

INTER-OFFICE MEMO **TENNECO CHEMICALS, INC.**

TO	Route List	AT		DATE	October 14, 1971
FROM	H. E. Carr	AT	Flemington	COPY TO	W. A. Britton P. R. Scarito A. C. Siegel A. Stasenko M. W. Williams File -
SUBJECT	Burlington Compound Plant - Color Matching Requirement				

Due to the recent reorganization in which color matching is now the responsibility of Flemington Product Development, a redefinition of color match requirements and procedures is necessary.

As discussed with CSL and Product Development, the following procedure will be implemented:

AMP Compound Color Control

Compound Quality Control will recommend adjustments on off control color to bring the compound within established limits. CSL will disposition off color compound produced.

New Color Matches

CSL: Define color requirements including permissible shade and light and dark limits.

Product Development: Product Development will perform color matching on Tuesday of each week based on CSL/Marketing definition of requirements. Exceptions to this one-day-per-week schedule will be assessed on a priority basis with other Product Development projects. When the match is approved by CSL, it will be submitted with a two-day minimum lead time to Compound Quality Control.

Compound The R&D color match will be verified by Compound
Quality Control: Quality Control. The plant will not run the
 compound unless this check is verified. If the
 match is not verified, it will be rechecked and
 adjusted at Flemington or, if the run has critical
 timing, the Product Development Colorist
 will be in attendance for the run to make ad-
 justments. If the match is verified, Compound
 Quality Control will make adjustments if
 required during the run.

HBC: em

H. B. Carr

COLORITE 015092