

PACKAGE TICKET

CODE

RF 742

LOT

F2H-11

PQ	NET WT/PKG.	NO. PKG.	PACK WT.	LOCATION
1	1.00	1	1.00	1
2	1.00	1	1.00	2
3	1.00	1	1.00	3
4	1.00	1	1.00	4
5	1.00	1	1.00	5
6	1.00	1	1.00	6
7	1.00	1	1.00	7
8	1.00	1	1.00	8
9	1.00	1	1.00	9
10	1.00	1	1.00	10
11	1.00	1	1.00	11
12	1.00	1	1.00	12
13	1.00	1	1.00	13
14	1.00	1	1.00	14
15	1.00	1	1.00	15
16	1.00	1	1.00	16
17	1.00	1	1.00	17
18	1.00	1	1.00	18
19	1.00	1	1.00	19
20	1.00	1	1.00	20
21	1.00	1	1.00	21
22	1.00	1	1.00	22
23	1.00	1	1.00	23
24	1.00	1	1.00	24
25	1.00	1	1.00	25
26	1.00	1	1.00	26
27	1.00	1	1.00	27
28	1.00	1	1.00	28
29	1.00	1	1.00	29
30	1.00	1	1.00	30
31	1.00	1	1.00	31
32	1.00	1	1.00	32
33	1.00	1	1.00	33
34	1.00	1	1.00	34
35	1.00	1	1.00	35
36	1.00	1	1.00	36
37	1.00	1	1.00	37
38	1.00	1	1.00	38
39	1.00	1	1.00	39
40	1.00	1	1.00	40
41	1.00	1	1.00	41
42	1.00	1	1.00	42
43	1.00	1	1.00	43
44	1.00	1	1.00	44
45	1.00	1	1.00	45
46	1.00	1	1.00	46
47	1.00	1	1.00	47
48	1.00	1	1.00	48
49	1.00	1	1.00	49
50	1.00	1	1.00	50
51	1.00	1	1.00	51
52	1.00	1	1.00	52
53	1.00	1	1.00	53
54	1.00	1	1.00	54
55	1.00	1	1.00	55
56	1.00	1	1.00	56
57	1.00	1	1.00	57
58	1.00	1	1.00	58
59	1.00	1	1.00	59
60	1.00	1	1.00	60
61	1.00	1	1.00	61
62	1.00	1	1.00	62
63	1.00	1	1.00	63
64	1.00	1	1.00	64
65	1.00	1	1.00	65
66	1.00	1	1.00	66
67	1.00	1	1.00	67
68	1.00	1	1.00	68
69	1.00	1	1.00	69
70	1.00	1	1.00	70
71	1.00	1	1.00	71
72	1.00	1	1.00	72
73	1.00	1	1.00	73
74	1.00	1	1.00	74
75	1.00	1	1.00	75
76	1.00	1	1.00	76
77	1.00	1	1.00	77
78	1.00	1	1.00	78
79	1.00	1	1.00	79
80	1.00	1	1.00	80
81	1.00	1	1.00	81

[illegible]

TOTAL NET WT.

1057

LUMP WT.

1055

PKG. N-CODE

PROD. SUPV.

PROD. SUPV.

DATE _____

613182-

OPERATOR

23

N38116

0110050047412

PRODUCT NAME = MONASTRAL RED B
CG 16 CODE RT-742-D PKG

DATE PRINTED: 4/07/82

PROCESSES 1 APPROVED BY
RT-742-D (J) 1 BBK 11/13/81
TYPED BY: JMH

MAY 25 1982

F2H11

(9)

(DATE) (LOT)

TOTAL EST. WT. 90.25 LBS.

NOTES:

JOB NAME: 16RT742DPJ

INSTRUCTIONS		= PRESSING =		RECORD					
VAT				PRESSLOAD	1ST	2ND	3RD	4TH	5TH
DATE	5/25/82			STARTED					
TIME	PM			CAKES USED					
RELEASED BY	019			WATER ON					
PRESS				HRS. WASHED					
NO. OF CAKES				OHMS					
PRESS WITH AGITATION				HRS. WASHED					
WASH TO	OHMS -			OHMS					
TEST AFTER	HOURS			HRS. WASHED					
LOAD ON 15 CARS * SEE NOTE				OHMS					
1. AGITATE ALM FOR 1 MIN. JUST PRIOR TO PAN LOADING.				CAKE CONDITION					
2. STOP AGITATOR.				NO CARS LOADED	23	55			7
3. IMMEDIATELY PAN LOAD TO AN EVEN DEPTH OF 3/4".				EXPLAIN LOSSES					
4. IF NECESSARY, ADD MINIMUM AMOUNT WATER TO ALM & AGITATE FOR 1 MIN.				SAMPLED BY					
5. WASH DOWN MIXER & BASKET SIDE USING MINIMUM AMOUNT OF WATER.				RELEASED BY					
6. START DRYING EACH CAR WITHIN 1 HR AFTER CAR HAS BEEN FILLED.				SAMPLED BY					
SAMPLES JAR				RELEASED BY					
DELIVER TO									

= DRYING =			
DRY 10 HOURS AT 220* F		LUMP: - OK - WET - SALTS - CONTAMINATD	
LOCK LID		DRYER SECTIONS USED:	
		ADDITIONAL DRYING HOURS REQUIRED	
SAMPLES		NO CARS PULLED	NO DRUMS 16
DELIVER TO		SAMPLED BY	LUMP WGT 1055
		RELEASED BY TOS	

= GRINDING =			
MILL 1 HSP 0.066 RP SCREEN 3480 RPM		SCREEN	RPM
MAX. TEMP 140 DEG F		MAX. TEMP.	F
LOCK LID			
INERT MILL WITH CO2 WHEN GRINDING PER OP 40043.		EXPLAIN LOSSES	

SAMPLE WITHOUT MIXING	DATE MIXED
SAMPLES 1 ENV & 1 PT CAN	SAMPLED BY
DELIVER TO CTL	RELEASED BY

200 6-2-82

16
18

11
51
52

77 ✓
14 ✓
53 ✓

511
51
16
18

63 ✓
03 ✓
14 ✓
537

11
51
52

1.23 +
0.32 ✓
0.14 -
0.03 ✓
0.16 -
0.02 +
0.14 -
4.05

51
11
537

03
14
14
14

4.05 +
0.81 +
0.14 -
0.03 +
0.16 -
0.72 ✓
0.14 -
0.02

0.00 =

11
51
52

5.02 +
1.23 +
0.32 ✓
0.14 ✓
0.14 ✓
0.14 ✓
0.75 ✓
0.14 -
0.72 ✓
0.14 -
10.00 =