

*Screw Conveyor
Bid.*

Proposal
9540

CUSTOM SHEET METAL CO., INC.
P. O. Box 12367
EL PASO, TEXAS 79912
Phone 877-3708

April 19, 1983

PLAINTIFF'S EXHIBIT

ASA-1080

Asarco Inc.
El Paso Works Plant
Box 1111
El Paso, Texas 79999
Attn: Carl Glasser
Eng. Dept.

Dear Carl.

We are pleased to furnish this quotation for the following,
screw conveyor for the Balloon Flue;

- 1 9" x 2" x 34'6" Long, Horizontal Run of Conveyor to handle 5 TPH of ore dust weighing 35-40 PCF, feed controlled to inlet by customer, 30 percent trough loading at 50 RPM screw speed, consisting of: 1/4" plate formed top trough, three trough feet, one 10" x 10" discharge stub fitted, Trough end with feet with waste pack seal, SF-33 flanged ball bearing, tailshaft with stub shaft for switch. Mounting bracket, flexible coupling and Dazic #CI-2120B speed switch installed. 9H414R, right hand heli-coid screw, 5/8" x 3 5/8" coupling bolts, #326 style hangers with hard iron bearings, hardened coupling shafts, 1/8" HI-temp flange and cover gaskets, dust tight construction, standard gray enamel painting (rated for 225 degrees F.). Three 10" x 10" inspection parts with bolted cover plates, one over each hanger. Fast assembled and match marked, complete with the following drive:
 - 1 2B7.8 Sheave to fit #50 Dodge Torque Tamer.
 - 1 2B11.0 SK, QD sheave with SK x 1 1/8" bushing.
 - 2 B-80, Belts.
 - 1 Dodge #50 Torque tamer, 1 1/8" bore.
 - 1 Totally enclosed belt guard.
 - 1 Falk #2115JSC25, Class 11 reducer with-N2115-1 motor mount and 9" trough end.
 - 1 Baldor, 3 HP, 1725 RPM, 3/60/230-460V TEFC 1.15 service factor "DIRTY DUTY"

WE PROPOSE to furnish labor and material — complete in accordance with above specifications, and subject to conditions found on both sides of this agreement, for the sum of:

Five thousand Two-hundred Ninety dollars & 00/100 dollars (\$ 5,290.00).

Payment to be made as follows: Net 30 days --Payable in El Paso, Texas

Delivery 5 to 7 weeks. Freight to be added, plus taxes.

ACCEPTED. The above prices, specifications and conditions are satisfactory and are hereby accepted. You are authorized to do the work as specified. Payment will be made as outlined above. (Read reverse side).

Respectfully submitted,

CUSTOM SHEET METAL CO., INC.

Date of Acceptance _____

By _____

By _____

By _____

Note: This proposal may be withdrawn by us if not accepted within _____ days.

Proposal

9540

CUSTOM SHEET METAL CO., INC.

P. O. Box 12367
EL PASO, TEXAS 79912
Phone 877-3708

April 19, 1983

Asarco Inc.
El Paso Works Plant
Box 1111
El Paso, Texas 79999
Attn: Carl Glasser
Eng. Dept.

Dear Carl.

We are pleased to furnish this quotation for the following,
screw conveyor for the Balloon Flue;

- 1 9" x 2" x 34'6" Long, Horizontal Run of Conveyor to handle 5 TPH of ore dust weighing 35-40 PCF, feed controlled to inlet by customer, 30 percent trough loading at 50 RPM screw speed, consisting of: 1/4" plate formed top trough, three trough feet, one 10" x 10" discharge stub fitted,
Trough end with feet with waste pack seal, SF-32 flanged ball bearing, tailshaft with stub shaft for switch. Mounting bracket, flexible coupling and Dazic #CI-2120B speed switch installed. 9H414R, right hand heli-coid screw, 5/8" x 3 5/8" coupling bolts, #326 style hangers with hard iron bearings, hardened coupling shafts,
1/8" HI-temp flange and cover gaskets, dust tight construction, standard gray enamel paing (rated for 225 degrees F.). Three 10" x 10" inspection parts with bolted cover plates, one over each hanger. Test assembled and match marked, complete with the following drive:
 - 1 2B7.8 Sheave to fit #50 Dodge Torque Tamer.
 - 1 2B11.0 SK, QD sheave with SK x 1 1/8" bushing.
 - 2 B-80, Belts.
 - 1 Dodge #50 Torque tamer, 1 1/8" bore.
 - 1 Totally enclosed belt guard.
 - 1 Falk #2115JSC25, Class 11 reducer with N2115-1 motor mount and 9" trough end.
 - 1 Baldor, 3 HP, 1725 RPM, 3/60/230-460V TEFC 1.15 service factor "DIRTY DUTY"

WE PROPOSE to furnish labor and material — complete in accordance with above specifications, and subject to conditions found on both sides of this agreement, for the sum of:

Five thousand Two-hundred Ninety dollars & 00/100 dollars (\$ 5,290.00).

Payment to be made as follows: Net 30 days -- Payable in El Paso, Texas

Delivery 5 to 7 weeks. Freight to be added, plus taxes.

ACCEPTED. The above prices, specifications and conditions are satisfactory and are hereby accepted. You are authorized to do the work as specified. Payment will be made as outlined above. (Read reverse side).

Date of Acceptance _____

By _____

By _____

Respectfully submitted,

CUSTOM SHEET METAL CO., INC.

By _____

Note: This proposal may be withdrawn by us if not accepted within _____ days.

ASARCO ELP 0006922

Proposal

9540

CUSTOM SHEET METAL CO., INC.

P. O. Box 12367
EL PASO, TEXAS 79912
Phone 877-3708

April 19, 1983

Asarco Inc.
El Paso Works Plant
P.O. Box 1111
El Paso, Texas 79999
Attn: Carl Glasser
Eng. Dept.

Dear Carl.

We are pleased to furnish this quotation for the following,
screw conveyor for the Balloon Flue;

- 1 9" x 2" x 34'6" Long, Horizontal Run of Conveyor to handle 5 TPH of ore dust weighing 35-40 PCF, feed controlled to inlet by customer, 30 percent trough loading at 50 RPM screw speed, consisting of: 1/4" plate formed top trough, three trough feet, one 10" x 20" discharge stub fitted, Trough end with feet with waste pack seal, SF-22 flanged ball bearing, tailshaft with stub shaft for switch. Mounting bracket, flexible coupling and Dazic #CI-2120B speed switch installed. 9H414R, right hand ball-cold screw, 5/8" x 3 5/8" coupling bolts, #326 style hangers with hard iron bearings, hardened coupling shafts, 1/8" HI-temp flange and cover gaskets, dust tight construction, standard gray enamel painting (rated for 225 degrees F.). Three 10" x 10" inspection parts with bolted cover plates, one over each hanger. Test assembled and match marked, complete with the following drive:
 - 1 2B7.8 Sheave to fit #50 Dodge Torque Tamer.
 - 1 2B11.0 SK, QD sheave with SK x 1 1/8" bushing.
 - 2 B-80, Belts.
 - 1 Dodge #50 Torque tamer, 1 1/8" bore.
 - 1 Totally enclosed belt guard.
 - 1 Falk #2115JSC25, Class 11 reducer with N2115-1 motor mount and 9" trough end.
- 1 Baldor, 3 HP, 1725 RPM, 3/60/230-460V TETC 1.15 service factor "DIRTY DUTY"

WE PROPOSE to furnish labor and material — complete in accordance with above specifications, and subject to conditions found on both sides of this agreement, for the sum of:

Five thousand Two-hundred Ninety dollars & 00/100 dollars \$ 5,290.00

Payment to be made as follows: Net 30 days -- Payable in El Paso, Texas

Delivery 5 to 7 weeks. Freight to be added, plus taxes.

ACCEPTED. The above prices, specifications and conditions are satisfactory and are hereby accepted. You are authorized to do the work as specified. Payment will be made as outlined above. (Read reverse side).

Date of Acceptance _____

By _____

By _____

Respectfully submitted,

CUSTOM SHEET METAL CO., INC.

Note: This proposal may be withdrawn by us if not accepted within 14 days.