

CG 03 CODE KY-907-D
LOT 38055
DATE 11/28/80

THIS IS A PROCEDURE TO
REWORK A BATCH OF OVER-
STEARATED KY-907-D BY
WET MIXING WITH KY-795-D.
JOB NAME: 907 REWORK

WAREHOUSE REQUEST _____ TIME 7 AM

CG	CODE	PQ	LOT	LBS
03	KY907D	98	37476	4078
03	KY795D	93	829171	2400

TOTAL EST'D WGT 6478

NON-BLEEDING

EQUIP	NAME : "KROLOR" YELLOW MEDIUM	USE LBS	NCODE	ACCT LBS
ALM	1 CLOSE 2 ALM OUTLET			
	2 CLEAN 2 ALM MAGNETIC SEPARATOR & PUMP STRAINER			
1	3 INSTALL DUST HOOD & BASKET			
	4 RUN IN 4000# WATER			
	5 DUMP IN APPROX 2000# KY-907-D, 37476			
	NOTE: THIS MATERIAL IS IN RANDOM WEIGHT DRUMS. TWO SET-UPS IN ALM ARE NEEDED. TOTAL WEIGHT ON LOT IS 4078#. USE HALF (ABOUT 2000#) IN EACH SET-UP.			
	6 DUMP IN 1200# KY-795-D, 82917-1			
	7 STIR 60 MIN OR LONGER TO WET IN			
	RECORD: START <u>5:15 AM</u> FINISH <u>6:45 AM</u>			
SV	8 RUN IN 10" (1000 GAL) WATER			
2	9 PUMP IN 2 ALM. RINSE IN WITH MIN WATER			
	10 START AGITATOR WHEN SLURRY COVERS BLADE			
ALM	11 CLOSE OUTLET			
	12 INSTALL DUST HOOD & BASKET			
3	13 RUN IN 4000# WATER			
	14 DUMP IN APPROX 2000# KY-907-D, 37460			
	NOTE: THIS SHOULD COMPLETE BATCH			
	15 DUMP IN 1200# KY-795-D, 82917-1			
	16 STIR 60 MIN OR LONGER TO WET IN			
	RECORD: START <u>12:1 PM</u> FINISH <u>1:1 PM</u>			
SV	17 PUMP IN 2 ALM. RINSE IN WITH MIN WATER			
4	18 DO NOT STOP AGITATOR			

START
3:00 AM
7:00 AM
3:00 PM

FINISH
6:15 AM
3:00 PM
9:30 PM

OPERATOR
105
BB
211

(M)

N34898

WAREHOUSE REQUEST FORM

REQUEST NO. 3623
11/21/80

DELIVER TO Making AREA BY 11/25/80 7 AM/PM

FOR: CG 03 CODE KY907D LOT 38055 SCHEDULED 11/21/80

WHSE LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT	ACTUAL WEIGHT
124-1	03	KY907D	98	37476	4078		13	Random	4078	
H16	03	KY795D	93	829171	2400		48	50	2400	

PICK UP AND RETURN TO STORAGE:

LOCATN	CG	CODE	PQ	LOT	DRY WEIGHT	DRY CONT	NO. PKG	PKG WGT	TOTAL WEIGHT

EXPLANATION FOR SHORTAGE/OVERAGE:

SIGNED _____ DATE ____/____/____

COPY-1 PROD. CONTROL
COPY-2 MANUFACTURING
COPY-3 WAREHOUSE
COPY-4 RAW MATERIAL