

DAILY REPORT
VINYL DAILY REPORT

9 RX CHARGES

SHIFT : OM 41-45 46-47
A 8 13 4
A 10 13 4
TOTALS 18 26 8

ABNORM BAT RPTS: YES NO

YES NO

YES NO

YES NO

SPILL RPT: YES NO

YES NO

YES NO

PERSONNEL HOURS

ABSENT VAC

ABSENT VAC

OVERTIME

ABSENT VAC

ABSENT VAC

SAFETY:

F.A. YES NO

M.T. YES NO

NOTES

NOTES

NOTES

MISCELLANEOUS

BLEND TANKS

PRODUCT SILOS

INTERMEDIATE SILOS

SILO	PRODUCT	M	LBS	GRADE	SILO	PRODUCT	M	LBS	GRADE	BLD	TK	PRODUCT	%	OM	GOAL	21
201	5265	66	1	1675	5385	24	1	407	5265	5265	0	0	0	0	0	0
282	5265	140	1	1676	5385	115	0	501	5415	5415	3	3	0	0	0	0
475	5465	15	1	1677	5385	18	1	502	5385	5385	13	13	0	0	0	0
476	5305	11	1	1678	85M	16	1	550	POND	POND	0	0	0	0	0	0
478	5265	48	1	1679	85M	119	0	551	POND	POND	2	2	0	0	0	0
479	5265	34	1	1680	85M	112	1	552	POND	POND	0	0	0	0	0	0
490	5265	61	1	1681	5525	9	EMTV	553	POND	POND	0	0	0	0	0	0
491	5265	52	EMTV	1682	5525	11	1	644	5385	5385	8	8	0	0	0	0
492	5265	50	1	1683	5385	187	0	646	5385	5385	15	15	0	0	0	0
493	5265	61	1	1684	5385	9	1	647	5385	5385	0	0	0	0	0	0
575	0/S	10	MANT	1685	5385	117	0	648	5385	5385	14	14	0	0	0	0
576	5415	71	HHP	1686	85M	12	1	649	5385	5385	16	16	0	0	0	0
577	5385	33	1	1687	85M	9	1	650	5385	5385	0	0	0	0	0	0
578	5385	10	EMTV	1688	85M	9	1	651	5385	5385	0	0	0	0	0	0
RULS DLY AVG 4.1259 #OF 1689																
LAST B# >20 0.0000 PWS 1690																
RULS > 20 0.0000 1 1692																
64. + 26 = 66.6																
67.1																
683																
HRS INCINERATOR ON 22																
GPM AVG HM STRIPPER1 400																
GPM AVG LM STRIPPER2 154																
GPM AVG OM STRIPPER3 175																

PRODUCTION BY TYPE AND RX

SILOS	MLBS	1760.0	RX	PRODUCT	MODE	DRYER	PRODUCT	SILO	RECEIVERS	%	PRODUCT	LBS	RX	#BAT	UP-TM
STRAPPED&WEIGHT	0	1300	5385	POLY	1	1	600	10M	FVCM	73	5225	0	300	3	22.2
(OMPOUND MLBS	165,240	1400	5385	POLY	4	4	690	10M	S RVCM	49	5265	163054	400	4	23.6
YARD MLBS	4604,440	1500	5385	POLY	5	5	684	10M	N RVCM	7	5305	0	500	4	23.9
PREVIOUS DAY	1765,000	1600	5385	POLY	6	6	682	10M	N FVCM	16	5325	0	600	5	20.4
PRODUCTION TOT	2746,240	1700	5395	REC	7	7	684	10M	S FVCM	46	5385	2374824	700	2	17.3
MONTH TO DATE	69,234,230	1741	5385	POLY	8	8	690	10M	E RVCM	7	5395	91160	741	5	23.3
		1742	5385	POLY	9N	9N	687	10M	W RVCM	16	5415	0	742	5	22.9
		1743	5385	POLY	9S	9S	686	10M	SPHERE	27	5416	0	743	5	23.8
		1744	5385	POLY	10	10	680	10M	WATER(FT.)	14	5465	0	744	6	23.8
		1745	5385	POLY	11	11	676	10M	BATCHES	18	TOTAL	2629039	745	5	23.2
		1746	5385	POLY	10	10	31	10M	TOTAL OM	34	11788	747	4	4	23.7
		1747	5385	DUMP	11	11	30	10M	TOTAL NM	34	VCM USE	2611788	747	4	18.7

ABD00009473

DATE 6-25-02

DRYER PRODUCTION AND STATUS REPORT

Time		500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	100	200	300	400
No 4039	Product																								
5265	Silo												690												
No 5032	Product							5385																	
5265	Silo							685					683												
No 6034	Product																								
5265	Silo																								
No 7689	Product																								
5265	Silo							5385					683												
No 8684	Product																								
5265	Silo							685																	
No 9681	Product																								
5265	Silo							691	684																
No 10678	Product																								
5385M	Silo																								
No 11679	Product																								
5385M	Silo							679	680	688			678	679											
No 1276	Product																								
5385	Silo							677	676	675	685														
Down River Dr																									
Time 0333																									
Description																									
Big	From																								
Pit	To																								
Proc																									
Little	From																								
Pit	To																								
Proc																									
282	From																								
Blower	To																								
Prod																									
281	From																								
Blower	To																								
Prod																									

Product	Blend #	PARTICLE SIZE										Past 140	HP	Bulk Density	Fluff	Flow	Color	L	A	Color	FTIR	PVA	AVCUM	PLG Time
		micron	40	60	80	100	120	140	200	250	300													
5385M	8644943	179	0.0	6.3	40.4	26.8	16.0	6.3	3.6	0.7	4.3		590	602	7.2	98.3	.32	1.82	232	89/86	1603	326		
5385M	8645041																			88/87	1602	405		
5265	8645147	136	0.0	1.4	6.6	20.1	28.6	21.7	19.0	2.6	21.6		562		6.9	97.4	1.3	2.47	515	123/71	1004	237		
5385M	8645245																			143/10	2999	433		
5385M	8645344																			87/85	774	325		
5385M	8645442																			92/85	1402	331		
5265	8645546	142	0.0	1.5	12.7	23.2	26.7	18.0	14.9	3.0	17.9		580		6.5	96.7	.08	2.75	382	125/61	1003	344		
5385M	8645643	166	0.0	3.6	31.3	27.9	20.8	9.6	5.8	1.0	6.8		586	611	6.4	98.4	.29	1.93	320	89/84	1552	335		
5265	8645747																			104/64	995	321		
5385M	8645841																			40/84	804	410		
5385M	8645944																			90/86	1109	305		
5385M	8646045																			141/111	1545	407		
5385M	8646142																			91/83	1075	349		
5385M	8646243																			91/85	1234	308		
5265	8646347																			124/59	1006	251		
5385M	8646444																			90/85	1602	349		
5385M	8646541																			91/84	1601	401		
5265	8646646																			153/70	1003	303		
5385M	8646745	173	0	7.1	34.5	24.7	17.7	8.8	6.1	1.2	7.3		595	613	7	98.22	-24	2.01	191	141/111	3422	422		
5385M	8646842																			90/85	1405	322		
5385M	8646943																			86/84	1602	327		
Water	8647047																							
5385M	8647144																			91/86	2724	344		
5385	8647246																			235	4188	409		
5385M	8647341																			88/85	2309	349		
5385M	8647442	199	0	17.5	43.3	19.5	11.2	4.7	3.1	0.7	3.8		602	619	6.8	98.06	-32	1.75	261	90/85	1600	349		
5385M	8647543																			84/84	1601	344		
5385M	8647645																			136/111	3002	416		
5385M	8647744																			89/83	1600	341		
5385	8647840	196	0	15.6	44.4	19.4	11.3	5.6	3.5	0.9	4.3		584	593	7.4	98.39	-21	1.85	283	238	2001	356		
5385M	8647941																			89/85	873	355		
5385	8648046																			259	835	401		
5385M	8648142																			88/84	1595	341		
5385M	8648243																			86/84	348	337		

Vinyl Sample Results

Date

6-25-02

Product	Blend #	PARTICLE SIZE										Past 1-0	HP	Bulk Density	Flt #	L Color	B Calc	FTIR	P/W	R.O.C.	Run Time	
		Acron	40	60	80	100	120	140	200	Par												
5385	1410330	192	0.0	13.0	46.3	20.4	11.7	4.8	3.3	0.8	4.1		.570	.592	6.2	98.3	.21	2.12	1.57	130	1401	439
5385	1410470																			253	651	354
5385	1410550																			130	1405	402
5385	1410660																			132	1147	340
5385	1410740																			129	617	442
5385	1410870																			252	1809	358
5385	1410930																			129	1407	421
5385	1411050																			131	512	427
5385	1411160																			130	603	341
5385	1411240																			123	1089	518
5385	1411330	178	0	8.4	38.7	22.7	15	7.5	6	1.7	7.7		.581	.601	7.2	98.17	.21	2.07	2.28	123	1411	523
5385	1411450																			125	1411	426
5385	1411560																			124	1409	341
5385	1411640																			125	1408	504
5385	1411770	170	0	3.5	35.3	24.1	16.9	7.7	4.5	1	5.5	2.6	.488		8.2	98.06	.09	1.71		123/65	1807	421
5385	1411850																			126	645	417
5385	1411930	196	0	15.6	44.4	19.4	11.3	5.6	3.5	0.9	4.3		.584	.543	7.4	98.33	.21	1.85	2.83	123	1409	449
5385	1412060																			125	1015	346
5385	1412140																			123	1028	445
5385	1412250																			125	1410	401
5385	1412360																			123	1209	339

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 6-25-02

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400
300																								
400																								
500																								
600																								
700																								
Stripper	140																							
Strainer																								
Cleaning																								
Spot 1:20 on 300 dump, H.D.T.L. - dump down Spot 2:20 on 600 dump, H.D.T.L. + dumping 300. Spot 8 Am. on 700 change; Maint. Changing 504 study valve + repairing cooling water line.																								
300 last 10 min Run 700																								
8 10																								
Hi-Mo Charges = 18										Lo-Mo Charges =										Total Charges = 18				

REACTOR DAILY PRODUCTION AND STATUS REPORT

Date 6-25-02

Equipment	0500	0600	0700	0800	0900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	0100	0200	0300	0400										
741	5385M 8645241					5385M 8646544		5385M 8647341		5385M 8648142		5385M 8648943		5385M 8649744		5385M 8650545		5385M 8651346		5385M 8652147		5385M 8652948		5385M 8653749										
742																																		
743																																		
744																																		
745																																		
746																																		
747																																		
Hi-Mol Stripper	440	475	475	400		400	475	300		300	450																							
Lo-Mol Stripper	140						140	260	300	140	140																							
Strainer Cleaning																																		
742 - 45 MIN DUMPING 745 + DTL 744 - 20 MIN. CHARGING 741 745 - 10 MIN. DUMPING 743 747 - 2 1/2 hrs. Changing Spray Nozzle + FILLING FOR 81 CHECK 745 - 20 MIN DUMPING 743 + DTL 747 - 20 MIN. MAINT. AND PRESSURE CHECKING																																		
Hi-Mo Charges = 13 + 13															Lo-Mo Charges = 4 + 4										Total Charges = 35									

Catalyst Charge Sheet

Old Module									
Day Shift Operator <u>Stacy Oliver</u>						Date <u>1-25-02</u>			
Night shift Operator <u>Chris White</u>									
Catalyst Type					Changes				
	610	288	L-10	554		610	288	L-10	554
Reactors									
Rx-300		3	2						
Rx-400		3	2						
Rx-500		3	2			3	3		
Rx-600		4	3						
Rx-700	5		5						
New Module									
Day Shift Operator <u>Al Bailey</u>									
Night shift Operator <u>B. McPherson</u>									
Catalyst Type					Changes				
	610	288	L-10	554		610	288	L-10	554
Reactors									
Rx-741		4	3						
Rx-742		6	3			5			
Rx-743		4	3			5			
Rx-744		6	3			5			
Rx-745		6	4						
Rx-746			2	6		7	4		
Rx-747			2	6		7	4		
Comments									

Leak Detection and Elimination Sheet

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
6-27-02	60279	5	5.2	End of mid. sect	No	No	Replaced O Ring HP	6-25	HP	HP
2015	1304	2								
6-25-02	6030			NORTH STATION NEW EAST UN- LOADING						
04-48	AS	3	5.3							

This sheet is to be filled out in the event of one(1) reading of five (5) Parts Per Million or more on the any station of any Chronograph
This sheet is to be distributed as part of the Vinyl Morning Report and returned to the Environmental Manager when all sections are completed

Leak Detection and Elimination Sheet

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
6-21-02	6273	# 5	5.0	Not found Closed next check	NA	NA	NA	NA	NA	NA
0705	64	# 5								
6-22-02	6274	# 5		Arriving found						
6-23-02	KC	# 2	10	TC	NA	NA	NA	NA	NA	NA
6-24-02	6275	# 5		H18 spot TC	10	NO	Replaced o ring	6-24-02	TC	TC
6-25-02	6276	# 5	7.3							
6-26-02	6277	# 5	10.0 10.0 10.0	R.M.	10		Replaced Nipple (H18) check seal			
6-27-02	6278	# 5	6.9	#14 spot Line T.C.	10	NO	Tightened hammer locks	6-23	TC	TC
6-28-02	6279	# 5		MEU						
6-29-02	6280	# 5								
6-30-02	6281	# 3	5.6							

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Leak Detection and Elimination Sheet

Date/ Time	Leak No / Written up By	GC Steam Number(s)	GC Readings	Leak Location	HNU Readings	Notification Written?/ Not No	What Repairs Were Made?	Date Repaired	Repaired By	Repair Verified By
6-17	6267	#5		#15 spot Liquid Line	10	NO	tightened hammer cocks Tim Conard	6/17	TC	TC
17:57	KC	2	7.9							
6-18	6268	#5		found nothing	0					
6-21	KC	3	10	found nothing	0					
6-18-02	6269	82#	5.1 5.4							
0621	13N	#3								
6-18-02	6270	82C#1	101	#12 SPRT SOUTH LIQUID J.P. ACTIVATED VALVE		YES 182645				
1456	82N	1								
6-18-02	6271	82S		#12 SPRT SOUTH LIQUID J.P. ACTIVATED VALVE		YES 182645				
1508	KC	4	102							
6-20-02 0325	6272 CN	GC 5 3	54	D. Baer	0	0	Nothing Found DB			

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