

244

MAY 13 1980

MAKING INSTRUCTIONS: BATCH UNIT

SV 244 (AUTOMATED) CV D V
 CG 03 CODE KY-787-D PKG
 → 11.14 35764
 EST WGT 1090 LBS
 STD HRS 8.9 TIME 7A M
 14 YC-2-B 93 4 LOT 24788, 2000 #
 LOT 24470, 100 #
 LOT 24844, 700 #

PROCESSES		APPROVED BY	
() KY-787-D	()	EWK 9-22-76	
()	()	DCG 9-27-76	
()	()	MTW 9-30-76	
()	()		
RE TYPED BY			
CJH 2-8-80			

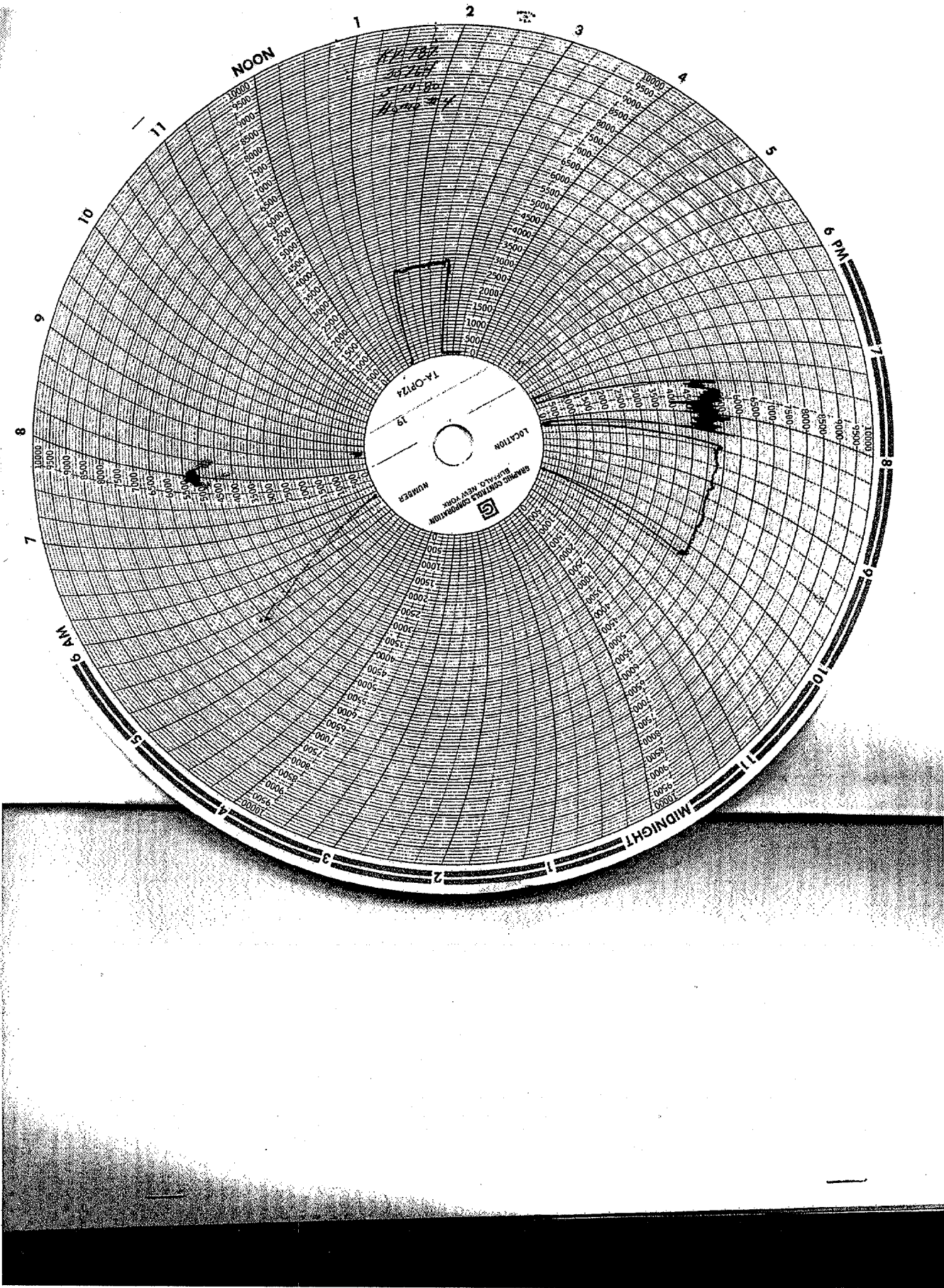
OK
 Homog #4 - 1st Pass
 #4 - 2nd Pass

V-244 'M/T' 7:10/PM.

TOTAL WGT 3490#

NON-BLEEDING

EQUIPMENT	NAME: "KROLOR" YELLOW MEDIUM	USE LBS	N CODE	ACCT LBS
203 & 205 263	1 RUN 60" (992 G) WATER INTO V-203. <u>RUN AGITATOR ON HIGH SPEED</u>	320	32-D	320
	2 WEIGH IN DRUM & POUR IN	48 X 50	YC-2-B	2400
	3 DUMP IN AND STIR 5 MIN	40		
	RECORD: START <u>10:30</u>	24788		
	FIN <u>11:15</u>	24474		
	<u>15" (12756)</u>	24844		
	4 ADJ TO 70" (1200 G) <u>2400-2600</u>			
	5 PUMP V-203 THRU HOMOG #3 AT 1800-2200 PSI INTO V-205 <u>263</u>			
	6 WHEN V-203 MTY, WASH COLOR THRU HOMOG AT 1800-2000 PSI USING MINIMUM WATER <u>263</u>			
	7 RECORD V-203 VOL " & ADJ TO 60" (2100 G)			
	8 INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
	<u>During Homog, Run V-203 Agitator on Low Speed</u>			
205/263 & SV 2	9 RUN 10" (514 G) WATER INTO SV START AGITATOR			
	10 PUMP V-203 THRU HOMOG AT 4800-5200 PSI INTO V- <u>244</u>			
	RECORD: TIME START <u>2:25</u> TOTAL MIN <u>150</u>			
	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-203			
	11 WHEN V-203 MTY, RUN IN 5" (240 G) WATER AND PUMP THRU HOMOG AT 4800-5200 PSI			
SP & CP 3	12 SP STEP 01 - SET FORMULA SELECTOR TO POSITION #2 (V-243) OR #7 (V-240)			
	13 PRESS SV CAM RESET PB-SET 22TC IN AUTO REMOTE (TEMPERATURE IS SET AT 190-194F)			
	14 RECORD LEVELS AND SET RAW MATERIALS COUNTER #1 AS FOLLOWS:			
	A. 11LG <u>50%</u> - PRESET #1 80 GAL		15-A	160
	B. 13LG <u>62%</u> - PRESET #6 135 GAL		20-A	135
	15 SET STRIKE FLOW CONTROLLERS AS FOLLOWS:			
	A. 3FC10 (N-27-D CONTROLLER) IN MANUAL 0.83 GPM		27	275
	B. 3FC20 (N-27-D WATER) IN MANUAL LOCAL 5.28 GPM			
	C. 3FR10 (N-27-D/WATER RATIO) 0.64			
	D. 8FC10 (N-32-D CONTROLLER) IN MANUAL 1.08 GPM		32-D	1840
	E. 8FC20 (N-32-D/WATER) IN MANUAL LOCAL 4.47 GPM			
	F. 8FC20 (N-32-D WATER) IN REMOTE			
	G. 8FR10 (N-32-D/WATER RATIO) 0.83			
SV SP & CP 4	16 OPERATOR STEP PB			
	17 RECORD LEVEL 2 LG <u>64%</u> . IF BELOW 35% FOLLOW SOLUTION MAKE-UP PROCEDURE FOR N-27-D			
	18 ADJ TO 48" (2470 G)			
	19 RECORD: pH <u>10.5</u>			
	20 ADJ TO 11.1 - 11.3 USING N-7-D DILUTED TO 5% ASSUME 50% (10 PARTS WATER TO 1 PART N-7-D)			
	SIPHON INTO SV. RECORD pH <u>10.1</u>			
	21 OPERATOR STEP PB			

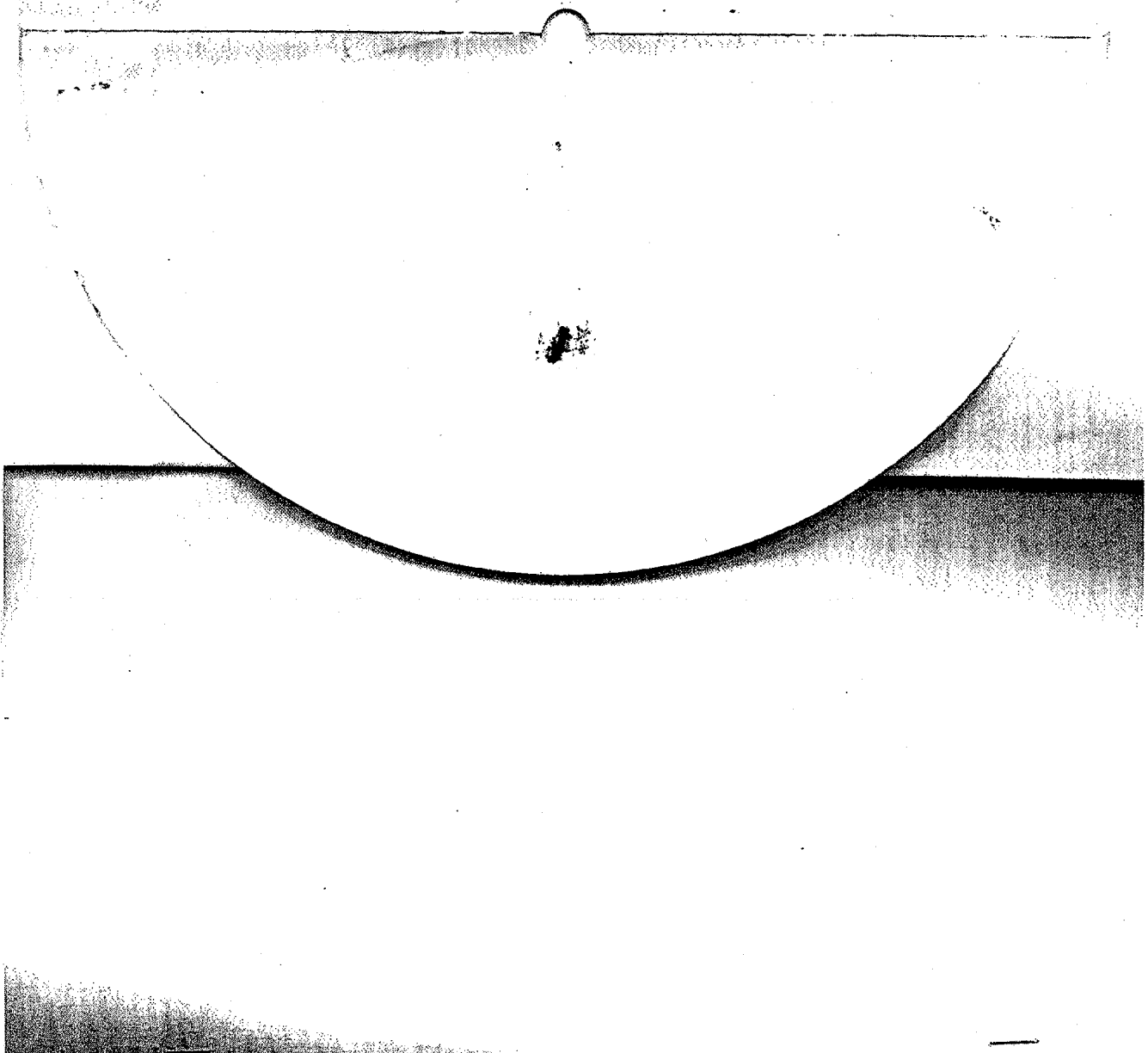


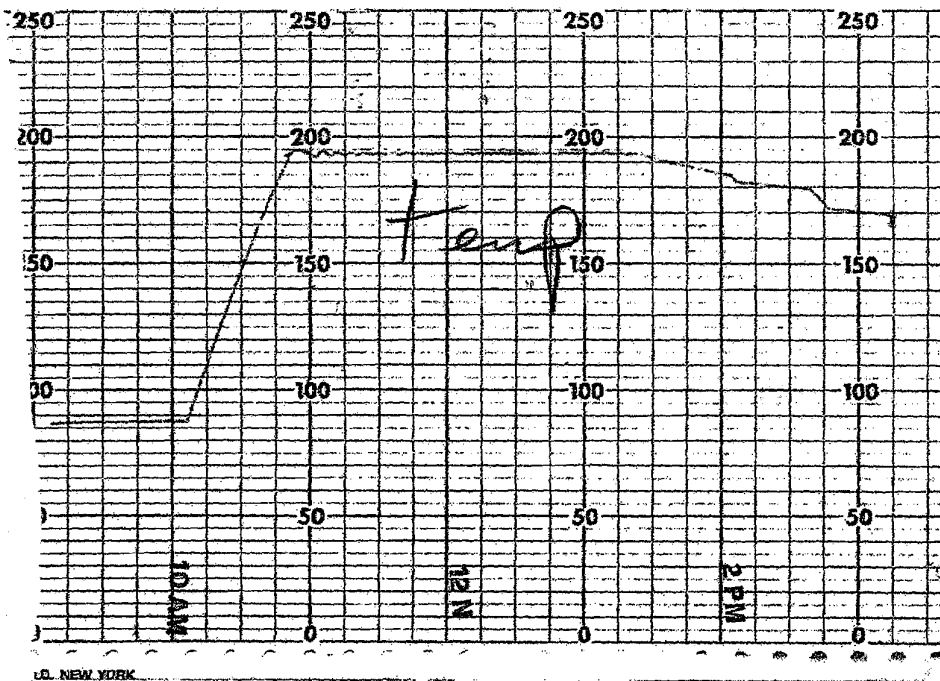
DUP050456594

N32095.01

V-244

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LOS ANGELES

DUP050456596

N32095.02

