[illegible] SPECIFICATION	#450 Ivory Cement	[illegible]	Laurentide
		SPEC NO.	M-336-A
		SHEET NO.	2

3. Final Mix (Charge into #109 Mixer while mixer is running)

1. Mixing Procedure

a.	1 bag - Sealtite Wool @ 35# 1 drum - Premix @ 41#	35 41
b.	2 bags - Sealtite Wool 1 drum - Premix	70 41
c.	1 bag - Sealtite Wool 1 drum - Premix	35 41
d.	2 bags Sealtite Wool 1 drum - Premix	70 41
e.	1 bag - Sealtite Wool 1 drum - Premix	35 41
f.	2 bags - Sealtite Wool 1 drum - Premix	70 41
g.	1 bag - Sealtite Wool 1 drum - Premix	35 41
h.	2 bags - Sealtite Wool 1 drum - Premix	70 41
i.	1 bag - Sealtite Wool 1 drum - Premix	35 41
j.	2 bags - Sealtite Wool 1 drum - Premix	70 41
k.	1 bag - Sealtite Wool 1 drum - Premix	35 41

2. After all material is in mixer, reverse and mix for five minutes.

3. Draw mix into multi-walled valve-type paper bags from auger bagger net content per bag is 80 lbs.

Purchase Spec.	Material
M-9025	Paper Bag for #450 Cement

PLAINTIFF'S EXHIBIT K-1641

DEFENDANT'S EXHIBIT OE-213

[illegible] — [illegible] — REASON:	X - Show use of Sealtite White Wool	PLEASE RETURN TO
AUTHORITY FOR CHANGE:	S. Lane's enactment letter of 6/13/68	J-M RESEARCH
SUPERSEDES:	Page 2. same spec. Issued 2/2/67	LIBRARY (MM)

MGR. S.D.C.	MGR. Q.C.	SUPR. Q.C.	PROD. SUPT.	PLNT. ENG.	RES. LAB.			DATE ISSUED	8/22/68

FORM 3284 A REV. 11-63

MANUFACTURING SPECIFICATION	#450 Navy Cement	PLANT & DIV.	Watsonville
		SPEC NO.	4313-9
		PAGE NO.	3

4. Code date per Finished Product Specification. Code is stamped on top of bag close to the valve.

5. Take a one (1) bag sample from each lot and submit to Laboratory for control tests.

X

X— INDICATES CHANGE —REASON:	X - Show code dating	PLEASE RETURN TO
AUTHORITY FOR CHANGE:	S. Lane's amendment letter of 8/13/68	J-M RESEARCH
SUPERSEDES:	Page 2, same spec. issued 8/2/67	LIBRARY (MM)

MGR. G.Q.C.	MGR. C.C.	SUPR. G.C.	PROD. SUPT.	PLNT. ENG.	RES. LAB.			DATE ISSUED	8/22/68

[illegible] MANUFACTURING SPECIFICATION	[illegible] #450 Navy Cement	[illegible]	[illegible]
		SPEC NO.	[illegible]
		PAGE NO.	1

I. FORMULA

1. Premix

Purchase Spec. No.	Ingredients	Weight	Percent	Percent Of Total Batch
1114	Bentonite "A"	220#	46.9	22.0
3440	Karaya Gum	10	2.2	1.0
3232	Sodium Nitrite	10	2.2	1.0
3341	Soda Ash	4	.9	.4
--	4T30 Fibre *	80	17.8	8.0
--	6D20 Fibre	74	16.4	7.4
--	Duponal Flakes	2	.5	.2
1450	#50 Slate Dust	50	11.1	5.0
		450#	100.0%	45.0

* 4Z20 or 4Z12 fibres are approved alternates for 4T30.

2. Final Mix:

Purchase Spec. No.	Ingredients	Weight	Percent
--	Premix	450#	44.5
--	Sealtite White Wool *	560#	55.4
		1010#	100.0%

* Richmond batt scrap is an acceptable alternate

NOTE: All ingredients to be weighed except full bags of Bentonite

II. MANUFACTURING PROCEDURE

A. Premix (Charge into #111 Mixer)

	Weight
1. 4T30 Fibre	80#
2. 1 bag - Bentonite	100
3. Karaya Gum	10
4. Soda Ash	4
5. Duponal Flakes	2
6. 6D20 Fibre	74
7. 1 bag - Bentonite plus 20#	120
8. Sodium Nitrite	10
9. #50 Slate Dust	50
	450#

10. Mix 5 minutes
11. Draw into fibreboard drum - 4[illegible] lbs. net

X - INDICATES CHANGE - REASON:	X-Shrew use Sealtite White Wool	PLEASE RETURN TO
AUTHORITY FOR CHANGE	S. Lane's enactment letter of 6/13/68	J-M RESEARCH
SUPERSEDES:	Page 1, same spec., issued 8/2/67	LIBRARY (MM)

MGR. Q.C.	MGR. Q.C.	SUPR. Q.C.	PROD. SUPT.	PLNT. FIN.	REG. LAB.		DATE ISSUED 8/20/68

Form [illegible]