

NARCO CONFIDENTIAL-RESTRICTED

NORTH AMERICAN REFRACTORIES COMPANY

MIX INSTRUCTIONS

PLANT Cumminsville Plant DATE March 23, 1961
BRAND Narcalite MIX NO. 367A
PROCESS _____ BURN _____
Insulating Castable M I X SHRINKAGE _____

Rolandshutte Cement	44%
stiff mud Bats - 8M	32%
mo. Plastic 204	11%
TKO5 asbestos (J-M)	2%
No. 2 Vermiculite	11%

SPECIAL INSTRUCTIONS

CONTROL SPECIFICATIONS

Weight/tw. Lt dry 230°F. 50-55
m/R dry 230°F. 130 to 200 psi

SIGNED _____ Engineering
APPROVED W. Schneider Research
APPROVED Robert F. Whifford Operating
APPROVED P. W. K. K. K. PLANT

Replaces Sheet

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