

Grinder			DATE	REV. NO.	U/A
Calver				ORD NO.	3-1
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER	T/O	
800	16.5	412	TO MATCH	Std.	
100	7.8	2188			
5	.3	1826	REASON FOR REVISION		
147	19 1/2	(2)	Clarify mfg. instructions		
Grind to 40 then add 1			and change grind requirements		
160	17.5	1781			
Stir into smooth paste before adding			viscosity 20-30 cP		
			viscosity	AT	HRS. AFTER GRIND
10	10 1/2	(2)	% SOLIDS (RUN)		ROYALTY, YES; NO; X; V; D
90	12	(2841)G	WT. CAL T	17.83	LABEL ANALYSIS CHECKED DATE
30	4	(4230)	BAUME		LABEL NO. REDD; REDD
7	1	(4232)	STD. OF FINENESS	1	NEW STD. SAMPLE REQUIRED
157	16 1/2	(348)	NORMAL OUTPUT	100	DATE REC'D
1		FB 2501	LOSS	75	MILL ROLLER
			DEPARTMENT		BLEED?
			APPROVED		LBS. GRIND PER HOUR
			PARALLEL NO.'S		FORMULATOR
			Rex 67		A. J. Noll
					SUPT. <i>J. H. Hunt</i>

MANUFACTURING INSTRUCTIONS:-----

Reduction: Amount	Reducer Used
Application: Surface <u>Int. or Ext. Wood</u>	Method <u>Brush & Spray</u>
No. Coats <u>Solid 2</u>	Undercoater Used <u>Primer for new work</u>
Drying Time: Touch <u>8-12 hrs</u>	Handle <u>Reccoat 18-24 hrs</u>
Rub <u>Sand</u>	Wrap <u>Stencil</u>
Baking Time and Temp.	
Gloss <u>Oil</u>	Film <u>Tough</u>
Special Tests	

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	6-12-41	10-12-41		ALLIED RESEARCH	6-12-41	10-12-41	
NEWARK	"	"		GIBBSBORO	"	"	
KENSINGTON	"	6-12-41		DAYTON	"	"	
OAKLAND	"	"		DETROIT	"	"	
DALLAS	"	"		ARGENTINE	"	"	
LOS ANGELES	"	"		CUBA	"	"	
MONTREAL	"	"		M-S	"	"	
COST DEPT	"	"		CHI. TECH. SERV.	"	"	

FORMULA RECORD			
CONTROLLER		Gibbsboro	DATE 3-1-49
NAME		Galvatex	REV. NO. 114
			CARD NO. 2
POUNDS	GALLONS	MATERIAL NO.	CUSTOMER T/G
490	9.90	511 or 2004	TO MATCH S&A
310	6.57	411 412	
100	4.75	2188	REASON FOR REVISION
3	.35	1826	To mix 1781 after paste has
151	19 1/2	(2)	been ground
Grind to 4 fineness, then add			
and mix vigorously			
460	17.48	1761	VISCOSITY 20-30" #3 GRIND HRS. AFTER GRIND
			VISCOSITY 12" #3 AT HRS. AFTER GRIND
90	12	(2841)G	% SOLIDS (RUN)
81	30 1/2	(2)	ROYALTY YES; NO; X; D; WD
32	4	(4230)	Wt/GAL 7 17 77 LABEL ANALYSIS CHECKED DATE
7	1	(4232)	SALINE LABEL NO. RED D; RED D
110	17	(348)	STD. OR FINENESS I NEW STD. SAMPLE REQUIRED
?		FR. 2501	NORMAL OUTPUT 100 DATE REC'D
			EST. MFG. LOSS 34 Mill Poller BLEED?
			DEPARTMENT LBS. OR GALS. PER HOUR
			PACKAGE APPROVED
			PARALLEL NO.'S FORMULATOR A. J. Noll
			Pax 67
			SUPT. J. H. Housholder

0007-SWP-061043

Int., Ext.
Application: Surface wood, metal No. Coats solid 2
Undercoater Used _____ No. Coats _____
Primer for new work
Method 1 Brush
Reduction: Amount _____ Reducer Used _____
Method 2 _____
Reduction: Amount _____ Reducer Used _____
Drying Time: Touch 18 Recoat 18-24 Stencil hrs.
Hard _____ Sand _____ Handle _____
Tack Free _____ Rub _____ Wrap _____
Baking Time and Temp. _____
Gloss oil Film Tough
Special Tests _____

[illegible]

es 3-30-43 @ 4/13/45

FORMULA RECORD			A115 BLUE 9-48 0561 D	
Exp. No.		Date <u>3-12-47</u>	Class	
Name <u>Galvatex</u>		Rev. No. <u>114-114</u>		Card No. <u>1</u> Replaces No.
POUNDS	GALLONS	MATERIAL NO.	Customer <u>176</u>	
800	16.80	412	To Match <u>Std.</u>	
80	3.60	566	Reason for Revision	
3	.33	547	<u>To reinstate ML-33.</u>	
460	17.94	1781	Viscosity <u>20-30" 75 #3 cup</u> at <u>0</u> hrs. after grind	
232	30	(2)	Viscosity <u>20-30" 75 #3 cup</u> at <u>0</u> hrs. after grind	
90	12	(4950)G	Solids (Run)	
30	4	(4230)	Wt. Gal <u>17.60</u>	
7	1	(4232)	Baume	
114	17 1/2	(348)	Std. of Fineness <u>4</u>	
?		EB 104	Normal Output <u>100</u>	
			Est. Mfg. Loss <u>3%</u>	
			Department	
			Package	
			Parallel No.'s	
			Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐	
			Label Analysis Checked-Date	
			Label: No Red ☐ ; Red ☐	
			New Std. Sample Required	
			Date Rec'd	
			Mill Roller <u>DFH</u> Bleed?	
			Lbs. or Gals. per hour	
			Approved	
			Formulator <u>DFH</u>	
			Supt. <u>DFH</u> <u>Householder</u> <u>DFH</u>	

Reduction: Amount _____ Reducer Used _____
 Application: Surface Int. & Ext. Method Brush
Wood-Metal
 No. Coats Solid 2 Undercoater Used Primer for new
 Drying Time: Touch 8-12 hr Handle _____ Recoat 18-24 hr
 Rub _____ Sand _____ Wrap _____ Stencil _____
 Baking Time and Temp. _____
 Gloss _____ Oil _____ Film _____ Tough _____
 Special Tests _____

[illegible]

FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE	FACTORY	FORMULA	SPEC. CARD	STD. SAMPLE
CLEVELAND	6-13-47			ALLIED RESEARCH	6-13-41		
NEWARK	4			GIBBSBORO	4		
KENSINGTON	4	6-13-41		DAYTON	4		
OAKLAND	3			DETROIT	4		
DALLAS	4			ARGENTINE	4		
LOS ANGELES	4			CUBA	4		
MONTREAL	4			M-S	4		
COST DEPT	4			CHI. TECH. SERV.	4		

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FORMULA RECORD			
Exp. No.		Date	Class
Name		Card No.	Replaces
Galvatax		9-20-48	B Lucas No. 114
POUNDS	GALLONS	MATERIAL No.	Customer
490	9.85	511	1/6
310	6.53	414 W	Std.
90	4.05	566	
3	.33	547	
460	17.94	1781	
232	30	(2)	
90	12	(4950) G	
30	4	(4230)	
7	1	(4232)	
114	17 1/2	(348)	
Reason for Revision			Viscosity
To use available loaded zinc.			20-30°
Viscosity			at
			hrs. after grind
Wt./Gal. 17.69			at
Baume			hrs. after grind
Std. of Fineness 4			% Solids (Run)
Normal Output 100			Royalty: Yes ☐ ; No ☐ ; X ☐ ; W ☐
Est. Mfg. Loss 3%			Label Analysis Checked-Date
Department			Label: No Red ☐ ; Red ☐
Package			New Std. Sample Required
Parallel No.'s			Date Rec'd
			Mill Roller
			Bleed?
			Lbs. or Gals. per hour
			Approved AJNoll
			Formulator
			Supt. Householder

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