

NARCO CONFIDENTIAL-RESTRICTED



NARCOGUN 347

Made at: Womelsdorf, PA

PRODUCT LIFE: NOV. 11, 1964 TO PRE-1975

ASBESTOS DATES: NOV. 11, 1964 TO PRE-1975

NARCOGUN 347 MIXES: 322

322A

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NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

PLANT <u>Womelsdorf - Basic</u>	DATE <u>November 11, 1964</u>
BRAND <u>NARCOGUN CRD-347</u>	MIX NO. <u>322</u>
PROCESS <u>Phosphate-bonded (dry)</u>	BURN _____
<u>Chrome Gun Mixture</u>	SHRINKAGE _____

EXPERIMENTAL MIX

Chrome Ore	-8 + 20 mesh	40.00%
Chrome Ore	-20 + 48 mesh	15.00%
Chrome Ore	-48 mesh	24.67%
TKO5 Asbestos		1.33%
Hector Bentonite		4.00%
* Monosodium phosphate (NaH_2PO_4)		3.00%
Purclase	ASF	12.00%
		100.00%

SPECIAL INSTRUCTIONS Shred asbestos into mix by hand
to break up lumps. * Purchased from Monsanto Chem.
Co. as "Monosodium phosphate Regular Ground Code 140".

CONTROL SPECIFICATIONS

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SIGNED Robert J. Hess
Research

11-13-64
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