



PLAINTIFF'S EXHIBIT

BIR-389

emoTo: R. C. Maloof - BBP

From: J. W. Jackson - BBH

bjeet: - SHREVEPORT BLENDS RUN AT 3M

Date: November 9, 1983

For your information, I am attaching the blend formulas and the new 88" two drop blend cycle used at 3M on 10/26/83. As far as BBH is concerned, these blends compare favorably with the 99" blend cycles used at the other plants.

3M shipped shingle samples of each blend to BBH along with samples of the mahogany blend and wood blend made using our standard 99" cycle at FB and FK. The decks have been made up and are available for your viewing if you want to see the comparisons.

Pat Ladner has already sent through the necessary standard card blend changes.

JWJ/cm

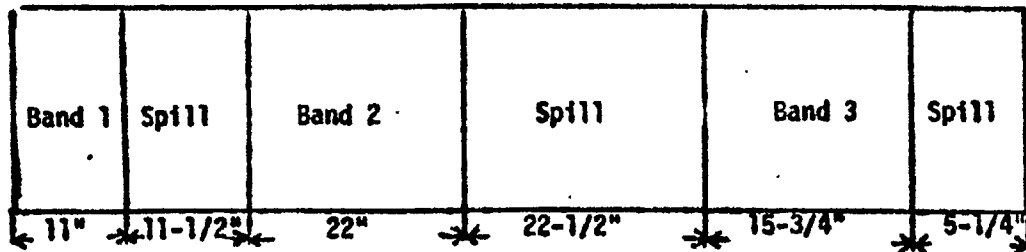
Attach.

cc: F. W. Wood - BBP
D. Burks - BBP
→ C. Bickum - BBH
K. Colvin - MS
Tech File

A handwritten signature, possibly "JWJ", in dark ink.

SHREVEPORT BLEND DIAGRAMS

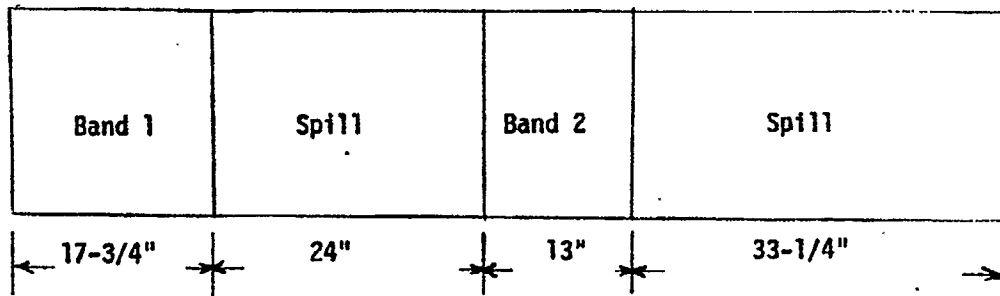
Current FS 88" Three Drop Blend Cycle



Area of Band 1 + Band 2 + Band 3 = 55.4%

Area of Spill = 44.6%

New 88" Two Drop Blend Cycle Used @ 3M 10/26/83



Area of Band 1 + Band 2 = 34.9%

Area of Spill = 65.1%