

CANCELLED

PLAINTIFF'S
EXHIBIT
K-1697

MANUFACTURING FORMULA

NEW NO. 215531200
OLD NO. 9-4500

FACTORY Waukegan
DATE Oct. 3, 1929

1. NAME #1 Ideal Furnace Cement
For Ideal Furnace Co., Milan, Mich.

2. MATERIAL

<u>Code No.</u>	<u>Description</u>	<u>Pounds per Batch</u>	<u>%</u>
215915000	Granulated Rock Wool	825	55
263538000	Middle Vein Clay	450	30
245400000	Danville "D" Fibre	225	15
		<u>1500 lbs.</u>	<u>100%</u>

3. PROCESS

(a) Split up Rock Wool and add at various intervals during loading of mixer.

4. PACKAGING DATA

(a) Packed in various size fibre bags as required by order.

DEFENDANT'S
EXHIBIT

OF 269

