

CG 16 CODE RT-790-D PKG

PROCESSES
() RT-790-D (K)

APPROVED BY

JUN 2 1982

F2J13

(DATE)

(LOT NUMBER)

EST. WT. 2555 * LBS.TYPED BY: JMH
STANDARD HRS.TIME 3 P.

USE N-7102-A

LOT D123, 2432 #, 3 Tote DRUMS

PREPARATION NOTES:

EQUIP MENT	NAME: MONASTRAL RED B	2 PAGES	USE LBS	N-CODE	ACCT LBS
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NOTE: THIS PROCESS IS DESIGNED TO PROCESS
1 FULL LOT OF N-7102-A +/-2400#

MISC

1

OBTAIN FOR S6 LOT D123

7102-A

2432

2

CALC. FOR S17: #100% N-7102-A X 0.083 =
N-530-A

3

CALC. FOR S21: #100% N-7102-A X 0.029 =
N-20-A

4

CALC EST WGT #100% N7102A X 1.07 = #
ENTER ON MAKE & PROCESS CARD

JUN 4 1982

ALM

5

PLUG ALM# OUTLET & RUN IN 1000# WATER

6

START AGITATOR & DUMP OR SHOVEL IN 4 FULL
DRUMS OF N-7102-A FROM S1NOTE: DO NOT STUMP DRUMS
DRUMS %

7102-A

0

7

STIR 5-10 MIN TO SMOOTH SLURRY ADDING WATER
IF NECESSARY

SV

8

PUMP ALM WITHOUT AGITATION THRU 20 MESH

9

VIBRATING SCREEN INTO V- 181
REPEAT STEPS 5 THRU 8 FOR AS MANY SET-UPS
AS NECESSARY

SET-UP

DRUMS

25.33340

7102-A

0

25.33180

7102-A

0

25.33091

7102-A

0

7102-A

0

7102-A

0

7102-A

0

SV

10

WASH ALM & PUMP INTO SV

11

DRAIN ALM LINES INTO DRUM & POUR INTO SV

12

WEIGH IN PAIL. DILUTE TO 5 GAL & POUR IN

ASSUME 50%

20

7-D

10

N38058

EQUIP MENT		PAGE 2 OF 2 CG 16 CODE RT-790-D (K)	USE LBS	N-CODE	ACCT LBS																									
SV	13	STIR 5 MIN & RECORD: PH <u>9.7</u> (8.5-9.0)																												
4	14	IF NECESSARY ADJ TO PH 8.5-9.0 & ASSUME 78%	<u>2</u>	27-D																										
CONT		RECORD PH <u>9.0</u> ASSUME 50%		7-D																										
313	15	RUN 18" (260G) WATER INTO V-313																												
		NOTE : VENT ON SOD.DRESINATE TANK OR VAT USED FOR THIS SOL'N SHOULD BE CHECKED FOR DRAFT PRIOR TO DUMPING THE SOD.DRESINATE.																												
5	16	TURN ON AGITATOR & HEAT TO 80-100 DEG F																												
	17	ADD IN 4-5 MIN N-530-A, CALC FROM S2		530-A	200 203																									
	18	STIR 5 MIN & RECORD: PH <u>10.4</u> (10.0-10.5)																												
	19	STIR ADDITIONAL 15-20 MIN TO DISSOLVE FOR S23																												
304	20	RUN 9" (110G) WATER INTO V-304																												
6	21	DUMP IN N-20-A, CALC FROM S3 & STIR TO DISSOLVE FOR S24		✓ 20-A	70																									
SV	22	ADJ SV TO <u>39</u> ° AT 110-120 DEG F																												
2	23	RUN IN V-313 THRU 20.MESH SCREEN & STIR 10 MIN.																												
	24	RUN IN V-304 IN 3-5 MIN & STIR 15 MIN.																												
	25	FLOOD TO <u>85</u> ° & STOP AGITATOR																												
		<table><tr><td>S</td><td>201</td><td>181</td><td>280</td><td>282</td></tr><tr><td>22</td><td>65"</td><td>39"</td><td>39"</td><td>39"</td></tr><tr><td></td><td>(3835G)</td><td>(3900G)</td><td>(3900G)</td><td>(3900G)</td></tr><tr><td>25</td><td>85"</td><td>85"</td><td>84"</td><td>86"</td></tr><tr><td></td><td>(4914G)</td><td>(8500G)</td><td>(8324G)</td><td>(8548G)</td></tr></table>	S	201	181	280	282	22	65"	39"	39"	39"		(3835G)	(3900G)	(3900G)	(3900G)	25	85"	85"	84"	86"		(4914G)	(8500G)	(8324G)	(8548G)			
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