

PRODUCT NAME = MONASTRAL BLUE B

DATE PRINTED: 12/04/81

CG 20 CODE BT-449-D PKG ____

PROCESSES | APPROVED BY

()BT449-D (H) | BBK 11/30/81

TYPED BY: JMH

JUL 01 1982

G2H50

(DATE)

(LOT)

NOTES: _____

EST.WT. 2697* LBS.

JOB NAME: 20BT449DPH

INSTRUCTIONS				= PRESSING =	RECORD				
VAT				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE				STARTED					
TIME				CAKES USED					
RELEASED BY				WATER ON					
PRESS	35	36	(37)	HRS. WASHED					
NO.OF CAKES	60	62	(60)	OHMS					
PRESS WITH AGITATION				HRS. WASHED					
WASH TO 2500 OHMS WITH 135-145°F WTR				OHMS					
TEST AFTER 3 HOURS				HRS. WASHED					
LOAD ON 8 CARS				OHMS					
1. WHEN FILLING, REQUEST MAKING TO				CAKE CONDITION					
PREPARE N-3-A SOL'N				NO CARS LOADED					
2. AT 2500 OHMS, WASH WITH N-3-A				EXPLAIN LOSSES					
SOL'N									
3. AFTER N-3-A, WASH WITH 135-145°F									
WTR TO 4000 OHMS. TEST AFTER 15 HRS									
SAMPLES JAR				SAMPLED BY					
DELIVER TO				RELEASED BY					

= DRYING =	
DRY 12 HOURS AT 200°F	LUMP: - OK - WET - SALTS - CONTAMINATD
DRY 12 HOURS AT 160°F	
	ADDITIONAL DRYING HOURS REQUIRED
SAMPLES	NO CARS PULLED
DELIVER TO	SAMPLED BY
	RELEASED BY
	NO DRUMS
	LUMP WGT

= GRINDING =	
MILL 7 HSP 0.066"RP SCREEN 3480 RPM	SCREEN
MAX. TEMP 140 DEG F	MAX. TEMP.
	RPM
	F
INERT MILL WITH H ₂ O ₂ WHEN	
GRINDING PER D.P.R. OF 0.0043	EXPLAIN LOSSES
SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 1 ENV & 1 PT CAN	
DELIVER TO CTL	SAMPLED BY
	RELEASED BY

N32877

DATE PRINTED: 12/04/81

FKG

PROCESSES

APPROVED BY

JUL 01 1982

G2H50

() BT-449-D (H)

BBK 11/20/81

(DATE)

(LOT NUMBER)

MODIFIED

PROCESS

TYPED BY: DB

EST. WT. 2697* LBS.

STANDARD HRS.

TIME 11:50 M.

NOTE: PRESS IMMEDIATELY- DO NOT GO BEYOND S 4
UNLESS PRESS AVAILABLE

EQUIP MENT		NAME: 'MONASTRAL' BLUE B	2 PAGES	USE LBS	N-CODE	ACCT LBS
SV 1	1	RUN 3" (+ OR - 300 G) WATER INTO V-213 & INSTALL TEMP CHART				
	2	USE STATION #1 AND #2 PRESET WATER METER PER CHART FOR WATER ADDITION TO FULL TOTES. USING MODE 4, PUMP IN + OR - 3000± 100% GALS OF WATER SEQUENCER STEPS			8500-A	
		LOT	6 11 16 ±100% %			
		-----	-----	-----		
		-----	-----	-----		
		-----	-----	-----		
		-----	-----	-----		
		-----	-----	-----		
		#100% TOTAL			8500-A	
		NOTE: IF N-8500-A IS IN DRUMS, SLURRY IN ALM # WITH + OR - 2000± WATER PER SETUP & PUMP TO SV				
		RECORD: NO. OF STEPS				
	3	AFTER LAST TOTE PUMPED, RUN IN 100 GALS WATER & PUMP TO CLEAN SYSTEM TO SV				
	4	ADJ TO 43" (4261 G)				
	5	STIR 5 MIN & RECORD: PH (8.0-11.0)				
	6	RUN IN FROM V-386 M %			27-D	125
	7	STIR 5 MIN & RECORD: PH (0.8-1.5)				
	8	IF NECESSARY ADJ TO PH 0.8-1.5 & RECORD: PH ASSUME 77%			27-D	
	9	ADD		20	186-D/E	20
	10	HEAT TO 145-155 DEG F A F A P				
	11	STIR 30 MIN WITHOUT STEAM RECORD: START				
	12	FLOOD TO 84" (8324 G) & RECORD: PH (0.6-1.2)				
	13	DO NOT STOP AGITATOR				
MISC 2	14	CALC EST WGT & RECORD ON MAKE & PROCESS CARDS: #100% N-8500-A X 0.90 = # EST. WGT. START FINISH OPTR				

N32877.01

DUP050464546

EQUIP MENT		PAGE 02 OF 02 CG 20 CODE BT-449-D (H)	USE LBS	N-CODE	ACCT LBS
		WHEN REQUESTED BY PR, MAKE N-3-A WASH SOL'N AS FOLLOWS:			
300	1	RUN 69" (2380 G) WATER INTO V-300			
1	2	TURN ON STEAM & AGITATOR & ADD	350	3-A	350
	3	HEAT TO 145-155 DEG F & STIR TO DISSOLVE			
	4	ADVISE PR WHEN COMPLETE			
		START FINISH OPTR			

TO: AREA SUPERVISOR

DATE: _____

C.P.C. PUMPING - 24 HOUR SHEET
1ST SHIFT

OPERATORS: _____

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No.</u> <u>Drums</u>	<u>Comments</u>
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Status at Shift Change

2ND SHIFT

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comments</u>
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Status at shift change

N32877.02

DUP050464548

DATE: _____

3RD SHIFT

OPERATOR: _____

<u>Batch</u> <u>Code</u>	<u>"N"</u> <u>Code</u>	<u>Lot</u> <u>Number</u>	<u>Tote</u> <u>Number</u>	<u>No. of</u> <u>Drums</u>	<u>Comment</u>
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Status at shift change

100%

540

505

898

488

2131

+

3000

2131

0869

N32877.03

DUP050464550