

FORMULA RECORD

Exp. No. 5-25-39 Date 5-25-39 Rex. No. A-3618

Name Marilyn Sash Color Card No. 2 Seq. No.

685	LBS.	412E	Customer	Capitol Wallpaper Co.
535	"	18	To Match	Original Sample #1
118	"	20L	Weight Per Gal.	T 16.90 vis 1500 gm. sec. (Mobil)
347	"	(2)	Baum	Std. of Fineness 2 P ☒ No Label Required
1450	"	Paste Wt.	Lbs. Gals. per hour	Mill
191	"	(2)	New Std. Sample Required	NO
17	"	(440)	Date Rec'd	
80	"	(548)	Reason for Revision	Raise formula to 100 gallons
7	"	(12)W		To eliminate (3085)
?	"	HU		
?	"	MY		
			Normal Output	100
			Est. Mfg. Loss	2%
			Department	Supt.
			Label Analysis Checked-Date	

Approved Formulator *D. Prager*

S. F. b

MANUFACTURING INSTRUCTIONS:

Reduction: Amount	Reducer Used	PRODUCTION		
Application: Surface	Method	Date	Slip No.	Amount
No. Coats	Undercoat Used			
Drying Time: Touch	Handle			
18 hrs.	Recoat			
Roll	Sand			
	Wrap			
Baking Time and Temp	Stretch			
Gloss	Oil			
Special Tests	Film			
	Tough			

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST. DEPT.							

0007-SWP-062897

FORMULA RECORD

Exp. No. _____ Date 4-26-38 Rex. No. A-3618
 Name Marlyn Sash Color Card No. 1 See No. _____

395	LBS	412-E	Customer	Capitol Wallpaper Co.
193	"	18	To Match	Original Sample #1
65	"	20-L	Weight Per Gal	16.85 Visc. 1500 gm. sec. (Mobil.)
200	"	(2)	Baume	Std. of Fineness 2P ☐ Red ☒ No Label Required
110	"	(2)	Lbs. Gals. per hour	Mill
10	"	(440)	New Std. Sample Required	Yes Date Rec'd
17	"	(3085)	Reason for Revision	
4	"	(12)W		
?	"	R.U.		
?	"	M.Y.		
994	"			
			Normal Output	58 $\frac{1}{2}$ Approved
			Est. Mfg. Loss	2% Formulator J. E. Compton
			Department	Supt. S. F. Carlson
			Label Analysis Checked	Date

MANUFACTURING INSTRUCTIONS:

Reduction: Amount	Reducer Used	PRODUCTION		
Application: Surface	Method <u>Brush</u>	Date	Slip No.	Amount
No. Coats	Undercoater Used			
Drying Time: Touch	18 hrs. Handle			
Recal				
Rub	Sand			
Wrap	Stencil			
Baking Time and Temp				
Gloss	Oil			
Film	Tough			
Special Tests				

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-062898

P. O. 221-C 15M 12-37

FORMULA RECORD

Exp. No. _____ Date **5-25-39** Rex. No. **A 3619**

Name **Marlyn Trim Color** Card No. **2** See No. _____

581	LBS	412E	Customer	Capitol Wallpaper Co.
284	"	18	To Match	Original Sample #2
98	"	20L		
292	"	(2)	Weight Per Gal.	15.70 Visc. 1300 gm. sec. (Mobil)
1230	"	Paste Wt.	Baume	Std. of Fineness 2 P ☒ Red ☐ No Label Required
259	"	(2)	Lbs. Gals. per hour	Mill
15	"	(440)	New Std. Sample Required	No. Date Rec'd.
24	"	(348)	Reason for Revision	To raise formula to 100 gallons
5	"	(12)W		To eliminate (3085) Replace L2B
35	"	R2S		With BB10
8	"	D Red Base		
1	"	BB10		
			Normal Output	100 Approved Formulator <i>J. J. Davis</i>
			Est. Mfg. Loss	2% Supt. <i>J. F. B.</i>
			Department	
			Label Analysis Checked-Date	

MANUFACTURING INSTRUCTIONS:

Reduction: Amount	Reducer Used	PRODUCTION		
Application: Surface	Method Brush	Date	Slip No.	Amount
No. Coats	Undercoater Used			
Drying Time: Touch 18 hrs.	Handle			
	Recoat			
Rub	Sand			
	Wrap			
	Stencil			
Baking Time and Temp				
Gloss oil	Film			
	Tough			
Special Tests				

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-062899

FORMULA RECORD

Exp. No. _____ Date 4-26-38 Rex. No. A-3619
 Name Marlyn Trim Color Card No. 1 See No. _____

363 lbs	412-E	Customer	Capitol Wallpaper Co.
177 "	18	To Match	Original Sample #2
61 "	20-L	Weight Per Gal.	T. 15.75 Visc. 1300 gm. sac. (Mobil.)
182 "	(2)	Baume	Std. of Fineness
"			☐ Red ☒ No Label Required
162 "	(2)	Lbs. Gals. per hour	Mill
9 "	(440)	New Std. Sample Required	Yes Date Rec'd
15 "	(3085)	Reason for Revision	
3 "	(12)W		
22 "	A-2259 C.		
5 "	D. Red Base		
1 "	L. 2 B.		
"		Normal Output	62 1/2 Approved Formulator J. E. Compton
"		Est. Mfg. Loss	2% Dept. S. F. Carlson
"		Label Analysis Checked-Date	

MANUFACTURING INSTRUCTIONS:

Reduction: Amount	Reducer Used	PRODUCTION		
Application: Surface	Method	Date	Slip No.	Amount
No. Coats	Undercoater Used			
Drying Time: Touch	18 hrs.	Handle	Recal	
Rub	Sand	Wrap	Stencil	
Baking Time and Temp				
Gloss	Oil	Film	Tough	
Special Tests				

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND				ALLIED RESEARCH			
NEWARK				GIBBSBORO			
KENSINGTON				DAYTON			
OAKLAND				DETROIT			
DALLAS				LONDON			
LOS ANGELES				AUSTRALIA			
MONTREAL							
COST DEPT.							

0007-SWP-062900