

#61 #23 EXP. JT.
SEALER

61		DATE		
PRODUCT- #23 EXP. JT. SEALER.				
QUANTITY		SIZES		TOTAL WT. PRODUCED
50# BAGS.		50 #130		
LBS.	BAGS	RAW MATERIAL	BATCHES	TOTAL LBS. USED
300		KAOLIN CLAY		
75		7M 90 ASBESTOS		
75	3	#6 PERLITE		
94	1	LUMNITE		
544				
469				
		FOR #23 W/R		
		ADD 54 LBS #1 BLK EBONY PITCH		
		& 1QT. CAN CREDSOTE OIL TO BAG.		
DIFFERENCE			+	
			-	
FORM NO. SP41		BATCH MAN-		

EXPANSION JOINT MATERIAL 2300

	<u>BAGS</u>	<u>LEBS.</u>
Kaolin Clay	6	300
Asbestos 7/8 Mesh	3/4	75
Perlite	3	75
Lumnite Cement	1	94
Packed in 100 lb. bags.		

23 Expansion Joint Material

Kaolin Clay	55%
7M Asbestos	13.8%
Perlite #5	13.8%
Leumite Cement	17.4%

Chemical Analysis

SiO ₂	43.00
Al ₂ O ₃	31.10
Fe ₂ O ₃	1.83
TiO ₂	.42
CaO	6.65
MgO	6.10
AlK	1.30
Ign	9.65

DATE _____

30

C611

W-R

PRODUCT- #23 EXPANSION JOINT-Water proof

QUANTITY

SIZES

TOTAL WT. PRODUCED

[illegible]

FORM NO. SP41

BATCH MAN-

C-340

#23 Expansion Joint
(Waterproof)

C-611

Kaolin Clay	300#
7 M ²⁰ Astoria	75#
#5 Perlite	75#
Suprite Cement	94#
Black Ebony Pulv. Pitch	54#

add one can Cresote oil per 100# Bag

11-20-72

#23 EXPANSION JOINT C610

BATCH	RAW MATERIAL	%
300	KAOLIN CLAY	55.15
75	7M90 ASBESTOS	13.79
75	#5 PERLITE	13.79
94	LUMNITE CEMENT	17.28
644		100.01

DATE

C. 6/0

[illegible]

FORM NO. SP41

BATCH MAN-

C-360

#23 Expansion Joint C-610

Kaslin Clay
71190 Asbestos
#5 Perlite
Lumnite Cement

300#
75#
75#
94#