

MARIETTA AIRBORNE ASBESTOS SURVEY

4/8/75

Lab Copy

PLAINTIFF'S EXHIBIT

GP-2075

SGP 0022197

~~SECRET~~ CWC
CWSH

Mr. R. V. Favaro

~~SECRET~~

Marietta

G. W. Green

Tigard

AIRBORNE ASBESTOS SURVEY OF
MARIETTA JOINT SYSTEM PLANT

April 23, 1975

cc: Mr. J. R. Ward - Portland
Mr. H. W. Poole - Wilmington
Mr. E. B. Hollingsworth - Wilmington
Mr. G. F. Fowler - Marietta

On April 8, 1975, the Marietta joint cement plant was monitored for asbestos dust by George Fowler. The filters were then sent to Tigard for counting. All the time weighted averages were below the 5.0 fiber/ml maximum currently in effect. A total of 23 samples were taken. Five representative workers were sampled during an entire work shift and, in addition, environmental samples were taken at various locations throughout the plant.

The highest individual sample of 7.2 fibers/ml, and the highest time weighted average of 3.9 fibers/ml were on Larry James at the dry blender. Second was Herman Dodd on the wet mixer with a time weighted average of 1.7 fibers/ml. All the others were under one fiber/ml.

Sample No. 59 on Larry James was not counted because of an excess of dust. Large quantities of mica and other materials obscured the asbestos fibers making it impossible to make an accurate count. The reason for the high dust level on this particular filter was due to the length of time (3 hrs., 38 mins.) it was collecting dust. The other four samples shared a period of four hours. The time weighted average is based on this four-hour period. It is reasonable to assume that this period which was from 7:00 a.m. to 11:00 a.m. was representative of a full days operation. In the future we should limit the sample time on the dry blender max to 60 minutes maximum. This will require seven or eight filters. Some of the others sampled, such as the foreman, can be eliminated or just spgt checked with one sample. The two areas at Marietta which need full sample coverage are the dry blender and the ready mix mixer.

G. W. G.

GWC:elz

Enclosures



SGP 0022198

MARIETTA, GEORGIA, JOINT CEMENT PLANT
AIRBORNE ASBESTOS DUST SURVEY

Date Sampled: April 8, 1975

Name	Location or Job Title	Time Weighted Average Count fibers/ml	Filter No.	Elapsed Time (minutes)	Individual Count fibers/ml
V. A. Tinker	Foreman	0.32	63	153.5	0.15
			66	179.0	0.42
			73	129.0	0.38
W. Potter	Lidder & Stacker	0.74	62	165.0	0.58
			70	180.0	0.76
			71	122.0	0.91
S. J. Gayton	Lidder, Stacker & Fork Truck Driver	0.33	61	161.0	0.12
			54	185.0	0.50
			68	121.0	0.40
H. G. Dodd	Ready Mix Wet Mixer	1.70	51	155.0	1.80
			56	189.0	1.40
			69	119.0	2.80
. G. James	Dry Mixer	3.00	64	64.0	1.30
			52	30.5	7.20
			65	111.0	3.10
			72	33.0	1.80
			59	218.0	not counted
Area Samples	Wet Mixer		67	67.0	1.30
	Wet Mixer		58	49.5	0.50
	Dry Blender		57	70.0	2.00
	Dry Blender		74	32.0	2.00
	Warehouse		53	208.0	0.13
	Office		60	121.0	0.04

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AIRBORNE ASBESTOS FIBER SAMPLING

Plant Marietta
 Name LARRY G. James
 Title DRY mixer

Date 4/8/75
 Pump Serial No. B-06-0288
 Sampled by George Fowler
 Signature George Fowler

LOCATION	DRY Mix Area - Lab Area	Same	Same	Same	
Flow No.	64	52	65	72	59
FLOW:					
Pump Setting	6	6	6	6	6
Liter/min (R)	1.7	1.7	1.7	1.7	1.7
TIME:					
On	7:08	8:12.5	8:44	10:35	11:08
Off	8:12	8:43	10:35	11:08	* 3:16
ELAPSED TIME (min) (t)	64	30.5	111	33	218
VOLUME, Liters (t x r)	109	52	189	56.1	370.1
REMARKS	MAN WEARS mask while Dumping RAWMATS" Dumped 2 BATCHES DURING this filter	1 BATCH Dumped		1 Batch Dumped	* Lunch Break 30 min. Pump off.
CONCENTRATION (F) fibers/ml	1.3	7.2	3.1	1.8	Too Much Dust to Count

Total Sample Time (T) 238.5 mins.

Time Weight Av. Concentration = $\frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$

$$\frac{64 \times 1.3 + 30.5 \times 7.2 + 111 \times 3.1 + 33 \times 1.8}{238.5}$$

$$\frac{83.2 + 219.6 + 344.1 + 59.4}{238.5} = \boxed{3.0}$$

SGP 0022200

Date: 4/17/15

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 64

ELAPSED TIME (t) 64 mins.

FLOW RATE 1.7 l/min

VOLUME (V) 109 liters

FIELD AREA (a) 00432 mm²

BLANK COUNT (b) .15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) .87 fibers/field

0	—	—	3	—	—
	—	—	—	—	1
	—	—	3	1	—
	1	3	2	—	—
	2	—	1	—	—
5	2	—	—	—	3
	2	—	1	—	—
	—	—	—	1	1
	—	1	2	—	1
	2	1	1	2	2
10	2	1	—	1	2
	1	—	1	1	1
	2	2	2	5	1
	1	1	1	1	1
15	—	1	1	—	2
	1	1	2	1	—
	1	1	—	1	2
	—	1	—	1	1
	—	2	—	1	1
20					
SUBTOTALS	17	15	20	16	19
TOTAL					87

Constant k = $\frac{A}{1000 a}$ 195

Fiber Concentration (F) = $\frac{k (f-b)}{V}$ 1.31

Date: 6/1/77

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 52ELAPSED TIME (t) 30.5 mins.FLOW RATE 1.7 l/minVOLUME (V) 52 litersFIELD AREA (a) 10432 mm²BLANK COUNT (b) .15 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 2.04 fibers/field

0	4	—	—	—	2
	2	2	6	2	2
	2	—	2	2	1
	2	2	2	4	1
	4	1	2	—	1
5	1	3	4	1	1
	1	2	6	1	—
	4	6	1	2	4
	6	3	1	2	3
	2	1	4	2	1
10	4	1	2	2	2
	2	1	—	1	—
	1	4	2	1	1
	1	—	4	2	3
15	—	2	2	—	—
	2	6	2	4	2
	2	6	1	2	—
	2	4	2	2	4
	2	4	1	6	2
20					
SUBTOTALS	46	48	44	36	30

SGP 0022202

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (2.04 - .15)}{52} = 7.2$$

Date: 4/22/15

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 65

ELAPSED TIME (t) 111 mins.

FLOW RATE 1.7 l/min

VOLUME (V) 151 liters

FIELD AREA (a) 10422 mm²

BLANK COUNT (b) 15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 3.1 fibers/field

0	2	5	6		
	4	2	7		
	4	1	4		
	5	1	4		
5	2	5	6		
	2	2	3		
	5	2	3		
	1	5	5		
	1	4	2		
	4	2	1		
10	1	7	2		
	2	3	2		
	2	4	2		
	3	2	2		
15	1	4	2		
	4	3	3		
	4	2	4		
	2	7	2		
	6	2	7		
20					
SUBTOTALS	55	63	68		

SGP 0022203

TOTAL 186

Constant $k = \frac{A}{1000 a} = 198$

Fiber Concentration (F) = $\frac{k (f-b)}{V} = 198 \left(\frac{3.1 - 15}{151} \right) = 1.7$

Date: 4/17/70

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 72

ELAPSED TIME (t) _____ mins.

FLOW RATE 1.7 l/min

VOLUME (V) 56.1 liters

FIELD AREA (a) .00432 mm²

BLANK COUNT (b) .15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) .66 fibers/field

0	—	1	—	—	1
	—	—	1	1	1
	3	—	1	—	—
	—	—	1	—	—
5	2	1	2	—	—
	1	—	1	1	—
	1	1	—	2	1
	1	—	2	2	2
	1	—	—	—	—
	—	—	1	1	—
10	1	1	—	—	1
	—	1	—	—	2
	—	1	1	—	—
	1	1	1	1	—
15	—	—	1	—	1
	—	—	3	—	—
	1	2	—	—	1
	—	3	1	—	1
20	2	—	2	2	1
SUBTOTALS	16	12	18	10	12
					TOTAL <u>56</u>

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (.66 - .15)}{56.1} = 1.8$$

Date: 4/22/75

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 59

ELAPSED TIME (t) 215 mins.

FLOW RATE 1.7 l/min

VOLUME (V) 370.6 liters

FIELD AREA (a) 10.32 mm²

BLANK COUNT (b) .15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 7 fibers/field

10.32 mm²
1.7 l/min

0	4				
	4				
	7				
	3				
5	2				
	2				
	3				
	6				
	6				
10	5				
15					
20					

SUBTOTALS

SGP 0022205

TOTAL

Constant $k = \frac{A}{1000 a}$

Fiber Concentration (F) = $\frac{k (f-b)}{V}$

* Total fibers to 1000
per liter

Blank

Date: 1/10/77

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 55

ELAPSED TIME (t) Blank mins.

FLOW RATE 1/min

VOLUME (V) 0 liters

FIELD AREA (a) mm²

BLANK COUNT (b) fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) .12 fibers/field

0			1		
5					
10					
15					
20					
SUBTOTALS	<u>4</u>	<u>3</u>	<u>3</u>	<u>5</u>	<u>3</u>
TOTAL					<u>18</u>

Constant $k = \frac{A}{1000 a}$

Fiber Concentration (F) = $\frac{k (f-b)}{V}$

AV. Blank Count
 $\frac{18}{150} = .12$

Blank

Date: 7/17

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 75 ELAPSED TIME (t) _____ mins.
FLOW RATE _____ 1/min VOLUME (V) _____ liters
FIELD AREA (a) _____ mm² BLANK COUNT (b) _____ fibers/field
FILTER AREA (A) 855 mm² AV. FIBER COUNT (f) .12 fibers/field

0					
	/				
	/				
5			/	/	
10					
	/		/		
15		/			
			/		
20			/		/
SUBTOTALS	2	1	2	2	2
					TOTAL <u>.12</u>

$$\text{Constant } k = \frac{A}{1000 a}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

SGP 0022207

AIRBORNE ASBESTOS FIBER SAMPLING

Plant Marietta
 Name Valton A. Tinker
 Title Foreman

Date 4/8/75
 Pump Serial No. B-06-0444
 Sampled by George Fowler
 Signature George Fowler

LOCATION	ALL AREAS	SAME	SAME		
FILTER NO.	63	66	73		
FLOW:					
Pump Setting	6	6	6		
Liter/min (R)	1.75	1.75	1.75		
TIME:					
On	7:16.5	9:49	1:18		
Off	9:49	* 1:18	3:37		
ELAPSED TIME (min) (t)	152.0	179	129		
VOLUME, Liters (t x r)	269	313	226		
REMARKS		Pump off 30 min lunch Break			
CONCENTRATION (F) fibers/ml	.15	.42	.38		

Total Sample Time (T) 461.5 mins.

Time Weight Av. Concentration =
$$\frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$$

$$(152.5 \times .15) + (179 \times .42) + (129 \times .38)$$

$$\frac{22.9 + 75.2 + 49}{461.5} = \boxed{.32}$$

Date: 4/2/78

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 73

ELAPSED TIME (t) 121 mins.

FLOW RATE 1.5 l/min

VOLUME (V) 226 liters

FIELD AREA (a) 10.22 mm²

BLANK COUNT (b) 115 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 58 fibers/field

0	—	—	—	—	—
	1	—	1	—	1
	—	1	2	1	2
	1	1	2	2	4
	—	—	—	—	—
5	—	—	2	1	—
	—	—	—	—	—
	1	—	—	—	—
	1	1	—	1	—
	—	—	1	—	1
10	1	—	—	2	1
	—	—	3	—	1
	1	1	2	1	—
	—	1	1	—	2
15	1	—	—	—	1
	—	1	—	—	—
	—	1	2	—	—
	—	—	—	—	3
	—	2	—	—	2
20					
SUBTOTALS	7	9	16	8	18

SGP 0022209

TOTAL 58

$$\text{Constant } k = \frac{A}{1000 a}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

196 (58 - 115) / 226 = 7.38

Date: _____

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 66ELAPSED TIME (t) 173 mins.FLOW RATE 1.7 l/minVOLUME (V) 313 litersFIELD AREA (a) .00432 mm²BLANK COUNT (b) .15 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 182 fibers/field

0					
	1	—	—	1	1
	1	—	—	1	—
	—	—	—	2	—
	2	—	—	—	3
	1	—	—	—	1
5	1	1	—	—	1
	—	1	—	—	1
	—	2	1	—	—
	—	—	1	2	—
	1	—	2	—	2
10	1	—	—	—	2
	2	—	2	—	—
	—	—	—	—	1
	1	2	4	—	1
15	2	1	—	—	2
	5	1	—	3	1
	—	3	1	1	—
	1	3	2	1	—
	1	2	3	1	—
20					
SUBTOTALS	26	13	16	12	16

SGP 0022210

TOTAL .82

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (.82 - .15)}{313} = .42$$

Date: _____

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 63

ELAPSED TIME (t) 15.35 mins.

FLOW RATE 1.05 l/min

VOLUME (V) 269 liters

FIELD AREA (a) 100422 mm²

BLANK COUNT (b) .15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) .35 fibers/field

0	—	—	1	—	—
	—	—	—	—	—
	—	—	—	—	—
	—	2	—	—	—
	—	1	1	—	—
5	1	—	—	—	—
	—	1	—	—	—
	—	—	—	1	1
	1	—	—	1	—
10	1	—	1	1	—
	—	—	1	—	1
	—	—	1	—	—
	—	—	—	1	1
15	—	1	—	—	1
	—	1	—	—	1
	—	1	1	—	1
	1	—	—	1	2
	2	1	—	—	—
20	—	1	—	—	1

SUBTOTALS

9 6 5 9 TOTAL 35

SGP 0022211

$$\text{Constant } k = \frac{A}{1000 a} \quad 190$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

$$\frac{190(35-.15)}{269} = .15$$

AIRBORNE ASBESTOS FIBER SAMPLING

Plant Marietta
 Name William Potter
 Title Lidder & Stacker

Date 4/8/75
 Pump Serial No. B-08-0490
 Sampled by George Fowler
 Signature George Fowler

LOCATION	Lid placing operation	Same	Same		
	62	70	71		
FLOW:					
Pump Setting	6	6	6		
Liter/min (R)	1.7	1.7	1.7		
TIME:					
On	7:05	9:50	1:20		
Off	9:50	* 1:20	3:22		
ELAPSED TIME (min) (t)	165	180	122		
VOLUME, Liters (t x r)	25	306	207		
REMARKS		Pump off 30 min Lunch Break			
CONCENTRATION (F) fibers/ml	.58	.76	.91		

Total Sample Time (T) 467 mins.

Time Weight Av. Concentration = $\frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$

$$\frac{165 \times .58 + 180 \times .76 + 122 \times .91}{467}$$

$$95.7 + 136.8 + 111.0 = 343.5$$

$$343.5 / 467 = .74$$

Date: 4/21/75

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 62 ELAPSED TIME (t) 165 mins.
FLOW RATE 1.7 l/min VOLUME (V) 281 liters
FIELD AREA (a) 1122 mm² BLANK COUNT (b) 115 fibers/field
FILTER AREA (A) 855 mm² AV. FIBER COUNT (f) 195 fibers/field

0		2	2	1	2	2
		1	2	1	2	—
		1	1	—	—	—
		—	1	—	—	—
		2	—	—	—	2
5		1	—	2	1	4
		1	—	—	1	4
		—	1	3	—	4
		—	1	4	—	2
		—	—	3	3	1
10		1	2	2	5	1
		2	—	4	2	—
		1	2	1	—	—
		—	—	1	—	1
15		—	—	2	—	1
		—	—	2	—	—
		—	—	—	—	—
		1	—	2	—	1
		1	—	—	—	1
20						
SUBTOTALS		14	16	28	16	24
						TOTAL <u>98</u>

SGP 0022213

Constant $k = \frac{A}{1000 a} = 195$

Fiber Concentration (F) = $\frac{k (f-b)}{V} = \frac{195 (195 - 115)}{281} = 53$

Date: 11/1

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 70

ELAPSED TIME (t) 10 mins.

FLOW RATE 1.7 l/min

VOLUME (V) 17 liters

FIELD AREA (a) 855 mm²

BLANK COUNT (b) 1 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 1.32 fibers/field

0	1	2	1	2	—
	—	2	1	—	3
	1	1	2	1	2
	1	1	1	1	—
	2	1	4	—	2
5	1	2	2	3	—
	1	2	4	2	2
	2	1	2	3	4
	1	4	3	1	1
	—	4	1	3	1
10	—	3	2	1	2
	1	3	3	2	1
	2	2	1	—	1
	—	2	3	2	—
15	—	—	1	—	—
	1	—	1	1	1
	1	—	2	2	—
	—	1	3	1	1
	1	2	—	—	—
20	16	37	37	25	21

SUBTOTALS

TOTAL 122

$$\text{Constant } k = \frac{A}{1000 a}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

$$195 \frac{1.22 \times 10^5}{306} = 176$$

SGP 0022214

Date: _____

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 71ELAPSED TIME (t) 122 mins.FLOW RATE 1.7 l/minVOLUME (V) 207 litersFIELD AREA (a) 1.422 mm²BLANK COUNT (b) 1 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 1.10 fibers/field

0		1	1	1	1	1
		—	—	—	—	1
		5	2	—	—	—
		2	1	—	3	2
		1	1	1	1	1
5		6	—	2	—	1
		1	2	1	—	1
		3	—	2	1	—
		3	1	—	3	—
		1	—	1	—	2
10		1	—	—	—	1
		1	1	1	6	—
		3	1	—	2	1
		3	1	3	—	2
15		—	—	1	2	1
		1	1	3	2	1
		—	1	1	3	—
		4	—	—	2	—
		—	1	—	2	—
20						
SUBTOTALS		36	10	17	28	15

SGP 0022215

$$\text{Constant } k = \frac{A}{1000 a}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

$$198 \frac{1.10 - 1.15}{207} = 1.9$$

AIRBORNE ASBESTOS FIBER SAMPLING

Plant Marietta Date 4/2/75
 Name Sammy J. Gayton Pump Serial No. B-06-0165
 Title Lidder & Stacker Sampled by George Fowler
 Signature George Fowler

LOCATION	STACKING & DRIVING FERT TRUCK	SAME	SAME		
FILTER NO.	61	54	68		
FLOW:					
Pump Setting	6	6	6		
Liter/min (R)	2.0	2.0	2.0		
TIME:					
On	7:06	9:47	1:22		
Off	9:47	* 1:22	3:21		
ELAPSED TIME (min) (t)	161	185	121		
VOLUME, Liters (t x r)	322	370	242		
REMARKS		Pump off 30 min lunch break			
CONCENTRATION (F) fibers/ml	.12	.50	.40		

Total Sample Time (T) 467 mins.

$$\text{Time Weight Av. Concentration} = \frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$$

$$= \frac{(161 \times .12) + (185 \times .5) + (121 \times .4)}{467}$$

$$= \frac{19.32 + 92.5 + 48.4}{467} = \frac{160.22}{467} = .343$$

Date: 4/5/00

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 61 ELAPSED TIME (t) 161 mins.
 FLOW RATE 2.0 l/min VOLUME (V) 3.22 liters
 FIELD AREA (a) 1.132 mm² BLANK COUNT (b) 15 fibers/field
 FILTER AREA (A) 855 mm² AV. FIBER COUNT (f) 35 fibers/field

0	2	-	1	-	1
	2	-	-	1	1
	-	1	-	-	-
	-	-	-	-	-
	-	-	1	-	-
5	-	-	-	-	-
	-	-	-	-	3
	-	1	-	-	-
	-	-	-	-	1
	-	-	-	1	-
10	2	-	-	-	1
	-	-	-	-	-
	1	-	-	-	-
	-	-	-	-	-
15	1	1	-	2	-
	-	-	1	-	-
	-	1	4	1	-
	-	1	-	-	-
	-	-	1	-	2
20	2	5	8	5	7
SUBTOTALS					TOTAL <u>35</u>

SGP 0022217

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (35 - 15)}{3.22} = 112$$

Date: 4/1

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 54

ELAPSED TIME (t) 1.5 mins.

FLOW RATE 2.0 l/min

VOLUME (V) 370 liters

FIELD AREA (a) 1.5 x 22 mm²

BLANK COUNT (b) 1.1 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 1.08 fibers/field

0		—	—	3	2	—
		—	—	1	1	2
		3	—	2	—	1
		2	1	—	—	2
		1	1	1	1	3
5		3	—	—	—	2
		—	2	2	3	1
		—	1	1	1	2
		—	1	2	1	2
		2	—	—	—	2
10		2	3	—	5	—
		—	1	1	2	1
		1	—	2	3	2
		3	1	2	—	2
15		1	—	1	1	2
		—	1	1	—	—
		1	1	1	2	—
		1	3	2	1	—
		1	—	—	1	1
20		21	16	22	24	21

SUBTOTALS

TOTAL 108

$$\text{Constant } k = \frac{A}{1000 a} = 1.1$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = 1.9 \frac{1.08 - 1.1}{370} = 1.5$$

SGP 0022218

Date: 4/2/1

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 68

ELAPSED TIME (t) 1:11 mins.

FLOW RATE 2.0 l/min

VOLUME (V) 242 liters

FIELD AREA (a) 0.0432 mm²

BLANK COUNT (b) 15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 64 fibers/field

0	2	1	2	1	—
	1	—	—	—	1
	—	—	—	3	—
	—	1	1	—	—
	—	1	2	1	—
5	1	1	—	—	2
	—	—	—	1	1
	—	1	2	—	1
	—	—	2	1	—
	—	—	—	2	1
10	1	—	2	1	—
	1	2	2	—	1
	1	—	1	—	—
	—	1	1	1	2
15	—	1	3	—	—
	1	—	—	—	3
	—	1	1	—	—
	—	—	2	1	—
	—	1	—	—	—
20					

SUBTOTALS

3 11 21 12 12 TOTAL 64

Constant $k = \frac{A}{1000 a}$

Fiber Concentration (F) = $\frac{k (f-b)}{V}$ = 100 = 40

SGP 0022219

AIRBORNE ASBESTOS FIBER SAMPLING

Plant MARIEtta
 Name Herman G. Dodd
 Title Ready Mix wet mixer

Date 4/1/75
 Pump Serial No. B-06-0422
 Sampled by George Fowler
 Signature George Fowler

LOCATION	Ready mix wet mixer	SAME	SAME		
FILTER NO.	51	56	69		
FLOW:					
Pump Setting	6	6	6		
Liter/min (R)	1.7	1.7	1.7		
TIME:					
On	7:10	9:45	1:24		
Off	9:45	*1:24	3:23		
ELAPSED TIME (min) (t)	155	189	119		
VOLUME, Liters (t x r)	263	321	202.3		
REMARKS		* Pump off 30 min lunch break			
CONCENTRATION (F) fibers/ml	1.8	1.4	2.8		

Total Sample Time (T) 463 mins.

$$\text{Time Weight Av. Concentration} = \frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$$

$$= \frac{155 \times 1.8 + 189 \times 1.4 + 119 \times 2.8}{463}$$

$$= \frac{279 + 264.6 + 332.2}{463}$$

$$= 1.7$$

SGP 0022220

Date: 4/24/5

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 51ELAPSED TIME (t) 155 mins.FLOW RATE 1.7 l/minVOLUME (V) 263 litersFIELD AREA (a) .00432 mm²BLANK COUNT (b) .15 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 1.8 fibers/field

0	4	1	4		
	6	4	4		
	2	5	2		
	1	4	1		
	—	5	1		
5	2	1	—		
	2	6	1		
	2	3	1		
	2	4	3		
	5	—	6		
10	3	2	3		
	6	4	3		
	4	2	3		
	5	1	2		
15	1	2	—		
	—	7	2		
	3	—	4		
	3	4	3		
	2	3	2		
20					

SUBTOTALS

53 53 45

SGP 0022221

TOTAL 156

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (2.6 - .15)}{263} = 1.8$$

Date: _____

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 56ELAPSED TIME (t) 159 mins.FLOW RATE 1.7 l/minVOLUME (V) 321 litersFIELD AREA (a) 0.042 mm²BLANK COUNT (b) 15 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 2.40 fibers/field

111111 *

* Search for fibers due to dust

0	4	3	6		
	2	2	2		
	2	2	1		
	4	1	5		
	4	2	3		
5	—	2	4		
	1	7	4		
	1	3	2		
	—	2	2		
	1	2	5		
10	—	2	—		
	5	5	4		
	3	—	2		
	5	1	3		
15	3	5	2		
	1	4	4		
	5	1	2		
	1	3	5		
	—	2	3		
20					
SUBTOTALS	33	47	59		

SGP 0022222

TOTAL 144

$$\text{Constant } k = \frac{A}{1000 a} \cdot 193$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = 198 \cdot \frac{2.40 - 1.5}{321} = 11.1$$

Date: 1/1

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 69

ELAPSED TIME (t) 117 mins.

FLOW RATE 1.7 l/min

VOLUME (V) 202 liters

FIELD AREA (a) 1047 mm²

BLANK COUNT (b) 115 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 3.2 fibers/field

0		2	5			
		1	7			
		—	4			
		7	1			
		4	1			
5		3	—			
		2	2			
		5	3			
		5	4			
		—	3			
10		4	4			
		2	1			
		7	2			
		8	3			
15		4	4			
		1	—			
		5	2			
		4	2			
		2	4			

20

SUBTOTALS

69 52

SGP 0022223

TOTAL 121

$$\text{Constant } k = \frac{A}{1000 \text{ a}} = 1.78$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

$$1.78 (3.2 - 1.15) = 2.21$$

AIRBORNE ASBESTOS FIBER SAMPLING

 Plant PARICETTA

 Date 4/2/75

 Name ENVIRONMENT

 Pump Serial No. B06-0305

Title _____

 Sampled by George Fowler

 Signature George Fowler

LOCATION	Ready Mix WET MIXER	Ready Mix WET MIXER	Dry Blender	Dry Blender	Warehouse
Run No.	67	58	57	74	53
FLOW:					
Pump Setting	6	6	6	6	6
Liter/min (R)	1.1	1.1	1.0	1.1	1.1
TIME:					
On	7:22	8:29.5	9:22	10:32	11:06
Off	8:29	9:19	10:32	11:04	2:34
ELAPSED TIME (min) (t)	67	49.5	70	32	208
VOLUME, Liters (t x r)	121	89.1	126	57.6	374
REMARKS			2 Batches were dumped	1 Batch dumped	
CONCENTRATION (F) fibers/ml	1.3	.51	2.0	2.0	.13

Total Sample Time (T) _____ mins.

$$\text{Time Weight Av. Concentration} = \frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$$

*Time weighted average concentration is
not a true average because the
concentrations are different*

SGP 0022224

AIRBORNE ASBESTOS FIBER SAMPLING

Plant WARRIETA
 Name Environment
 Title _____

Date 4/8/75
 Pump Serial No. B06-0305
 Sampled by George Fowler
 Signature George Fowler

LOCATION	Office				
FILTER NO.	60				
FLOW:					
Pump Setting	6				
Liter/min (R)	1.8				
TIME:					
On	2.35				
Off	3.36				
ELAPSED TIME (min) (t)	121				
VOLUME, Liters (t x r)	218				
REMARKS					
CONCENTRATION (F) fibers/ml	.04				

Total Sample Time (T) _____ mins.

$$\text{Time Weight Av. Concentration} = \frac{(t_1 F_1) + (t_2 F_2) + (t_3 F_3) + \dots}{T}$$

SGP 002225

Date: 4/1/88

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 60

ELAPSED TIME (t) 121 mins.

FLOW RATE 1 /min

VOLUME (V) 212 liters

FIELD AREA (a) mm²

BLANK COUNT (b) 15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 19 fibers/field

0					
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
5	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
10	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
15	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
	/	/	/	/	/
20	/	/	/	/	/

SUBTOTALS

TOTAL 19

Constant $k = \frac{A}{1000 a}$

Fiber Concentration (F) = $\frac{k (f-b)}{V}$

195/255 = .764

Date: 7/2

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 17ELAPSED TIME (t) 5 mins.FLOW RATE 1.8 l/minVOLUME (V) 121 litersFIELD AREA (a) 66432 mm²BLANK COUNT (b) 0 fibers/fieldFILTER AREA (A) 855 mm²AV. FIBER COUNT (f) 141 fibers/field

0	2	2	1	1	3
	1	1	1	4	1
	3	1	3	1	1
	7	1	1	4	—
	—	1	1	2	1
5	1	—	—	1	1
	1	—	1	1	1
	—	1	3	2	1
	1	—	5	1	—
	1	2	1	2	1
10	4	—	3	1	5
	4	2	3	2	1
	1	2	1	4	—
	1	1	4	1	1
15	1	—	2	—	—
	—	2	1	1	2
	1	—	—	4	3
	1	2	1	2	1
	—	2	4	1	—
20	27	20	36	35	23
SUBTOTALS					

SGP 0022227

$$\text{Constant } k = \frac{A}{1000 a}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{1.8 (141 - 0)}{121} = 1.32$$

Date: 4/10/00

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 74

ELAPSED TIME (t) 32 mins.

FLOW RATE 1.0 l/min

VOLUME (V) 57.6 liters

FIELD AREA (a) 1000 mm²

BLANK COUNT (b) 11 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 74 fibers/field

0	1	6	-	-	2
	3	-	2	-	1
	1	1	-	2	-
	-	2	-	-	3
	5	-	1	1	-
5	2	1	1	-	1
	1	-	2	-	-
	-	2	-	1	-
	1	-	-	2	-
	-	-	-	1	-
10	-	-	1	1	-
	1	1	-	1	1
	-	1	1	-	-
	-	-	-	-	1
15	2	1	1	-	2
	-	2	1	1	1
	1	-	-	1	-
	1	1	1	-	-
	1	-	-	2	-
20	20	18	11	13	12

SUBTOTALS

SGP 0022228

TOTAL 74

$$\text{Constant } k = \frac{A}{1000 \text{ a}}$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V}$$

$$1.95 \frac{(74-11)}{57.6} = 2.0$$

Date: 4/20/11

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 52

ELAPSED TIME (t) 208 mins.

FLOW RATE 1.2 l/min

VOLUME (V) 374 liters

FIELD AREA (a) 132 mm²

BLANK COUNT (b) .1 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 40 fibers/field

0	-	-	-	1	-
	-	3	-	-	-
	-	-	1	-	-
	-	1	-	-	-
5	1	1	2	1	-
	1	1	1	-	1
	-	-	1	-	2
	1	-	-	-	-
	-	-	1	-	-
10	-	-	-	-	-
	-	1	-	1	-
	1	2	-	1	1
	-	1	1	2	-
	-	-	2	-	-
15	-	1	-	-	2
	-	-	1	-	-
	-	-	-	-	-
	-	-	-	-	-
20	-	1	-	-	-

SUBTOTALS 4 12 10 2 6 TOTAL 40

SGP 0022229

Constant $k = \frac{A}{1000 a}$

Fiber Concentration (F) = $\frac{k (f-b)}{V}$ $196 \frac{.40 - .1}{374} = 112$

Date: 4-2-77

ASBESTOS FIBER COUNT WORKSHEET

SAMPLE NO. 51

ELAPSED TIME (t) 70 mins.

FLOW RATE 1 l/min

VOLUME (V) 126 liters

FIELD AREA (a) 2 mm²

BLANK COUNT (b) .15 fibers/field

FILTER AREA (A) 855 mm²

AV. FIBER COUNT (f) 1.43 fibers/field

0	1	1	1	-	1
	1	1	1	1	1
	2	-	1	-	1
	-	1	1	2	4
	2	2	1	2	-
5	2	-	3	-	1
	2	4	-	1	2
	-	2	3	6	-
	-	4	1	-	-
	2	3	-	1	-
10	1	1	-	3	1
	2	4	-	4	2
	3	1	6	3	2
	1	-	2	1	1
15	2	-	-	-	2
	6	-	-	2	2
	6	3	-	4	1
	-	2	1	1	-
20	2	4	2	-	-

SUBTOTALS

36 33 23 31 10

TOTAL

SGP 0022230

43

$$\text{Constant } k = \frac{A}{1000 a} = 198$$

$$\text{Fiber Concentration (F)} = \frac{k (f-b)}{V} = \frac{198 (1.43 - .15)}{126} = 2.0$$

