

SPECIAL CEMENT

OPERATING DIVISION PRODUCT PROCEDURE	SPECIAL PRE-MIX CEMENT NEW BRIGHTON	NO. 61-2-24-M DATE 7-22-58 PAGE 1 OF 1 CANCELS DATED NDA
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APPROVED: *WTK*

Formula: 12-185A

<u>Filler Mix</u>	<u>% Non-Vol.</u>	<u>Lbs. (for approx. 130 gal. batch)</u>
P-80F Mica	(1/3 Per. V)	90 (Approx.)
125 Mesh MG Mica	5.0	50
Ger-X	30.0	300
24-78F Asbestos	(As Req'd.)	60 (in lab. cement)
Burer GWF Clay	10.0	100
Methocel MC	0.7	7
Amdel B-111	4.0	40
A Dolomite	(To make 96.7%)	(To make 967 lbs.)

<u>Faster Mix</u>	<u>% Non-Vol.</u>	<u>Lbs. (for 130 gal. batch approx.)</u>
Fillers	96.7	967
MC-130 (5%)	3.0	34, 8 oz.
DSP	0.3	3
Carbital		5, 8 oz.
PMA 15		- 8 oz.
Water		Approx. 80 gals.

Drawings: To be 430 / 20 units at 7:07

Finished Prod. Tests: Same as shown in 61-2-24

Containers: To be packed in the same 5 gal. cans currently used for Levitt Pre-Mix Cement.

Shipment: Cement to be held at New Brighton for one month, and the containers then examined for rust. Then ship on order from Research at Saint Niles. Dept. only.

This bulletin expires 10-15-58.