

Before paint, var-
 paper is necessary for re-
 mally before, and occasion-
 it is smooth; also sandpaper
 use a good brush. Allow each coat to
 for perature, good ventilation and
 place and kept away from fire.

553
 .046
 .13
 1.220
 .255
 1.484

CO.

Portland

in U. S. A.

Trade Name: Flat White Undercoat
 Category: Enamel Undercoater
 Color: White
 Number: 3339
 Quality: First

PICMENT: 67.5%	Lbs.	Yield In Gals.	Unit Cost	TOTAL COST
Titanox RCHT	755	28	.0575 Lb.	\$43.41
Barytes	300	8.1	.017 "	5.10
VEHICLE: 32.5%				
V-254 Gloss Oil	123	15	.47 Gal.	7.05
V-189 Processed Oil	87.2	11	1.27 "	13.97
V-5 Lead Mixing Oil	187	25.5	.88 "	22.44
3024 Coal Oil	73.5	11	.07 "	.77
V-257 Drier	22.2	3	.66 "	1.98
V-377 Aluminum Stearate Solution	14.6	2	.85 "	1.70
				\$96.42
Calculated Yield	1,562.5	103.6		
Manufacturing Loss 3.5%		3.6		
Actual Yield		100		

COST ANALYSIS:
 (per Gallon)

Material Cost.....	.964
Direct Labor Cost.....	.04
Factory Overhead.....	.122
Bulk Cost.....	1.126
Complete Package Cost.....	.255
Factory Cost in Package.....	1.381

PRICES:

(A) To a Company owned or controlled outlet.....	1.70
(B) To an independent wholesaler.....	1.684
(C) By Company owned or controlled outlet to retail customer..	3.30
(D) To an independent retailer (Dealer).....	1.981
(E) To other (specify).....	2.59 *
	2.20 **

* - Small Commercial Buyer.
 ** - Large Commercial Buyer.

N 5159

OPA 16324