

vinyl base
triple duty

Georgia-Pacific



**triple duty
joint
compound**
vinyl base adhesive

25 pounds net weight

PLAINTIFF'S EXHIBIT

GP-1485

SGP 0022426

triple duty joint compound

DESCRIPTION: Georgia-Pacific Triple Duty Joint Compound is a vinyl base multi-purpose joint compound which can be used for all coats in the reinforcing and taping of joints in gypsum wallboard construction. It can be used for taping, finishing, spotting nail heads, filling corner bead, and texturing.

CAUTION: Do not use any other joint compound except Triple Duty for joint work when Triple Duty is to be used for texturing. Do not add any other material to the contents of this bag other than water or paint, as described below.

MIXING: 1. Add the contents of this 25 lb. bag with 14 pints of clean (potable) water at a temperature of 50 to 60 degrees Fahrenheit, in a clean mixing container. 2. Let the mix soak for 20 to 30 minutes. 3. Remix and adjust to the desired consistency. 4. This material is now ready for use. **NOTE:** If desired, this product can be kept in a wet state for up to 60 days and remain usable provided it is sealed tightly to prevent drying. Do not allow the material to freeze.

APPLICATION: Apply compound to joint and embed G-P Joint System tape. Press tape in tightly, being careful to give a uniform and sufficient amount of compound under the tape to insure a satisfactory bond. Spot nails and coat corner bead. After previous applications are dry, apply initial coat over the tape and second coats over nails and corner bead. Apply any further coats necessary, after previous coats have thoroughly dried.

DECORATION: For best results, apply a vinyl primer-sealer or equivalent prior to painting or texturing. When using as texture, a compatible water base paint may be added to this product. This addition should be made after the 20 to 30 minute soaking period, prior to adjusting with water to the desired texturing consistency.

SKIM COATING OF CONCRETE CEILINGS.

SURFACE PREPARATION: 1. Grind off the rough and jagged imperfections of the poured slab. 2. The concrete must be dry, sound and free of rust, dirt, loose and scaling particles as well as any parting agent used to separate the forms. 3. A heavy coat of anti-rust primer should be applied by brush, roller or spray, and must be allowed to dry thoroughly.

APPLICATION OF JOINT COMPOUND: 1. Grout in all form holes and obvious imperfections with one application of Joint Compound and allow to dry thoroughly. 2. Apply a second application at right angles to the previous coat and allow to dry thoroughly. 3. Apply skim coat to insure a smooth, uniform finish. The skim coat, when dry, may be touched up and lightly sanded to eliminate any unusually rough areas as well as any blade marks, before the final decoration is applied. 4. Any common decoration or texture can be used over the finished surface.

STORE IN DRY PLACE—PROTECT COMPOUND FROM MOISTURE AT ALL TIMES.

This product is manufactured to meet ASTM Standard C-475 and Federal Specification SS-J-570a.

Except as stated above, no other warranties are made and in any event, Georgia-Pacific's liability shall be limited to, at Georgia-Pacific's option, either the replacement of this bag of material or refunding its cost.

Georgia-Pacific
Gypsum Division

800 S.W. 5th Avenue, Portland, Oregon 97204

FREIGHT SHIPPING BAG
Meeting Requirements of
APPLICABLE FREIGHT CLASSIFICATION
Guaranteed by CROSSETT & BROS. CO.
CROSSETT & BROS. CO.

2-1070
3-150 7.75
7-505

CAUTION

CONTAINS ASBESTOS
• Avoid inhaling dust
• Breathing Apparatus MUST BE WORN
• Do not eat or drink
• Wash hands after handling
• Avoid contact with eyes

vinyl base
triple duty

Georgia-Pacific



triple duty
joint
compound
vinyl base adhesive

25 pounds net weight

triple duty joint compound

DESCRIPTION: Georgia-Pacific Triple Duty Joint Compound is a vinyl base multi-purpose joint compound which can be used for all coats in the jointing and skimming of joints in exterior masonry. It can be used for taping, finishing, spotting, and filling corner beads and texturing.

CAUTION: Do not use any other joint compound except Triple Duty for joint work when Triple Duty is to be used for texturing. Do not add any other material to the contents of this bag other than water or paint, as restricted below.

MIXING: 1. Add the contents of this 25 lb. bag with 14 pints of clean (potable) water at a temperature of 50°C to 60 degrees Fahrenheit, in a clean mixing container. 2. Put the mix to soak for 20 to 30 minutes. 3. Remove and adjust to the desired consistency. 4. The material is now ready for use. **NOTE:** If desired, this product can be kept in a wet state for up to 60 days and remain usable provided it is sealed tightly to prevent drying. Do not allow material to freeze.

APPLICATION: Apply compound to joints and embed G-P Joint System tape. Press tape in tightly, being careful to leave a uniform and sufficient amount of compound around the tape to insure a satisfactory bond. Spot nails and coat corner bead. After previous applications are dry, apply initial coat over the tape and second coats over nails and corner bead. Apply any further coats necessary after previous coats have thoroughly dried.

DECORATION: For best results, apply a vinyl primer sealer or equivalent prior to painting or texturing. When using as texture, a compatible water base paint may be added to this product. This addition should be made after the 20 to 30 minute soaking period, prior to adjusting with water to the desired texturing consistency.

SKIM COATING OF CONCRETE CEILINGS.

SURFACE PREPARATION: 1. Grind off the rough and surface imperfections of the poured slab. 2. The concrete must be dry, sound and free of rust, dirt, loose and scaling particles, as well as any painting agent used to separate the form. 3. A heavy coat of anti-rust primer should be applied by brush, roller or spray, and must be allowed to dry thoroughly.

APPLICATION OF JOINT COMPOUND: 1. Grout in all form marks and obvious imperfections with one application of Joint Compound and allow to dry thoroughly. 2. Apply a second application at right angles to the previous coat and allow to dry thoroughly. 3. Apply skim coat to insure a smooth, uniform finish. The skim coat, when dry, may be touched up and lightly sanded to eliminate any unusually rough areas as well as any blade marks, before the final decoration is applied. 4. Any common decoration or texture can be used over the finished surface.

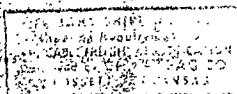
STORE IN DRY PLACE - PROTECT COMPOUND FROM MOISTURE AT ALL TIMES.

This product is manufactured to meet ASTM Standard C-476 and Federal Specification SS-A-570a.

Except as stated above, no other warranties are made and in any event, Georgia-Pacific's liability shall be limited to, at Georgia-Pacific's option, either the replacement of this bag of material or refunding its cost.

Georgia-Pacific

Construction Division



P 1070

3-150 2-75

P-772

Georgia-Pacific



**all purpose
joint
compound
casein**

25 pounds net weight

all purpose joint compound casein

DESCRIPTION: G-P All Purpose Wallboard Joint Compound is used for bedding tape, topping, corner bead, nail spotting, texturing.

CAUTION: Do not mix All Purpose Wallboard Joint Compound with any other material.

MIXING: Mix 25 lbs. of G-P All Purpose Wallboard Joint Compound with 17 pints of clean (potable) water at 80 to 80 degrees Fahrenheit. If dry powder or water or both are cold, more water will be required to reach a workable consistency. Mix at about the consistency the material will be used. The wet mixture will stiffen during the first 5 to 10 minutes then, after 20 to 30 minutes soaking, will lose its stiffness. Cold water or cold powder or both may double the required soaking time. After the soaking period has elapsed, the material should be remixed and more water may be added to obtain a thinner consistency if desired.

APPLICATION: Apply G-P All Purpose Joint Compound to all flat joints and shear surplus out of tapes and pin of end joints. Allow to dry before taping. This operation will leave a uniform depth of tape for uniform shrinkage of subsequent applications under and over the tapes. Apply to joints and embed the tapes, leaving a uniform thickness of material under the tapes. At the same time cover all nail heads. Repeat the taping operation with each subsequent application of All Purpose Compound as many times as needed. When the compound has whitened (4 to 10 minutes after surface dry), cover the taped joint with All Purpose Compound. Shear off surplus leaving a uniform coverage over the tapes with edges well feathered. The compound under the tapes and the first coat over the tapes must be thoroughly dry before the second coat is applied. Cover nail heads a second time and feather the edges well. Feather nail heads well feathered under the joint. Dry before proceeding further.

All Purpose Wallboard Joint Compound may also be used to texture the surface of the finished wallboard surface. For desired texture apply a vinyl primer to the entire area to be textured. The texture may be applied with a roller, sponge, brush or other suitable implement depending on the type of configuration desired. For heavy textures use about 25 pints of water and 100 lbs. of All Purpose Compound. For medium textures use about 15 pints of water and 50 lbs. of All Purpose Compound. For light textures use about 10 pints of water and 25 lbs. of All Purpose Compound. Mix and apply as directed in application and finish instructions.

STORAGE: Keep in a dry place.

PROTECT COMPOUND FROM MOISTURE AT ALL TIMES

This product is manufactured to meet the requirements of ASTM and GYP and federal specifications SS-570a.

Except as stated above, no other warranties are made and liability of Georgia Pacific Company shall be limited to the replacement of this bag of material if found to be defective.



Georgia Pacific



System Division
Portland, Oregon 97208

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