

MT ~~207~~ off

Area Samples

1:13 p. on M368-242 Blender

1:13 p. M372 Trough

1:13 M333 Control Panel.

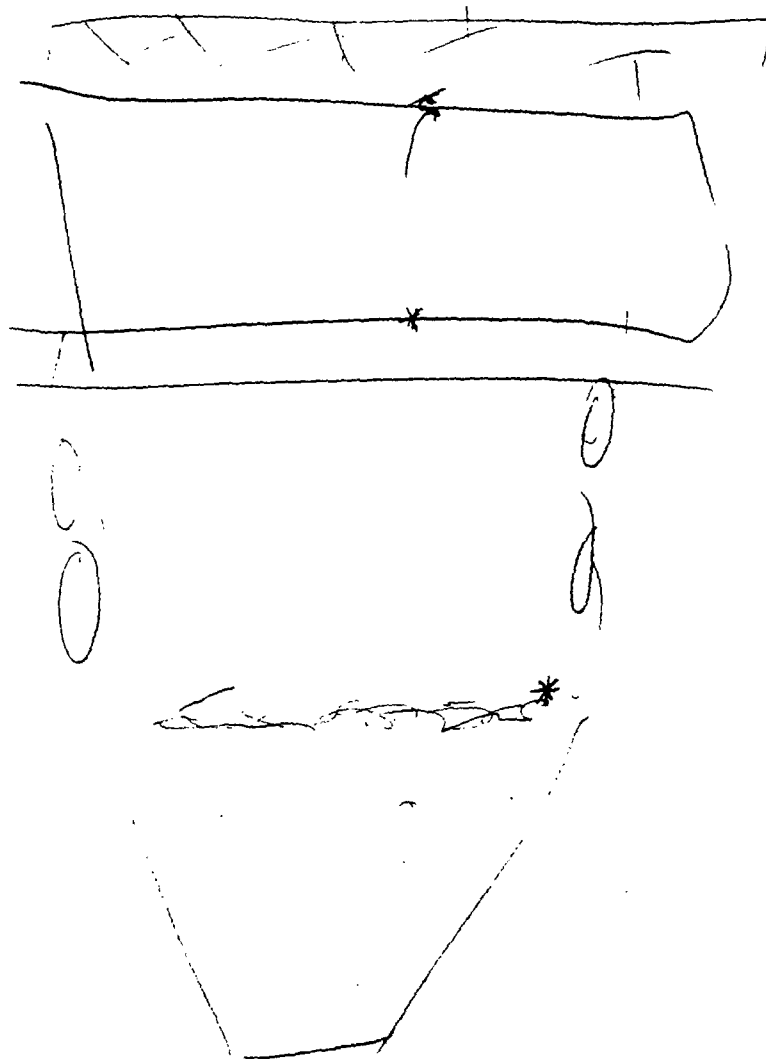
~~2:12 off~~ Open port in day for dump

Note - There is a very apparent improvement in the conditions of the wet end. During the last visit, more dust was observed in the vicinity of the blender and trough.

NOTE - It was observed that because blender was ~~not~~ working much better, that Supervisor and MT spent little time in the Blender/Trough Area.

NOISE - Air release noise at position opposite ~~top~~ press op.

CTD018821



CTD018822

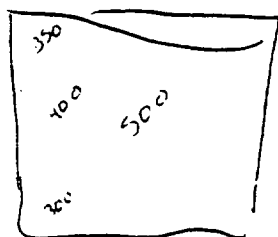
Press top - fiberline p.t. (cleaning pit)

Exit side of pipe machine - on top - Although the surface top
have a coating of fibers, it is not thick - $\sim 1/16$ " ~~and~~ (horizontal)
and vertical surfaces have $\sim < 1/16$ " plating.

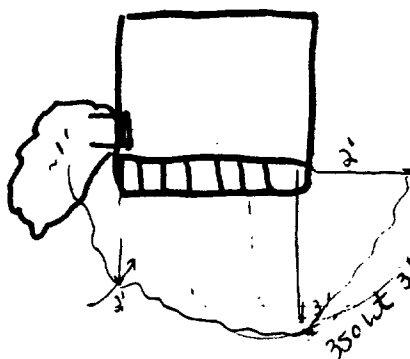
It is of interest to note that there is a coating
of A/C on walkway grid -

Actual top of machine none.

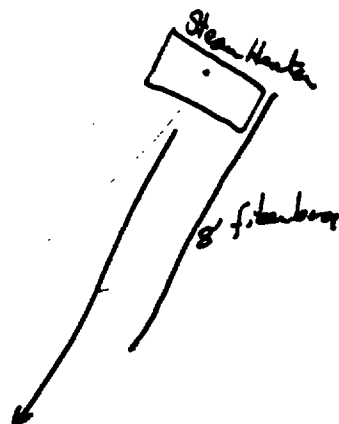
328



MOM
11:56 am



100 return from lunch
darning



Mon -

7:00 a.m. - Putting on new felt ~ 6:00 → 6:45

Cleaning out pit.

MT ifa Mach
S ifa¹⁰⁰ Mach

11770

~~Gr. d. p. Herb. Myer~~
~~Trotter~~

Blender was last night, new blender motor installed.
old motor would overhaul, need to be
tossed of, and sometimes result in jammed
system.

Also, new pipe to replace trough with
removable steel plates on top

M334 MTW 7 8:37
M344 at 7 8:37
M334 at 7 8:37
M344 at 7 8:37

Mon

328
238 on ^{Herb} fhr 331 off Herb → lunch. 9:32 am

CTD018826

MONDAY

-30

TUESDAY

-30

1111 ~~long~~ Mixer operator 6
 Machine Tender 6
 Manufacturing Supervisor 6

55000
 TEAMS 1
 - 15 MIN
 Cor spec
 Escating

Mixer operator 6
 Machine Tender 6
 Manufacturing Supervisor 6

28

5 6:30 am - 7:30 am { Control Panel
 AREA { Blender
 to obtain background { Trough
 Fiber Dump.
 Press Operator

8-9 Control
 Blender
 Trough
 Fiber Dump.
 Press op

morning observe personnel
 notes diagrams

5 Monday 1:00 pm - 2:00 pm / Press op pers. 1-2 pm Control

Area { Blender
 Trough
 Fiber
 Con / others as indicated

Blender
 Trough
 Fiber Dump
 Press Op.

3 Monday- 4:00 to 6:00 pm Mixer op.
 Mach Tchr.
 Mfg Super

32 Samples

CTD018827

Questions to be answered

- ① Are wet end exposures really as high as indicated.
- ② What are the point sources for the wet end.
- ③ Estimate degree of fiber production at these areas.
- ④ Present ventilation control at wet end ?

Velometer measurements of V control

Vel. measurements general air flow

Product mixed

Rate

Conditions

NOISE determine

* MACHINE TENDER - where getting most NOISE.

* MANDREL MAN

UTILITY TRUCK DRIVER

NOTE NOISE CONTROL for CRUSHER

TRAY LOADER

4974

M340

P Control Panel

6:30

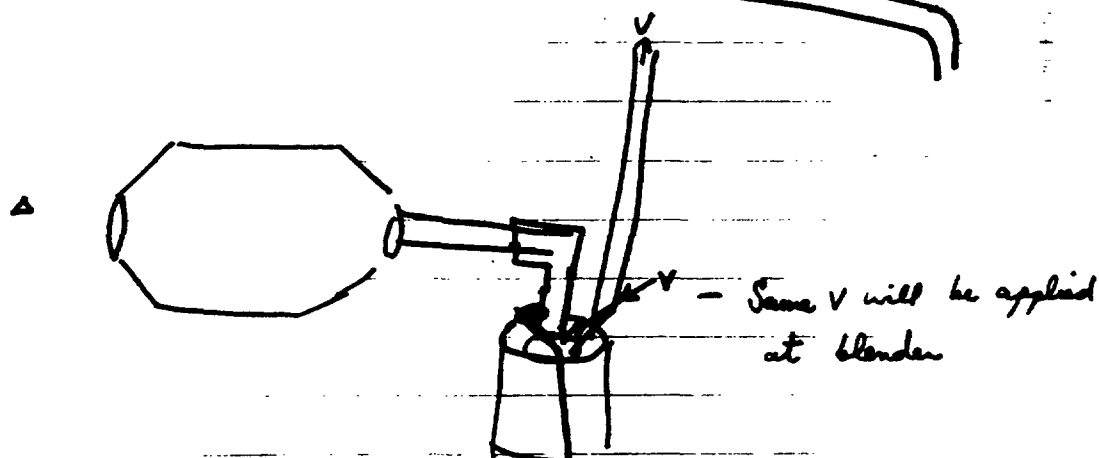
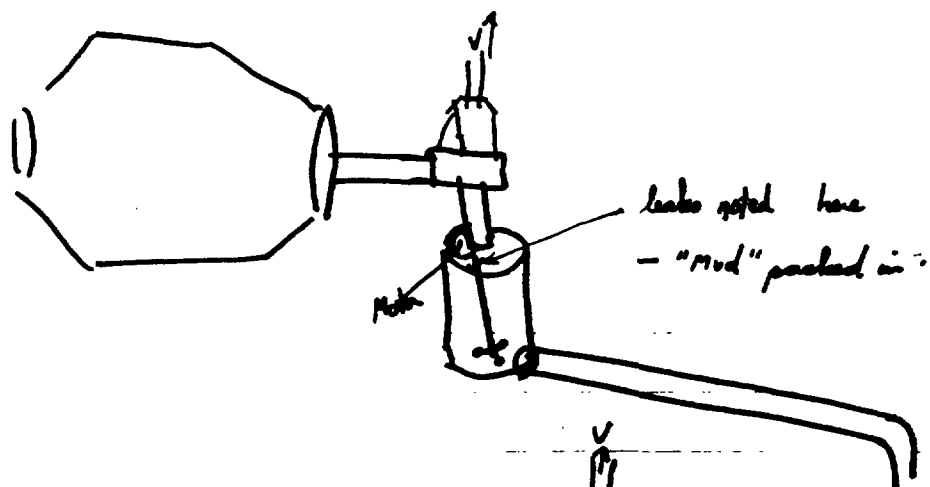
CTD018830

Mon

- 8:35 belt broke on Fan Motor.
- 8:35 dust begins to flood file prep area.
- 8:37 We changed filter
- 8:40 Most of dust clearing from air.
- ~ 8:49 Changed filters.

CTD018831

Hank described change he will
make on blender



PROBLEM IS THAT as fiber is dumped into
blender the volume of air must be
controlled.

SMOKE TESTS

BURN Yellow Melt

Doors tight & sealed w mud

Exit tight

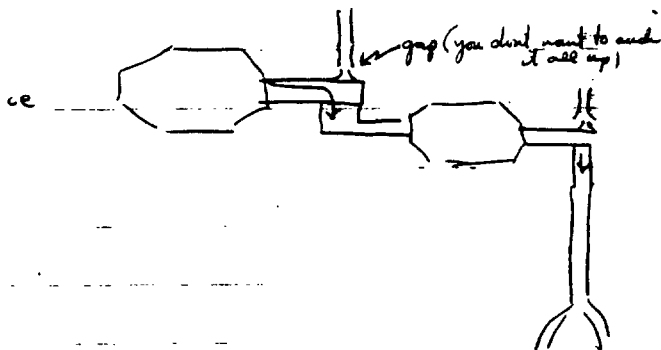
Metal feed checksum jam door - tight

? what used to seal opening? A/C

V system on fiber (smoke detection)

dump station very good

MIXERS + transfer points



3M White Hat for entering Baghouse.

willow willow

Tues. V on Shothlaster - appears ok w. smoke

Lubner - after scraping - using sandpaper
on mandrels

Blender M306 off 8:06
M304 on 8:06

Trough M308 on
M322 off at 8:08

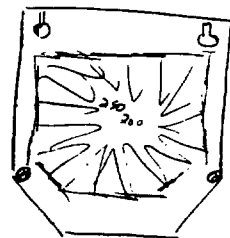
Vat shothlaster - set up f ~~in~~ ~~mandrel~~

negative opens

entrance 200-250 lfm.

exit 200-250 lfm.

Static Pressure on baghouse -



M315 over ROLLUP, at walking off 8:47 pg. 5554

PUMP 5554 filter M324 on 8:47 off 10:23 at 2nd location over
felt.

PUMP 5554 filter M314 on 10:24 3rd location upper pipe machine.

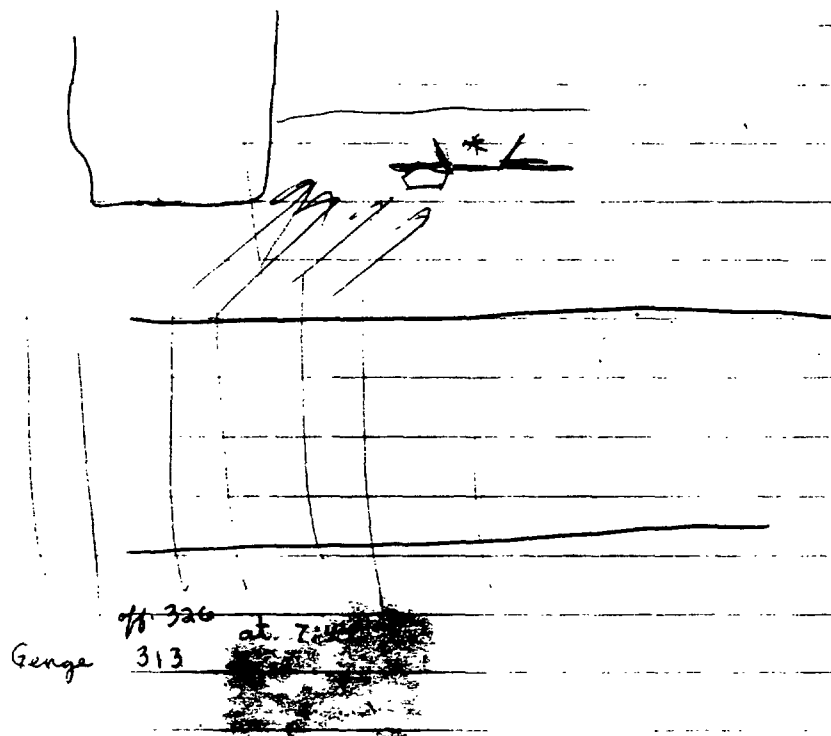
Location West side of machine, along 10" from felt as it travels vertically,
up to transverse vacuum, 3 ft below level of vacuum

CTD018834

Tris

flr drop sta	M305	5851	6:58
press up sta	316	4973	

B:6 Letz 7:22-7:43 Scraping Pipe M309
Laborer ~~316~~



Genge 313

at 7:22

Men were scraping metal beams ~ 6-10 ft from Bladder ~ 7:30 to 7:45
7:58 Man sweeping with broom.

CTD018835

4974 M318 on 10:33 ^{of 11:34} at East side of Machine
on pulley which lifts rollers ^{10:52} felt out of way to service
or replace cylinders.

Blender M304 off 10:30 307m

Mandrel Handler.

- Mandrels rolling into place & hitting against each other
- Air mufflers on pneumatic equipment which
move mandrels into and out of place.

#3 Upper Machine off at 12:33 M314

VICKERIES Vacuum pads
upper level.

M 301 #4 Machine upper at W side walking series vacuum on 12:33
off 1:50 pm