MD-3-A

PACKAGE TICKET

CODE RT618 LOT F2H21

PO	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
		16	2581	24

STUMP

TOTAL NET WT. 2581

LUMP WT. 2583 PKG. N-CODE

PROD. SUPV. DATE 6/21 OPERATOR 292

N38170

MT I
CG 32 CODE RT-618-D PKG ____
923 LOT F2H21 MAY 26 1982
EST. WT. 2567* LBS.

PROCESSES APPROVED BY
RT-618-D (U) EWK 12-8-81

TYPED BY KLW

MAKING NOTES _____

JOB NAME: 32RT618DPU

INSTRUCTIONS = PRESSING =	RECORD				
VAT 903	PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE 5-27	STARTED	2 PM				
TIME 745	CAKES USED	2				
RELEASED BY SY (CA)	WATER ON					
PRESS M-1 ONLY	HRS. WASHED	12:30 AM				
NO.OF CAKES 84	M MHOS	4				
PRESS WITHOUT AGITATION	HRS. WASHED	105				
WASH TO 330 M MHOS - 35-75 F WATER	M MHOS					
TEST AFTER 2 HOURS	HRS. WASHED					
LOAD ON 6 CARS	M MHOS					
USE MN FREE EQUIPMENT. INSTRUCT.	CAKE CONDITION					
MAKING AREA TO ADD 10# N-588-A HALF-	NO CARS LOADED	6				
WAY THRU PRESSING. CLEAN MAGNETIC	EXPLAIN LOSSES					
SEPARATOR AFTER PRESSING						
CLEANED BY						
TIME CLEANED:						
MEMBRANE PRESS-SLURRY TEMP MUST NOT	SAMPLED BY					
EXCEED 160*F OR 15 PSI BACK PRESSURE	RELEASED BY					
AT THE INLET FEED GAUGE, WATER TEST,	SAMPLED BY					
FILL, WASH & COMPRESS PER OP #P.0081	RELEASED BY					
SAMPLES JAR	SAMPLED BY					
DELIVER TO	RELEASED BY					

= DRYING =

DRY 20 HOURS AT 180 F =	LUMP: OK - WET - SALTS - CONTAMINATD
USE MN FREE EQUIPMENT. USE PAPER LINERS IN L/P. HOLD ON TRACK 30 MIN BEFORE DUMPING PANS.	
	ADDITIONAL DRYING HOURS REQUIRED
SAMPLES	NO DRUMS 13
DELIVER TO	NO CARS PULLED LUMP WGT 2583
	SAMPLED BY
	RELEASED BY T.O.S

= GRINDING =

MILL 2 LSP 1/8"RP SCREEN 1800 RPM	SCREEN RPM
MAX. TEMP. 140 F	MAX. TEMP. F
DO NOT GRIND OTHER ORGANICS IN IMMEDIATE AREA. USE MN FREE EQUIP- MENT.	
INERT MILL WITH CO2 WHEN GRINDING PER O.P.# O.F.0043	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 2 ENV.	
DELIVER TO CTL	SAMPLED BY
200 6-2-82	RELEASED BY

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