

1/4/82

A2H71-1-2

() RW-768-P (K)

BBK 11/5/81

(DATE)

(LOT NUMBER)

() TYPED BY: JMH

EST. WT. 8382* LBS.

STANDARD HRS.

TIME 7AM

7529*

COMPONENT CONSUMPTIONS: (REQUEST NO.)

CG	CODE	LOT	PQ	LBS	CG	CODE	LOT	PQ	LBS
16	RC-3-A	L17AB	22	1347	16	RW-768-P	SOLIDA LOSS #1		
16	RC-3-A						Humid. LEAKING		
16	RC-3-A						96.2 % YIELD		
16	RW-768-P								

EQUIP	MENT	NAME: MONASTRAL RED B	2 PAGES	USE	N-CODE	ACCT
				LBS		LBS

MISC	1	NOTE: MAKING SUPV - 1 HR BEFORE TAKING				
		S24 SAMPLE, ADVISE CTL OF STATUS				
		OBTAIN AS LISTED ABOVE			RC-3-A	
		CALC FOR S18				
		RC-3-A PULP WGT (S1) = 1631 #WATER				

ALM	2	3 PLUG ALM #2 OUTLET				
		4 DO NOT START AGITATOR				
		5 DUMP IN RC-3-A FROM S1 (MUST BE 18% MIN)				
		6 START AGITATOR				
		7 ADD IN 3-5 MIN		320	741-B	320
		8 STIR 5 MIN & ADD ASSUME 50%		4	7-D	2
		9 RINSE GRATING, SIDES & MIXER BASKET WITH				
		200# WATER				
		10 STIR 20 MIN				
		11 STOP AGITATOR				
		12 RECORD: PH 11.2 (10.0-12.0)				
		13 IF NECESSARY, ADJ TO PH (10.0-12.0)				
		RECORD PH			7-D	
		14 POUR IN ASSUME 75%			30-D	
		15 STIR 5 MIN		40	195-B	40
		16 WHEN SCHEDULED, POUR IN LOT			RW-768	
		NOTE: ADD AS VOL WILL PERMIT				
		DURING HOMOG.				

CV	3	17 RUN ALM THRU HOMOG AT 4800-5200 PSI INTO				
		V-215. NOTE: RETURN MATERIAL HOMOGENIZED				
		BELOW 4800 PSI TO ALM. 640#				
		18 RINSE ALM WITH 165# WATER CALCULATED IN				
		S2 THRU HOMOG AT 2000-5000 PSI				
		19 DRAIN LINES FROM HOMOG TO CV INTO DRUM &				
		POUR INTO CV				
		20 STIR 20 MIN.				

USE
ONLY
640#
WATER.

JAN 6 82

(Signature)

EQUIP MENT	PAGE 2 OF 2 CG 16 CODE RW-768-P (K)	USE LBS	N-CODE	ACCT LBS																																				
CV 3 CONT	21 RECORD: PH <u>11.1</u> (10.0-12.0) 22 IF NECESSARY ADJ TO PH 10.0-12.0 ASSUME 50% RECORD PH _____ ASSUME 75% 23 DISCHARGE +/-25G THRU PACKOUT LINE & POUR INTO CV 24 FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37. 25 FILL 1-16 OZ JAR FROM PACKOUT LINE AND RUN 100 MESH SCREEN TEST PER SOP. RECORD RESULTS IN S37. 26 IF SCREEN TEST IS OK, CLOSE MANHOLE COVER, TURN OFF LIGHT & LEAVE AGITATOR ON. NOTE: IF SCREEN TEST IS NOT OK, NOTIFY SUPERVISOR		7-D 30-D																																					
HOMOG 4	27 CLEAN HOMOG PER SOP	25	3-A	25																																				
CV 5	28 ADD _____ WATER AS REQUIRED TO CV. NOTE: IF TEST IS SATISFACTORY, OMIT S'S 28 - 31. 29 START AGITATOR & STIR 20 MIN OR LONGER TO UNIFORMITY. 30 FILL 1-16 OZ JAR FROM PACKOUT LINE AND DELIVER TO CTL FOR COLOR. RECORD IN S37. 31 SHUT OFF AGITATOR UNTIL TEST IS AVAILABLE. 32 WHEN TEST IS SATISFACTORY, START AGITATOR. 33 STIR 5 MIN OR LONGER. 34 CHECK PACKOUT SCALE ACCURACY: 500# 500# 35 DISCHARGE THRU PACKOUT SCREEN AS FOLLOWS: PKG N-CODE SCHLD PACK TOTAL NET PACK 65 GAL Dms 11 4950 6 Hal Kits 46 2300 GRAND TOTAL NET PACK 2250 NOTE: AFTER DISCHARGING +/-25G, FILL 2-16 OZ JARS FROM PACKOUT LINE, MARK "FINAL." DELIVER TO CTL WHEN PACKOUT IS COMPLETED. RECORD IN S37. 36 STOP AGITATOR. 37 RECORD: <table border="1"> <thead> <tr> <th></th> <th>RESULTS</th> <th>TIME</th> <th>SUPV</th> </tr> </thead> <tbody> <tr> <td>025 SCREEN TEST</td> <td>0.2</td> <td>3:15 PM</td> <td>EC</td> </tr> <tr> <td>024 COLOR SMPL-CTL</td> <td>✓</td> <td></td> <td></td> </tr> <tr> <td>030 RESMPL TO CTL</td> <td>✓</td> <td></td> <td></td> </tr> <tr> <td>035 SMPL DURING PACKOUT</td> <td>✓</td> <td>9:00 PM</td> <td>EC</td> </tr> <tr> <td>035 DELIVERED-CTL</td> <td>✓</td> <td>7:00 AM</td> <td>JD</td> </tr> </tbody> </table> <table border="1"> <thead> <tr> <th>START</th> <th>FIN</th> <th>OPTR</th> </tr> </thead> <tbody> <tr> <td>3:12</td> <td>11:00</td> <td>114</td> </tr> <tr> <td>3:12 PM</td> <td>10:00 PM</td> <td>115</td> </tr> <tr> <td>11:19 AM</td> <td>2:00 AM</td> <td>105</td> </tr> </tbody> </table>		RESULTS	TIME	SUPV	025 SCREEN TEST	0.2	3:15 PM	EC	024 COLOR SMPL-CTL	✓			030 RESMPL TO CTL	✓			035 SMPL DURING PACKOUT	✓	9:00 PM	EC	035 DELIVERED-CTL	✓	7:00 AM	JD	START	FIN	OPTR	3:12	11:00	114	3:12 PM	10:00 PM	115	11:19 AM	2:00 AM	105			
	RESULTS	TIME	SUPV																																					
025 SCREEN TEST	0.2	3:15 PM	EC																																					
024 COLOR SMPL-CTL	✓																																							
030 RESMPL TO CTL	✓																																							
035 SMPL DURING PACKOUT	✓	9:00 PM	EC																																					
035 DELIVERED-CTL	✓	7:00 AM	JD																																					
START	FIN	OPTR																																						
3:12	11:00	114																																						
3:12 PM	10:00 PM	115																																						
11:19 AM	2:00 AM	105																																						