUNT _____ REDUCER USED _____			DATE <u>8-17-55</u> SLS NO. <u>2017</u>	
DRYING TIME: TOUCH <u>8-12hrs</u> RECOAT <u>2-4days</u> STENCIL _____			FACTORY _____ FORMULA <u>1</u> SPEC. CARD _____ EXEC. COST DEPT. <u>11</u> CLEVELAND <u>A</u> KENSINGTON <u>C</u> PAINT RESEARCH <u>11</u> KENS. TECH. SERV. <u>11</u> KENS. LACQUER <u>11</u> NEWARK <u>N</u> OAKLAND <u>O</u> M. SENOUR <u>M</u> DETROIT <u>D</u> LOS ANGELES <u>P</u> DALLAS <u>T</u> DAYTON <u>L</u> GIBBSBORO <u>F</u> EXEC. MFG. <u>11</u> CUBA <u>H</u> MONTREAL <u>G</u> BUENOS AIRES <u>Z</u> BRAZIL <u>S</u> RES ADM <u>11</u> MEXICO <u>11</u>	
HARD _____ SAND _____ HANDLE _____			NEWARK <u>N</u>	
TACK FREE _____ RUB _____ WRAP _____			OAKLAND <u>O</u>	
BAKING TIME AND TEMP. _____			M. SENOUR <u>M</u>	
GLOSS <u>Oil</u> _____ FILM _____			DETROIT <u>D</u>	
SPECIAL TESTS _____			LOS ANGELES <u>P</u>	
_____			DALLAS <u>T</u>	
_____			DAYTON <u>L</u>	
_____			GIBBSBORO <u>F</u>	
_____			EXEC. MFG. <u>11</u>	
_____			CUBA <u>H</u>	
_____			MONTREAL <u>G</u>	
_____			BUENOS AIRES <u>Z</u>	
_____			BRAZIL <u>S</u>	
_____			RES ADM <u>11</u>	
_____			MEXICO <u>11</u>	

CONTROL LAB		Cleveland T. S.		DATE 6-2-55		6		REX. NO. 489		NAME S W P Tyrone Yellow		CARD NO. 2	
CUSTOMER		Sherwin-Williams Co.		POUNDS		GALLONS		NEW MAT'L		OLD MAT'L			
MFG. INSTR. *(8A12) is POISON: AVOID CONTACT WITH SKIN.				50		2.3		62C2					
				200		5.3		80A14					
				90		2.6		6630					
				50		1.1		68C6					
				57		8		BI 72					
Label Caution: HB 55				4		1/2		(1960)					
WT./GAL T 10.60		VISC. 30-34" @75 F on		83		10		(3870)					
GRIND 2-3H		VISC. #3 cup		60		8		(27A19)					
OUTPUT 100		BLEED											
MFG. LOSS 2%		DEPT. PKG.		166		20		(3870)					
STOR. LOSS		MILL Roller LINING		167		22		(27C7)					
SOLIDS		RATE/HR. 100 gl LABEL ANALYSIS B		15		2		(902)					
PARALLELS no		FLASH 100 gl RED. RED		12		1 3/4		(948)					
		ROYALTY: YES ☐ NO ☐ W ☐		12		1 1/2		(844)					
REASON FOR REVISION To improve washing.				16		2		(8A12)*					
CARD NO. 5				99		15		(151)					
FORMULATOR R. B. Thompson		S76											

0007-SWP-062475

TO MATCH Standard

APPLICATION: SURFACE Wood Ext.

NO. COATS 1 & 2

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT _____ REDUCER USED _____

METHOD 2 _____

REDUCTION: AMOUNT _____ REDUCER USED _____

DRYING TIME: TOUCH 8-12hrs RECOAT 2-4 days STENCIL _____

HARD _____ SAND _____ HANDLE _____

TACK FREE _____ RUB _____ WRAP _____

BAKING TIME AND TEMP. _____

GLOSS Oil FILM _____

SPECIAL TESTS _____

REX. NO. 1,89 Trinidad

CARD NO. 2 7-26-55

DATE 6-2-55 Paint Test

DATE	LIBRARY	AMOUNT
<u>6-2-55</u>	<u>Paint Test</u>	
<u>6-2-55</u>	<u>Paint Test</u>	
<u>6-2-55</u>	<u>Paint Test</u>	
<u>6-2-55</u>	<u>Paint Test</u>	
<u>6-2-55</u>	<u>Paint Test</u>	
FACTORY	FORMULA	SPEC. CARD
EXEC. COST DEPT.		
CLEVELAND	A	<u>11</u>
KENSINGTON	C	<u>11</u> <u>7-26-55</u>
PAINT RESEARCH		<u>11</u>
KENS. TECH. SERV.		<u>11</u> <u>7-26-55</u>
KENS. LACQUER		
NEWARK	N	<u>11</u> <u>7-26-55</u>
OAKLAND	O	<u>11</u>
M. SENOUR	M	<u>11</u> <u>7-26-55</u>
DETROIT	D	<u>11</u>
LOS ANGELES	P	<u>11</u>
DALLAS	T	<u>11</u>
DAYTON	L	<u>11</u>
GIBBSBORO	F	<u>11</u>
EXEC. MFG.		<u>11</u>
CUBA	H	<u>11</u>
MONTREAL	G	<u>11</u>
BUENOS AIRES	Z	<u>11</u>
BRAZIL	S	<u>11</u>
RES ADM.		<u>11</u>
MEXICO		<u>11</u>

FORMULA RECORD 6

CONTROL LAB Cleveland T. S.
NAME S W P Tyrone Yellow

DATE 2-11-55

REX. NO. 489

CARD NO. 1

CUSTOMER <u>Sherwin-Williams Co.</u>		POUNDS	GALLONS	NEW MAT'L	OLD MAT'L
MFG. INSTR. * (8A12) is POISON: AVOID		50	2.3	62C2	
CONTACT WITH SKIN.		200	5.3	80A11	
		90	2.6	6630	
		50	1.0	68C6	
		57	8.0	BI 72	
Label Caution: H-2		4	.5	(1960)	
WT./GAL <u>T 10.72</u>	VISC. <u>30-34" @ 75 F on</u>	80	10	(2539)	
GRIND <u>2-3H</u>	VISC. <u>#3 Cu</u>	20	3	(151)	
OUTPUT <u>100</u>	BLEED	?		BO 1	
MFG. LOSS <u>2%</u>	DEPT. _____ PKG. _____	160	20	(2539)	
STOR. LOSS	MILL <u>Roller</u> LINING	233	28	(3870)	
SOLIDS	RATE/HR. _____ LABEL ANALYSIS <u>A</u>	22 1/2	3	(902)	
PARALLELS <u>no</u>	FLASH PT <u>100°C</u> + LABEL NO <u>RE 30</u> RED ☐	7	1	(948)	
	ROYALTY YES ☐ NO ☐ W ☐	3 1/2	1/2	(1083)	
REASON FOR REVISION <u>New Assignment</u>		16	2	(8A12)*	
		12	1 1/2	(844)	
		86	13	(151)	
FORMULATOR <u>P.B. Thompson</u> SUPT. <u>478</u>		See Mfg. Instructions			

0007-SWP-062477

TO MATCH W. Std. Rx 489, A 3

APPLICATION: SURFACE Wood Ext.

NO. 1 or 2

UNDERCOATER USED Rx 450

METHOD 1 Brush

REDUCTION: AMOUNT

REDUCER USED

METHOD 2

REDUCTION: AMOUNT

REDUCER USED

DRYING TIME: TOUCH 8-12 hrs COAT 2-1 days

HARD

SAND

HAND

TACK FREE

RUB

WRAP

BAKING TIME AND TEMP.

GLOSS 0-1

FILM

SPECIAL TESTS

REX. NO. 189 Trade Sales

CARD NO. Quality Control

DATE 2-11-55

DATE 2-11-55

DATE	SLIP NO.	AMOUNT
2-11-55	1	
2-11-55	1	
2-11-55	1	
2-11-55	1	
2-11-55	1	

FACTORY FORMULA SPEC. CARD

EXEC. COST DEPT.		
CLEVELAND	A	
KENSINGTON	C	
PAINT RESEARCH		
KENS. TECH. SERV.		
KENS. LACQUER		
NEWARK	N	
OAKLAND	O	2-18-55
M. SENOUR	M	
DETROIT	D	
LOS ANGELES	P	2-18-55
DALLAS	T	
DAYTON	L	
GIBBSBORO	F	
EXEC. MFG.		
CUBA	H	
MONTREAL	G	
BUENOS AIRES	Z	
BRAZIL	S	
RES ADM		
MEXICO		