

cc: V. J. Labrecque
L. W. Winchester
J. A. Johnson

February 20, 1968

To: H. G. North

From: C. I. Hayden

SUBJECT: SMITH & KANZLER
PURCHASE SPECIFICATIONS

re: P. S. #564
Minimum Roll Weight Requirements

You have recently requested the Materials Development Laboratory to issue a revision on the above Purchase Specification reflecting a minimum roll weight. In reviewing this subject with Messrs. Winchester and Johnson, we find a significant problem area.

Mr. Winchester has requested a minimum roll weight of not less than 1,500 pounds. This would minimize the number of coil changes on the continuous production equipment thereby maintaining as high a production rate as possible.

Mr. Johnson has indicated that he would not accept a Purchase Specification having a minimum roll weight. His reasons are that normal production variations will occasionally yield rolls weighing as little as 400 pounds. He did not feel that he could accept a specification requirement which would preclude possibility of using these rolls.

Under the circumstances, we can not see any point to issuing a revised tentative Purchase Specification until these differences are resolved. Please let us know what conclusions are reached regarding this proposed revision so that the Specification can be amended as quickly as possible.

Materials Development Laboratory

CH
C. I. Hayden

CIH:pt

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