

GAMETIME
FT. PAYNE, AL

(6R-100)

REMARKS

SHIP VIA

3.40	3/1/80
3.71	11/15/80
3.81	4/15/81
3.89	9/23/81

GLD018044

GAMETIME COMPANY (6R-100)
Ft. Payne, AL

87-06-003

ORIGINAL

SCM CORPORATION

Form 1351 Printed in U.S.A. 7/77

C&R FORMULA

ROYALTY

Product 6B-100 RED POLYESTER

Formula No. 156-B-C4100-C

Customer TBRP

Color

Lab. No. 6B-1CC

Date 08-NEV-79

TINT CHANGE

ADD BY WEIGHT
CODE NUMBER

100 GALLON BATTERY
GALLONS X POUNDS X WEIGHT

ADD IN ORDER TO LITTLEFORD
WITH PLEWS RUNNING

*F2017	59.400
*F2016	14.860
*F5004	5.700
H+C602	0.820
*R641	2.100
H+L259	8.330
*W949	1.340
*B4GC42	0.120
*N156	5.700
H*800C413	1.630

RUN CHOPPERS TEN MINUTES
TAKE RUBBELT SAMPLE
EXTRUDE/GRIND SIEVE -70 MESH

SPECIFIC GRAVITY 1.352

RMC/LB 0.000

NV- WT 100.000

NV- VEL 100.000

X/T PIGMENT 17.590

X/T VEHICLE 82.410

PVC 7.456

END USE LAWN TRACTERS

SAMPLE EVERY 1200#

ALL TESTS EACH

YIELD 100.000

PREBLEND RUBOUT APPROX STD

POWDER ANALYSIS

SCREEN ANALYSIS - NO CHIPS

+140 MESH	0-0.5%
+ 200 MESH	3% MAX
+400 MESH	25-35%

GPF

PILL WT	0.64
TIME AT TEMP	15 @ 300
MM FLEW	40-60

COLOR ANALYSIS

STANDARD	PCS R0026
CLASS	
INSTRUMENT	HUNTER
FILM THICKNESS	2.0 MILS

TOLERANCES

DL +/-	0.5
DA +/-	0.5
DB +/-	0.5

PANEL EVALUATION

APPLICATION E/S

FILM THICKNESS 1.8-2.2 MILS

SUBSTRATE B-1000

BAKE 15 @ 375

NO CRATERS OR COLOR CONTAMINATION

TEXTURE 5-7

SEED THRESHOLD 1.8 MILS

IMPACT DIR/REV 160/160

PENCIL HARDNESS F

20 GLESS

60 GLESS 90% MIN

MISC TESTS

350 GEL TIME 60-80 SEC

MICRETRAC 28-35 PM

RUN ALL TESTS IN FIRST 1200#

THEREAFTER RUN GPF EACH 2400#

GLDD18046

Changes: DRM, DMG, DPhys

Formulator

Approved

SALES *gfs* DATE *11/16/79* PRODUCTION *11/16/79* DATE *11/19/79* QUALITY CONTROL *11/19/79* DATE *11/19/79*

Warning! Contains Lead

Dried film of this coating may be harmful if eaten or chewed. Do not apply on toys or children's articles such as furniture or other products used by children.

GLIDDEN COATINGS & RESINS DIVISION OF SCM CORPORATION

*THIS LABEL WAS REMOVED FROM A BOX OF
6R100 CURRENTLY IN OUR INVENTORY.*

LOT # 6402554.

*MATERIAL FROM THIS LOT HAS BEEN SHIPPED TO
GAMETIME THREE SEPERATE TIMES.*

GLD018047