

WILHELM #2466 DEEP ORANGE

GLIDDEN CODE YW-3

Tank Diameter - 12 ft.
Agitation - Turbine
RPM - 60

FORMULA

560 gals.	_____	Water @ 120°F
690 lbs.	_____	Litharge
36 lbs.	_____	Acetic Acid - 56%
540 lbs.	_____	Nitric Acid - 40% Be'

Heat to boil. Shut off steam & stir 10 min.
Bring to 2800 gal. @ 160°F
Add:

1500 lbs. _____ Ruston White Lead

Stir 1 hr.

750 gals.	_____	Water - Cold
680 lbs.	_____	Sod. Bichromate
180 lbs.	_____	Caustic Soda

Heat to 160°F and add to lead in 1 hr.
(Do not add last of chrome fast, even
if time runs over 1 hr.)

Stir 30 min. Boil 1 hr.
Fill to 7500 gals. & stand 4 hrs.
Draw off and press.

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