

conoco

Interoffice Communication

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To Distribution
From J. W. Ware
Date August 22, 1980
Subject Railcar Loading/BL-410 Meetings

The subject meetings have been completed with the appropriate personnel from all shifts. The attachments reflect information collected during the meetings which will hopefully clear up some misunderstanding with respect to breathing air use on the rack and lead to the improved operation of BL-410.

Please let me know of any further problems or questions which come up.

J. W. Ware

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CC:

C. Landon	M. Powers
C. Kroske	R. Young
K. Cash	P. Ceasar
C. Buller	B. Wilburn
C. Brown	M. Fontenot
E. Gould	F. Broxton
J. Vickers	L. Barron
D. Ross	B. Bauer
R. Fox	A. C. Hughes
C. Turner	

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VINYL LOADING BREATHING AIR REQUIREMENTS		
Task	Breathing Air not Req'd	Breathing Air Req'd
Remove plugs		X
Break thermowell cover		X
Remove sample tap plug		X
Remove dipstick cover		X
Put nipples in (install new teflon tape if needed)		X
Hook up loading hoses (good O-rings)		X
Pressure up w/ N ₂ for leak check		X
Check O ₂ at sample tap		X
Start loading	X	
Car nears correct outage-sample it		X
Car reaches correct outage	X	
S/D loading	X	
Take final O ₂ on vent arm		X
Push liquid into car w/ N ₂	X	
Purge liquid line into car	X	
Vacuum/pressure purge lines	X	
Block off loading hoses	X	
Depressure loading lines		X
Disconnect hoses		X
Remove nipples		X
Install plugs w/ new teflon tape		X
Shut off breathing air	X	

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