FORMULA RECORD

Formula No. 4-1253

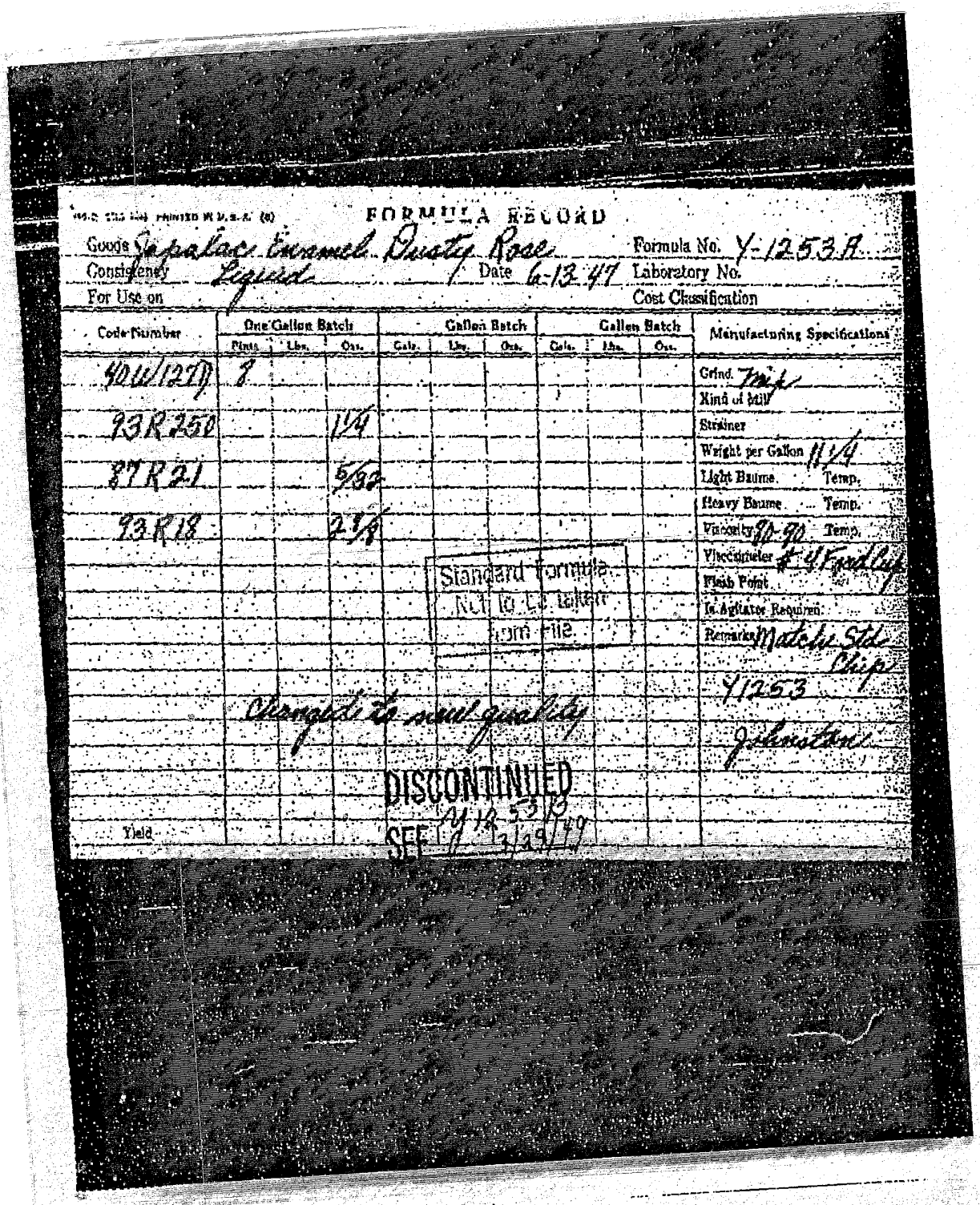
Laboratory No. 1

Date 10-5-45

Cost Classification

For Use on

Code Number	One Gallon Batch			Gallon Batch			Gallon Batch			Manufacturing Specifications
	Pints	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	Gals.	Lbs.	Ozs.	
4-41272	8									Grind Temp.
										Kind of Mill
3R250		1¼			CONTINUED					Strainer
										Weight per Gallon
7-R-21		5½								Light Baume Temp.
										Heavy Baume Temp.
3-R-18		2½								Viscosity Temp.
										Viscosimeter
										Flash Point
										Is Agitation Required
										Remarks
										Mixer Used
										Time
										Temp.



GLD060316

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FORMULA RECORD

Goods Japalac Enamel Dusty Rose — Formula No. Y-1253A

Consistency Liquid — Date 6-13-47 — Laboratory No.

For Use on — Cost Classification

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Gallon Batch Gals.	Lbs.	Ozs.	Manufacturing Specifications
40W127D	8									Grind Mix
										Kind of Mill
93R250			1 1/4							Strainer
										Weight per Gallon 11 1/4
87R21			5/32							Light Baume Temp.
										Heavy Baume Temp.
93R18			2 3/8							Viscosity 80-90 Temp.
										Viscometer #4 Ford Cup
										Flash Point
										Is Agitator Required
										Remarks Match Std Chip
										Y1253
	Changed to new quality									Johnston
Yield										

Standard Formula Not to be taken from File.

DISCONTINUED

SEE Y1253B 3/29/49

FORMULA RECORD

Goods Japalac Enamel Dusty Rose

Consistency Liquid

For use on

Customer

Formula No. Y-1253-B

Laboratory No.

Cost Class. Date 3/29/49

Strainer Grind 7-8

Mill

Code Number	One Gallon Batch Pints	Lbs.	Ozs.	Large Batch Gals.	Lbs.
40-W-127-E	8				
93-R-250			1-9/16		
93-R-21			3/16		
93-R-18			3-1/2		

Changed to improve hiding & viscosity

Is agitator required

Wt. or Be 11.0# Temp.

Viscosity 110-120" Temp.

Viscosimeter #4 Cup

Color Rose Sheen Gloss

Non Vol. Flash Pt. 100°

Match for Std- Y-1253

Reducer S-43

Amt. for brushing only as needed

Spraying Tumbling

Dipping Drip time

Bake Temp.

Air dries in 6 hrs

A. D. to recoat in Overnite

Remarks:

Standard Formula. Not to be taken from File.

DISCONTINUED SEE #174 GAM 7/27/51

Formulator H G H

Yield

GLD060317

Code	Date	Analysis	Customer
		Pigment 38.8	
		Vehicle 61.2	
		100.0 %	
		Pigment	
		Lithopone	63.1%
		Titanium Oxide	29.3
		Basic Carbonate White Lead	2.4
		Calcium Carbonate	4.9
			100.0%
		With necessary tinting color added	
		Vehicle	All plants 4-8-49
		* Varnish 93 %	
		Mineral Spirts 5	
		Liquid Drier 5	
		100 %	
		* Non Volatile 51.5%	

GLD060318