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FORMULAS OF SPECIFIED PAINTS AND VARNISHES Produced by Three Manufacturers in Chicago, January 1941 - June 1942

Orange Shellac (41)

Percentage Formula		:	Woods or Vat Formula	
January 1941 to January 1942			January 1941 to January 1942	
	Percent		Gals.	Lbs.
Shellac	35	Denatured Alcohol	100	678
Orange Shellac	98.5	Ansol	12½	33
Acid	1.5	Orange Shellac		412½
	100.0	Orzalic Acid		9
	65			
Denatured Alcohol	90			
	10			
	100			
	100			

Black Heat Resisting Paint (6405)

Percentage Formula		:	Woods or Vat Formula	
January 1941 to January 1942			January 1941 to January 1942	
	Percent		Gals.	Lbs.
	35	Carbon Black		21
Carbon Black	6	Asbestos		136
	47	Silica		166
	47	Black Asphaltum	21.50	
	100	Proof Sealing Vehicle	7	
	65			
Alcohol Asphaltum	73		39.75	
Marine Oil	9	Cleum	17.3	
Spirits	17	Solalt Drier	.4	
Drier	1	Japan Drier	.4	
	100			