

- TRI-11 SOP -

SOP#: 11

SOP TITLE: STEAM STRIPPER PHASE SEPARATOR
ORGANICS REMOVAL

OPERATOR: _____

DATE: _____

written by: Claude A. Chaisson
date: 4/8/89

reviewed by: CONTROL ROOM
date: 01/01/92

approved by: Art Reinhardt
date: 02/18/92

CHECK ACTION STEPS AS THEY ARE COMPLETED

- _____ 1. JOB SAFETY INSTRUCTIONS REVIEWED.
- _____ 2. ENSURE THAT YOU ARE WEARING PROPER SAFETY EQUIPMENT.
- _____ 3. MAKE SURE THAT THE PIPING TO THE INTERMEDIATE CRUDE TANK IS LINED UP PROPERLY.
- _____ 4. START-UP AN ORGANICS PUMP.
- _____ 5. THE PUMP IS RUN UNTIL ALL ORGANICS ARE REMOVED, USUALLY UNTIL THE CATALYST PHASE SHOWS UP AT THE SUCTION BLEED.
- _____ 6. THIS IS USUALLY PUMPED EVERY 4 HOURS OR MORE OFTEN IF NECESSARY.
- _____ 7. THE LEVEL TRANSMITTER (L-906) WORKS POORLY, AND IT IS DIFFICULT TO FIND AN ORGANICS LEVEL IN THE S/G. SO IF THE SUCTION BLEED AT THE PUMP IS CHECKED, CATCH THE ORGANICS IN A CONTAINER TO AVOID GETTING ANY ON THE PAD OR IN THE TRENCHES WHICH GO TO THE BAT SUMP .
- _____ 8. THE CONTAINER IS EMPTIED INTO AN ORGANICS COLLECTION DRUM AT THE TETRA TANK.

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No. 91-1145