

CENTRAL LIQUIDS HANDLING STATION - PRODUCT BLENDING SECTION

Lot No.:

3.631 - INSTRUCTION SHEET - PRODUCT BLENDING Date

Batch No.:

1. Blend: PYDRAUL 135 (80474)

Scheduled
2. Production:Pounds
Gallons

3. Composition of Blend: Batches: of 40,700

Lbs. Ea.

Gals. (Ea.)

Product Code	Raw Material Name	Batch or Lot No.	Raw Mat'l. Container	Pounds Per Batch	Cumulative Additions	Print Scale Weights
a)						
b) 80071	Tri Cresyl Phosphate (TCP)		IT-301	5,700		
c) 60820	Tri-tetrachlorobenzene (???)		Drums	6,105	11,805	
d) 81115	Bright Stock			10,380	22,185	
e) 81101	Aroclor 1242		IT-321	14,735	36,920	
f) 81115	Aroclor 1232			3,665	40,585	
g) 81787	Santolube 70		Drums	120	40,705	
h) 31100	DC-200 Fluid		Can	370 grams	40,706	
i) 20640	Dye, Du Pont Oil Blue A		Can	554 grams	40,707	
j)						

	Time Start	Time Finish
4. Activity		
Prepare Equipment		
1st Material		
a) Addition		
2nd Material		
b) Addition		
3rd Material		
c) Addition		
4th Material		
d) Addition		
5th Material		
e) Addition		
Agitate or		
f) Mix Batch		
Sample		
g) Batch		
Laboratory		
h) Release		
Package		
i) Drum-Can		
Bulkload		
j) T/C-T/T		
Total batch		
k) Cycle		

- Blend Tank No.: _____ Final Batch Weights: _____
- Blending ADD COMPONENTS IN ORDER LISTED, MIX THOROUGHLY FOR
6. Conditions: ONE (1) HOUR - TAKE A CLEAN COMPOSITE SAMPLE IN A CLEAN 16 OZ. SAMPLE BOTTLE FOR LABORATORY ANALYSIS. DO NOT HEAT ABOVE 60°C WHILE MIXING.
- Specifications: REV. #2 OCTOBER 10, 1966.
- Toxicity & Hazards: EXERCISE CARE IN HANDLING OF HOT AROCLORS AND BRIGHT STOCK. CONTINUOUS OR REPEATED SKIN CONTACT WITH AROCLOR AND ITCB MUST BE AVOIDED BY USE OF GLOVES AND PROTECTIVE GARMENTS. IN CASE OF ACCIDENTAL CONTACT WASH SKIN SURFACE WITH SOAP SOLUTION IN THE USUAL MANNER. AVOID INHALATION OF AROCLOR OR ITCB VAPORS IN CONFINED SPACES.
- Disposition of _____ Drum _____ Type of _____
9. Blend to: _____ Station: 538# Container: 18/18 TTM
- Type of _____ Bulk _____ T/T-T/C
10. Label: Pydraul 135 Loading: _____ Spot: _____
- Miscellaneous _____
11. Instructions: _____

Blending Operator: _____ Signature _____

Foreman: _____

WJM-Rev. October, 1966

MONS 096443

CENTRAL LIQUIDS HANDLING STATION
LIQUIDS BLENDING DEPARTMENT

APPEARANCE _____
 COLOR _____
 ACIDITY (NM) _____
 MOISTURE _____
 POUR POINT °F _____
 FLASH POINT °F _____
 SP. GR. @ 25/25°C _____
 REFRACTIVE INDEX _____
 VISCOSITY INDEX _____
 VISCOSITY @ 100°F _____
 @ 210°F _____
 FOAM TEST _____
 RELEASED _____

CENTRAL DRUMMING - INTRA-DEPARTMENT TRANSFER

2-6	7-12	13-17	18-22	29-35	35	73-74/75-78	79
Transfer From Product No.	Date	Material Code	Transfer To Product No.	Weight		I.D. - No.	
912.15					X	I.D. -	3
↑	↑				↑	↑	↑
↓	↓				↓	↓	↓
Original - To Accounting Dept. Q676				Signature			

MONS 096444