

CG 32 CODE RT-880-D PKG.

→ SEP-16-80 - 37126

EST. WGT. 1921 LBS.

STD. HRS. TIME 3 PM

D.V. 902, 904

PROCESSES		APPROVED BY	
() RT-880-D	(E)	JJG 08-16-78	
()	()	AMJ 01-22-79	
()	()		
()	()		
TYPED BY			
EMW020679			

PUNCHED & CHECKED

SEP 18 1980

Use N740c lot ~~100~~ only PRECONT SPARKLER
LOT = 101

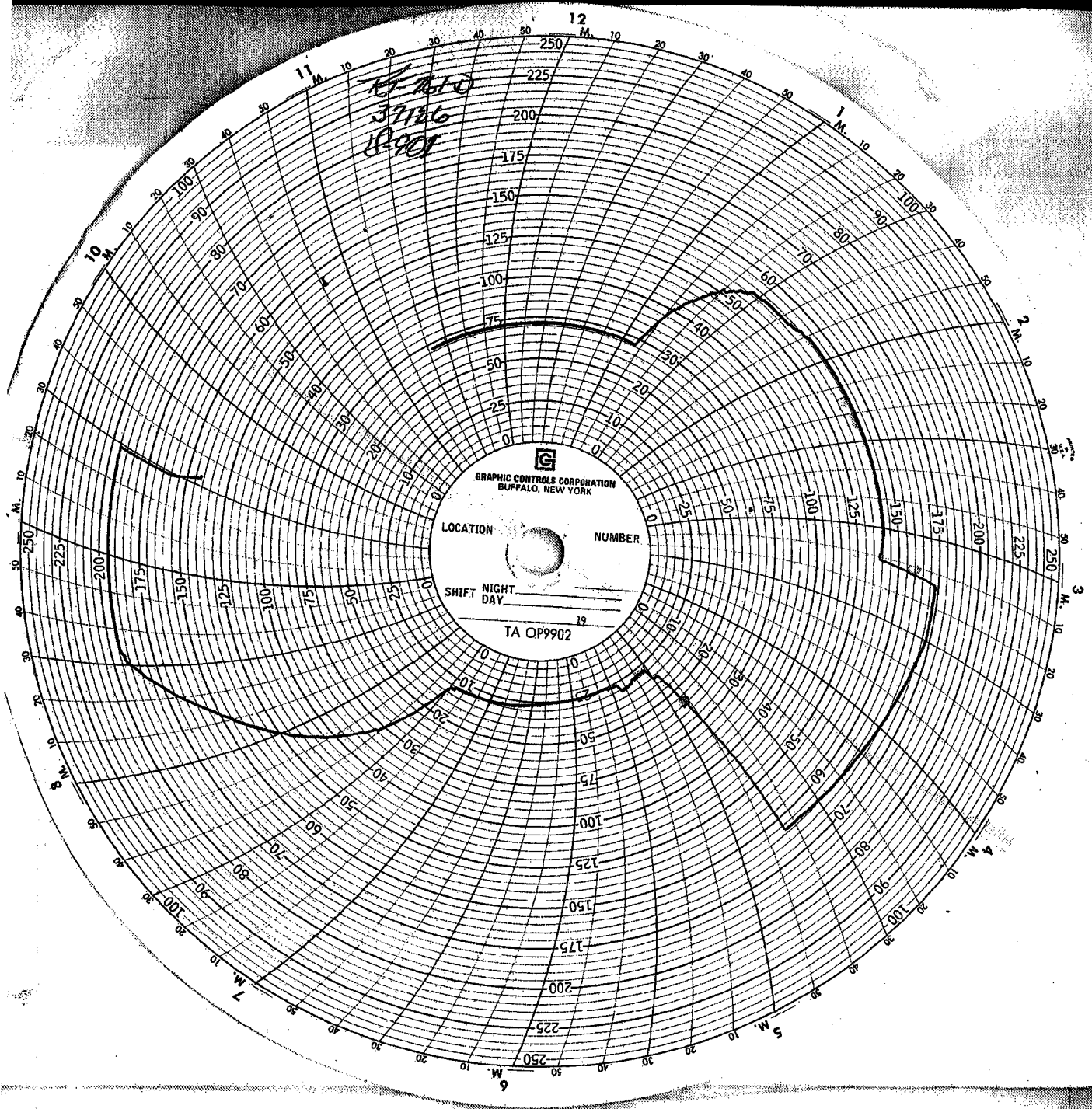
O.K TO-MAKE

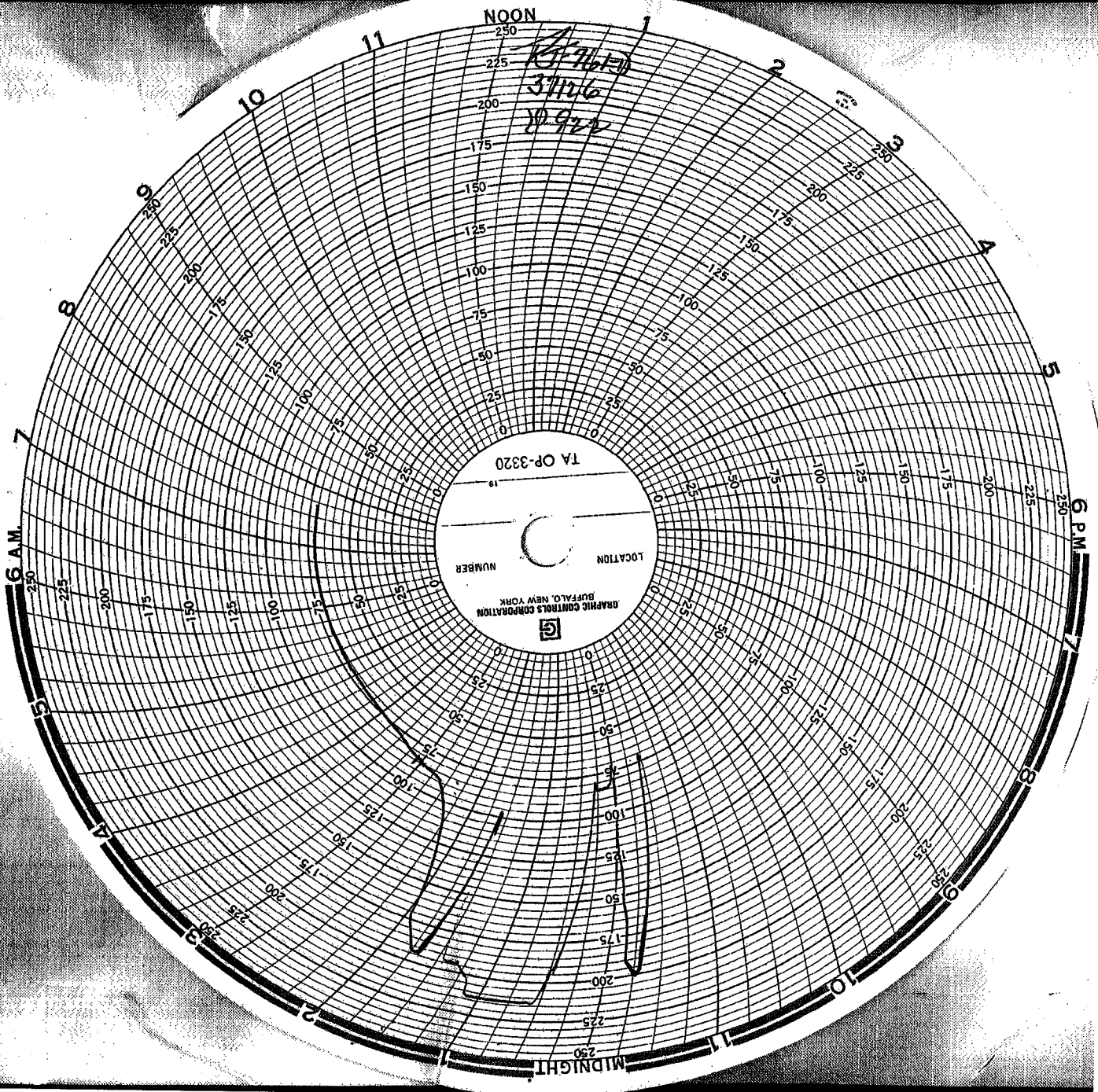
NON-BLEEDING

EQUIPMENT	NAME: WATCHUNG® RED B	USE LBS.	N CODE	ACCT. LBS.
	NOTE: Batch must be pressed promptly to control color. Do not start if press will not be available within 3 hrs after making. Record: Press will be ready M 8:11/9/16 P R Supv S.K. Start Making M 18:11/9/16 Making Supv JDO			
Prep 1	1. Record: 0 batches since Sparkler last cleaned. After 5 batches, clean, dress Sparkler & pre-coat with 15#		777-A	
	2. Obtain for S 11		740-C	
	3. Obtain for S 27		253 82-C	
	4. Install CV & DV Recorder & Controller charts			
21/931 2	5. Run 8" (80 G) water into V-921 & adj to 80-100°F			
	6. Add in 2-3 min	80	99-A	80
	7. Stir 5 min & Record: pH 11.5 (9.5-10.5)			
	8. Stir 20 min or longer to dissolve for S 36			
922 3	9. Run 28" (578 G) water into V-922			
	10. Weigh in V-926 & run in M 6, 47.94%	344	7-D	165
	11. Turn on agitator & steam & dump in from S 2		740-C	843
	Lot #100% 100 243 (SC) 98.65 855			
	12. Dump in	25	113-B	25
	13. Dump in	10	777-A	10
	14. Heat to 212-214°F WATCH FOAM			
	15. Record: BY + must be + If necessary, adj to +BY Assume 50% 7-D			
	16. Stir 30 min at 212-214°F, then shut off steam WATCH FOAM			
	17. Circulate 15 min or longer thru Sparkler until sol'n is clear. Maintain at 190-195°F for S 24			
	Record: Start 12:53 PM, Total Min 15, Clarity O.K.			
	18. Record: HT 194°F & Rec 54°F			
Misc 4	19. Weigh in PT-1 for S 45 M 10, 32.71%	838	725-A	274
	20. Weigh in drum for S 51 M 10, 32.71%	98	725-A	32
	21. Weigh in drum for S 52 M 10, 32.71%	98	725-A	32
	22. Measure 83 1/4 units in V-928 for S 42 M 7, 31.62%	12.84	28-D	406
904/CV 5	23. Run in 1" () G) water into V-901			
	NOTE: Use CV if MTY. If CV is not MTY, use V-904			
	24. When S 18 is complete, dump V-922 thru Sparkler, Maintain V-922 at 190-195°F			
	Record: Start 1:15 PM, Total Min 15			

EQUIPMENT		PAGE 2 CG 32 CODE RT-880-D (E) EST. WGT.	1921 LBS.	USE LBS.	N CODE	ACCT. LBS.
902	25	Run 48" (1257 G) water into V-902				
6	26	Weigh in V-902 & run in	M 9 . 50.64%	681	7-D	345
	27	Dump in from S 3	Lot 497	271	253-C	771
	28	Adj to 70-90°F & stir to dissolve				
922	29	When S 24 complete, shut off pump & insert V-922 foot-plug				
7	30	Run in 12" (247 G) water & heat to 180-190°F				
904/CV	31	Pump V-922 thru Sparkler into V-904/CV				
8	32	When MTY blow out Sparkler into V-904/CV				
	33	Dissolve in 20 G water at 150-160°F in drum & pour in		24	133-B	24
	34	Heat V-904/CV to 165-170°F for S 40				
902	35	When S 28 complete, measure in calibrated container,		76	39-A	76
9		slurry with 46 G water in drum & pour into V-902				
	36	Steam eject in V-921/931 from S 8				
PT-2	37	Run into PT-2	M 9 . 50.64%	190	7-D	96
10	38	Adj to 15" (54 G)				
	39	Stir 5 min or longer for S 57				
		NOTE: If N-740-C solution was pumped directly from Sparkler to CV at S 23 & 24, omit S 40 & 41				
CV	40	Run 1" (95 G) water into V-				
11	41	If V-904 is used, pump V-904 at 165-170°F thru undersurface distributor into CV AFAP (12-15 min). Maintain 165-170°F				
		Record: Start . Total Min				
	42	Run in N-28-D from S 22 in 12-15 min				
	43	Stir 5 min				
	44	Adj to 34" (3264 G) at 32-38°F		41.35 x 330	57-A	15180
		Record: Temp 30 °F, Stick 5/16"				
	45	Run in N-725-A from S 19 AFAP (5-10 min)				
	46	Stir 10 min at 32-38°F maintaining +CR, +KI for S 54				
		Record: Time Start 5:15 AM, CR + (+), KI + (+)				
		NOTE:				
		1) If CR-, KI-, add 20# "as is" increments Assume 32%			28-D	
		Record: CR (+), KI (+)				
		2) If CR+, KI-, add 20# "as is" increments Assume 33%			725-A	
		Record: CR (+), KI (+)				
	47	Dump in		850	20-A	850
	48	Dump in		186	246-E	186
	49	Dump in		40	65-A	40
	50	Add for maintaining at 32-38°F during coupling		3029 x 330	57-A	9900
	51	Pour in N-725-A from S 20				
902	52	Pour N-725-A from S 21 into V-902				
12	53	Dump in & stir 2-3 min		156	165-A	156
CV	54	Immediately couple 902 thru undersurface distributor into CV				
13		in 18-22 min. Maintain CV at 32-38°F				
		Record: Start 5:30 PM, Total Min 20				
	55	Install 5/16" orifice in undersurface addition line				
	56	When S 54 complete, stir 5 min &				
		Record: Base + (+), Diazo + (+), pH 5.9 (5.0-6.0)				

[illegible]





DUP050107650

