

CG 04 CODE KO-789-D PKG PROCESSES APPROVED BY
 EST'D WGT 1032 LBS E1574 MAY 20 1981 () KO-789-D (1) FWP 01/16/81
 STANDARD HRS. 10.8 TIME ----- M 01/18 () ()
 JOB NAME: 04KO789-DMI

CG	CODE	PQ	LOT	LBS
01	YC016B	93	E1237	1050
01	YC016B	93	39836	3150
01	YC016B	98	72335	40

TOTAL EST'D WGT 5232 5272 REQ. NO. (10258)

NON-BLEEDING

EQUIP		NAME : "KROLOR" ORANGE Y	USE LBS	NCODE	ACCT LBS
211	1	RUN 60" (990 G) WATER IN V-211. SET AGITATOR ON HIGH SPEED.			
208	2	WEIGH IN DRUM AND POUR IN	530	32-D	530
	3	DUMP IN AND STIR 5 MIN	84X50	YC16B	4200
		RECORD: START 6:45 PM E1237	1050		
		FIN 7:30 PM 39836	3150		
			1x40	YC16B	40
	4	ADJUST TO 75" (1275 G)			
	5	WITH AGITATOR ON LOW SPEED PUMP V-211 THRU HOMOG AT 2800-3200 PSI INTO V-208			
	6	WHEN V-211 MTY, WASH COLOR THRU HOMOG WITH MIN HOT WATER AT 2800-3200 PSI INTO V-208			
	7	RECORD: V-208 VOL 4.5 & ADJUST TO 54" (1890G)			
	8	INSPECT HOMOG STRAINER & CLEAN IF NECESSARY			
208	9	RUN 10" (514 G) WATER INTO V-208 START			
	10	AGITATOR & INSTALL TEMP CHART			
SV	11	PUMP V-208 THRU HOMOG AT 4800-5200 PSI INTO SV			
		RECORD: TIME START 8:16 P TOTAL MINUTES 150			
	2	NOTE: IF HOMOG PRESSURE FALLS BELOW 4800 PSI, 3-WAY VALVE WILL RECIRCULATE SLURRY TO V-208			
	11	WHEN V-208 MT, RUN IN 5" (240 G) WATER & PUMP THRU HOMOG AT 4800-5200 PSI INTO SV			
349	12	WHILE HOMOG, RUN 6" (284 G) WATER INTO V-349			
	13	RUN 1000# WATER INTO V-384 & HEAT TO 110-120°F			
384	14	WEIGH INTO V-384 & PUMP TO V-349	2545	32-D	2545
	15	RUN 1000# WATER INTO V-384 & PUMP TO V-349			
3	16	ADJ V-349 TO 22" (1040 G) & STIR 13 MIN			
	17	RECORD DENSITY: 1.086 G/ML (1.082-1.086)			
SV	18	WHEN S-10 HOMOG COMPLETE, ADJ SV TO 45" (2300 G)			
	19	RECORD: PH 10.6 & ADJ TO 11.1-11.3 USING N-7-D			
	4	AT 5% (10 PARTS WATER TO 1 PART N-7-D)			
		SIPHON N-7-D INTO SV & RECORD: PH 11.3	24	7-D	12
		ASSUME 50%			
20	20	HEAT TO 190-194°F IN 55-65 MIN & REC: HT 194°F			
		& RECORD: 1.088 °F			
		NOTE: STRIKE MUST BE STARTED IMMEDIATELY ON COMPLETION OF HEATING.			

MAY 27 1981

