



Lead Industries Association, Inc.

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October 19, 1973

SUBJECT: PUBLICITY STATUS REPORT
THIRD QUARTER -- 1973

TO THE MEMBERS OF THE LEAD INDUSTRIES ASSOCIATION, INC.:

Enclosed is the Third Quarter Report on articles and releases placed in the business press during the months of July through September of 1973.

Feature articles have continued to be printed in leading publications, and the backlog of material which we have been working on, leads us to expect an even better report during the next three-month period.

Very truly yours,

Lewis E. Gage
Assistant Secretary and
Director of Communications

LEG:mk1
Enclosure

October, 1973

LEAD INDUSTRIES ASSOCIATION
TRADE PUBLICITY PROGRAM
THIRD QUARTER
July-September, 1973

Highlights of current publicity projects discussing lead applications....in LEAD ACID BATTERIES:

- * Three articles on the use of battery-powered, special-purpose personnel carriers to replace diesel-powered vehicles at Morton Salt Company's Painesville, Ohio mine -- published in AMERICAN METAL MARKET, ENGINEERING & MINING JOURNAL, and ELECTRIC VEHICLE NEWS.
- * Two feature articles on the use of battery-powered lift trucks to replace propane fueled internal combustion vehicles at Aberdeen Tricot, Inc., a knitting company in Aberdeen, N.C. Articles appeared in MODERN KNITTING MANAGEMENT, and MODERN MATERIALS HANDLING.
- * Three articles on the new 18-ft.-long pleasure boat from the Branson Boat Company, Salerno, Florida. The article has appeared in ELECTRIC VEHICLE NEWS, AMERICAN METAL MARKET, and MARINE RETAILER.

- * Two articles discussing the possibility of using battery-powered buses to solve vehicular pollution problems.

A release discussing the use of....SHEET LEAD SOUND

BARRIERS at:

- * A new Arts and Drama Center at Baldwin-Wallace College, Berea, Ohio. Sheet lead was used as roofing to provide an additional sound barrier between aircraft noise and the theaters inside. Release appeared in SOUND AND VIBRATION.
- * A release on the use of sheet lead to solve noise control problems in the new Justice Building in Montreal, Canada, was published in NOISE/NEWS.
- * A news article describing the use of lead/foam machinery noise control panels designed to meet OSHA standards was published in PRODUCTION MAGAZINE.
- * A full-page color photo feature discussing the use of sheet lead to develop a machinery noise control panel system for Long Island Lighting Company's Northport, N.Y., plant was published in DESIGN NEWS.

- Editorial contact resulted in publication of a major feature article on lead/zirconate/titanate piezoelectric (PZT) components in MATERIALS ENGINEERING magazine.
- Publicity announcing the LIA exhibit at the 25th Annual Construction Specification Institute Meeting June 25-27 in Washington, D.C. was published in such magazines as COMMERCIAL CONSTRUCTION NEWS and AMERICAN METAL MARKET.

Four literature availability announcements appeared in a wide variety of magazines during the reporting period. The announcements included the following publications:

- "Annual Review of Lead Industry"
- "Lift Profits Electrically"
- "Practical Application of Sheet Lead for Sound Barriers"
- "Lead Magazine"

Releases announcing the re-election of D. Broward Craig and other personnel to various LIA posts appeared in such publications as ENGINEERING & MINING JOURNAL, BATTERY MAN, WELDING ENGINEER, PAINT & VARNISH PRODUCTION, MINING ENGINEERING and MATERIAL HANDLING.

Feature articles discussing a variety of lead applications have been completed and they are slated for publication in more than a dozen magazines.

- * A feature story on the use of lead acid battery-powered postal delivery vehicles to appear in FLEET OWNER, PRODUCT ENGINEERING, and ELECTRICAL WORLD magazines.
- * A case history telling how lead acid batteries provide uninterruptible power for IBM's computerized headquarters, to appear in ELECTRICAL WORLD and MODERN OFFICE magazines.
- * A news article describing how sheet lead was used to line pollution control equipment at a major Canadian copper mine is slated to appear in MINING & ENGINEERING JOURNAL and NORTHERN MINER.
- * A wrap-up on the latest developments in the use of sheet lead to solve industrial machinery noise control problems will be published in PRODUCT ENGINEERING, POLLUTION ENGINEERING and SOUND & VIBRATION magazines.

* Two related stories -- one telling how Grumman Aviation Corp. uses leaded vinyl to insure quietness inside the company's Gulfstream II executive jet and another telling how the material has been used in the 300 mph rail-mounted tracked air cushion vehicle Grumman has built for the Department of Transportation's high-speed transportation demonstration program -- have been released to railroad and commercial aviation magazines.

* A feature article on a fleet of new battery-powered undersea workboats is slated for publication in OFFSHORE and OCEAN INDUSTRIES magazines.

....and watch for publication of articles discussing the use of "reclaimed" leaded stained glass in homes, apartments and restaurants; the use of lead/zirconate/titanate in piezoelectric applications; and the use of organolead in wood preservatives; and the use of sheet lead at the World Trade Center.

Also slated for publication is an article based on J. A. Peterson's paper, "Lead in the Automobile Industry Batteries". Presented at the LIA Annual Meeting, the article will appear in the November issue of AUTOPRODUCTS Magazine.

Feature Articles Published.....10

News Articles Published (including
literature availability announcements)..33

News Releases Completed (including
personnel announcements and litera-
ture availability announcements).....14

Feature Articles in Preparation..... 8

Editorial Request Responses..... 7

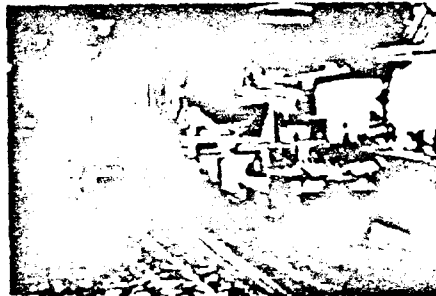
Vol. 2 No. 2

MAY 1973
(Published Quarterly)
\$2.50

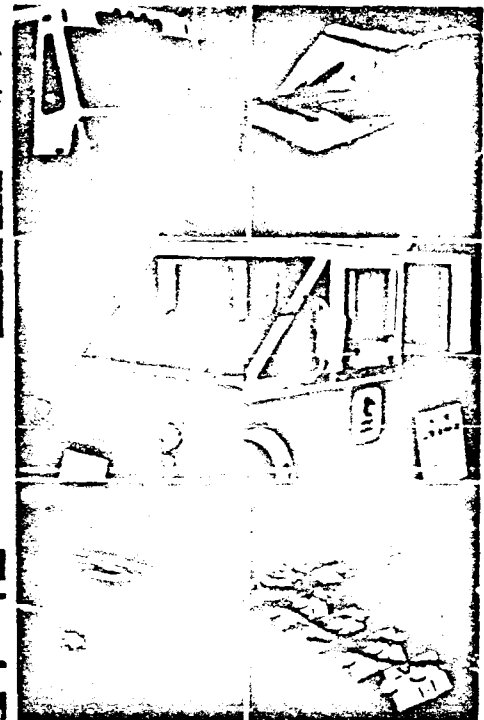
EVs GO BACK TO THE SALT MINES

Vehicle News

Committed To Better Transportation



Three of the five new battery-powered electric personnel carriers purchased by the Marion Salt Company to replace diesel-powered vehicles at the company's Painesville, Ohio, salt mine are seen awaiting check-out at the mine's main pool located 2,800 feet below ground at the working level of the mine. BOTTOM - A mine supervisor prepares to take one of the new two-man battery-powered personnel carriers on a tour of a 4,000-foot-long rock salt work face that has been prepared for mining. The vehicles are the first in the history of the five new electric vehicles and it can be adapted for use in hauling small parts and supplies. All five of the electric vehicles have been fitted with wide-tread tires to provide good traction on the floor of the mine, which is covered with a layer of fine rock salt.



Article: EV's Go Back To The Salt Mines

Published in: ELECTRIC VEHICLE NEWS

May, 1973

JUL 1973

Ohio salt mine now using lead acid battery-powered personnel carriers

Marathon Salt Co. recently converted its lead battery-powered personnel carrier fleet from 1,000-amp-hour to 1,200-amp-hour batteries. The mine, which is the largest of its kind in the world, is located on the shore of Lake Erie, near 10 mi. west of Cleveland, and has a vast bed of what is believed to be one of the world's largest rock salt deposits.

Lead-acid battery-powered personnel carriers were transported in and from work that used to be done by diesel-powered personnel carriers. A maintenance crew operating from an underground shop on the mine's working level also replaced the carriers for better protection to and from job assignments. In addition, the carriers were used to deliver such parts to and from the mine's store room and the bottom of the shaft located about half a mile apart, and from the bottom of the shaft to the maintenance shop, one half a mile apart.

Now all the personnel carriers are lead acid battery-powered. According to the company's John J. Markham reports that, in a recent lead battery maintenance and inspection at the working level, he reported: "The new vehicles are quiet and provide a smoother drive. Maintenance men near the shaft structure are not too hot now." Markham said: "And we appreciate the fact that the four types of the carriers are replaced, more than double the amount of shaft traffic and more consistent operation has been achieved." He added:

"A total of five battery-powered personnel carriers is used in the mine. All five vehicles can transport four men. One of the carriers, the largest, has been a replacement replacement that can be used to load parts and supplies. "There will continue to be a need for the carriers to perform a number of heavy hauling jobs involved in the every day operation of the mine," explained Markham. "However, it is expected that the electric vehicles will provide an even more quiet and smooth means of replacing a number of our other diesel trucks." The batteries used to power the number of the new vehicles are 6-v., and they range from 190 to 225 amps. Unlike conventional



batteries, they take repeated deep cycling. The largest of the vehicles is powered by a 12-v. 67-amp-hour battery which provides power to a more powerful alternator through a series of 12-v. 67-amp-hour batteries. An automatic battery charger has been incorporated in the design of the first in

series. Markham pointed out that the mine level is now battery-off to last over a week. They also add water at the end of the charging period, rather than at the beginning, to avoid the possibility of the solution boiling over due to heat exposure during the charging period. □

Feature article: "Ohio Salt Mine
Now Using Lead Acid Battery-Powered
Personnel Carriers"

Published in: **ENGINEERING & MINING
JOURNAL**

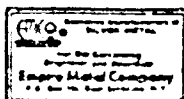
July, 1973

lead and zinc market

Morton Carriers Battery-Run

PAINESVILLE, Ohio — The replacement of diesel-powered personnel carriers with lead and battery-powered carriers at Morton Salt Co. is well under way, has resulted in improved personnel economy and no quality loss, J. Markham, assistant sales manager, said. The new vehicles are quiet and provide a smoother, more comfortable ride than the diesel trucks they are for use on work force. Of particular importance to us is the labor-free aspect of the electric vehicles since they reduce the amount of diesel fumes that our mine ventilation system has to extract.

A total of five battery-powered personnel carrier vehicles are now in use at the mine. All five are transport line supervisors, Markham said. One of the carriers, the largest



of the five features a rear-mounted compartment that can be used to load parts and equipment.

The vehicles are standard industrial models that have been fitted with anti-start bars in order to ensure good traction on the floor of the mine which is covered with a thin layer of heavy rock salt, allowing the same resistance to traction as dirt.

Designed to embody features of quiet operation, smooth, rugged

construction, and give maximum distance between battery charges, the electric vehicles, despite mechanical design require a minimum of maintenance, according to Markham.

There will continue to be a need for diesel tractors to perform a number of heavy hauling and pulling jobs involved in the everyday operation of the mine, explained the assistant manager.

It is expected that the electric vehicles will provide a wide range of economical and beneficial means of replacing a number of our other diesel tractors.

The batteries used to power the vehicles are the same as those used in other vehicles.

No Steady Pattern Viewed In Platinum, Palladium Rise

NEW YORK — While dealer values for platinum and palladium are moderately higher this week over last, the pattern is not considered steady due to the irregular behavior of gold, trade sources said. Meanwhile, the dollar continues to strengthen in Europe.

Yesterday the national dealer value for platinum was put at \$241.50 a fine ounce (\$2.50 over last week's figure) while palladium advanced \$1.20 to \$212.50 an ounce. The domestic market was reported to be a little weaker due to the weaker participation of gold on yesterday's London market.

London platinum and palladium were reported irregular due to monetary considerations and the erratic pattern of other precious metals. Much of the activity was attributed to short-covering and various liquidations, according to trade sources.

in 1968 and, unlike automobile batteries, they take repeated deep cycling or charging and discharging. The largest of the five vehicles is powered by a 36-volt D.C. traction type motor which transmits power to a worm gear differential through a matched set

of three drive belts. An automatic battery charger has been incorporated in the design of the five vehicles and it is a rugged and dependable piece of equipment, Markham noted.

Feature article: Morton Carriers

Battery-Run

Published in: AMERICAN METAL MARKET

July 11, 1973

4147 MODERN
MATERIALS HANDLING
vol. 11/12

JUN 1973

LEAD-ACID BATTERY

Feature article: "Lead Acid Battery

Solves Environmental Problems"

Published in: MODERN MATERIALS HANDLING

June, 1973



Battery powered truck solves environmental problems

The substitution of a lead-acid battery-powered lift truck for one powered by an internal combustion engine has solved a number of perplexing corrosion and environmental problems at Aberdeen Tricot, Inc., in Aberdeen, N.C.

Company president, Glenn Fogelman, reports that after the installation of the new electric truck there was a marked reduction of rusting on knitting needles, machinery parts, and other plant equipment. Employees also were no longer suffering from minor rashes and minor eye irritation.

The replacement came about after extensive tests by the Carolina Power & Light Co. and an independent laboratory indicated

that the corrosive effects and high air pollution were caused by exhaust in the controlled plant atmosphere.

The corrosive conditions became critical when they developed on the hundreds of delicate knitting needles attached to the 14-ft long needle bars of about half of the 14 knitting machines at the plant. The corrosive attacks were particularly aggressive when the machines were stopped to change a knitting pattern. The needles became corroded before the knitting operation could begin again. Corroded needles prevent yarn from traveling through the knitting zone.

An estimated \$1,000 was spent to replace rusting needles during a two-month period to maintain production. Time was also lost due to

mechanical downtime required to change the needles.

During the 18 months, the electric lift truck has been in operation, the plant has experienced no noticeable corrosive action or incidents of rashes or eye irritation.

The truck used at Aberdeen Tricot has a 400-lb. capacity. It is fitted with a long pole, often used to move wrapped circular rolls of cloth onto trucks at the loading dock or to unload bundles of fabric cones which are used to wrap the rolls of cloth. When large spools of yarn, called bobbins, are to be moved onto the plant or to and from the knitting machines, the long pole is replaced with two forks. Lead Industries Association Inc.



MODERN MATERIALS HANDLING

84-46 MODERN EDITING
MANAGEMENT
MAY 1973

MAY 1973

Lead Acid Battery Solves Multiple Production, Environment

environmental health problems and this theory was strengthened by the fact that the company pro-

The introduction of a lead acid battery-powered lift truck for use powered by a propane fueled internal combustion engine has solved a number of perplexing corrosion and environmental problems at Aberdeen Trust, Inc., a building company in Aberdeen, N.C.

Company president, Glenn Fagelman, reports that the following facts became evident soon after the plant began operating:

- Rusting needles, machinery parts and other plant equipment were resulting.
- Excessive maintenance and parts replacement were required to keep the plant operating.
- A few employees were suffering from minor rashes and minor eye irritations.
- Production and sales were decreasing due to equipment downtime and a loss in productivity.

The solution to the problems, all of which were found to be related to the use of propane fueled lift trucks, is an interesting case history of a search for the source and efforts of participants that ran during under certain conditions in the restricted atmosphere of an industrial plant.

Closely controlled temperature and humidity conditions are critical requirements for the production of quality tires (Aberdeen Trust, the temperature is kept at 78 to 80°F. Humidity is automatically maintained at a relative humidity of 54 per cent).

The temperature and humidity, combined with exhaust fumes from a propane-fueled fork lift truck, were first thought to be causing the corrosion, eye irritation and rashes problems since they were most evident in the production area of the plant where the truck operated. Steps were therefore taken to replace the truck's carburetor, tune the engine and change the fuel tanks, thinking that some foreign elements may have been placed in the tanks.

These 12 days of constant use over some on plant equipment when the device of attached parts of a long time agreement were the parties.

One of the effects of corrosion from a propane fueled vehicle was found that several hundred

any promotes the use of battery-powered electric in industrial plants because they are normally recharged during off-peak hours).

As an to replace the corrosion and environmental problems.

Samples of the air and soil were taken from the plant equipment were taken to be chemically analyzed by an outside chemical laboratory. The tests showed that about 5.5 ppm nitric acid was present in the air in the building room.

Meanwhile the corrosion rate of the building needles was being observed in that phase of the test.

For a plant's needles attached to tapes were placed on building machinery throughout the plant. Needles might be placed near where the fork lift truck operated, rusted in three

hours while those at the rear of the building and some distance from where the truck operated, rusted in 18 hours. While this also tended to prove the propane fuel

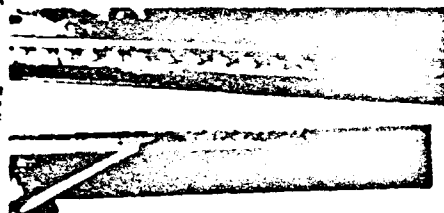
fork lift truck theory, it was felt that the test was inconclusive because of the difference in conditions at the front and rear of the

plant.

The problem was also discussed with a staff member of the North Carolina State Industrial Extension Service and it was learned that propane gas contains sulfur which can be oxidized in the truck engine and result in sulfuric acid fumes being emitted into the air

of the building room. They were therefore removed that presence of sulfuric acid fumes, plus nitric acid fumes, could promote the high rate of machinery rusting.

Based on this combined evidence, Aberdeen Trust president Fagelman ordered a lead acid battery-powered fork lift truck as a



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Based on this combined evidence, Aberdeen Trust president Fagelman ordered a lead acid battery-powered fork lift truck as a

replacement for the propane fueled vehicle. During the 18 months the lead acid battery-powered fork lift truck has been in operation, the plant has experienced no noticeable corrosion, ac-

the atmosphere. When the a was moved with the paper continuously during the humidity and then of with the heated air during months. The nitrogen a chemical reaction that in the formation of nitric acid which is highly corrosive.

Finally company representatives also concluded that the most also was the fact that ultimately caused the and eye irritation. They at these two environmental factors were attributed to two acid-based processes: gases acid, which is formed when acid combines with metal. Sulfur dioxide, which is when sulfur dioxide combines with oxygen. The conclusion began because the nitric acid was reacting with the of moisture in the air to form more nitric acid.

tion and there have been no further incidents of rashes or eye irritation.

The electric truck used has a 4000-lb. capacity. It is fitted with a long pole which is used to move wrapped circular rolls of cloth onto trucks at the loading dock or to unload bundles of halter cords which are used to wrap the rolls of cloth. To move the circular rolls of cloth or bundles of cords, the pole is inserted in a core and is used to lift the material to be transported. When large spools of yarn, called bobbins, are to be moved into the plant or to and from the knitting machines, the long pole is replaced with two forks.

Based on the successful use of the electric truck at the Aberdeen plant, another one was ordered for a sum of \$1,000. Fagelman manages just across the street.

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Feature article: "Lead Acid Battery Solves Environmental Problems"

Published in: MODERN KNITTING MANAGEMENT

May, 1973

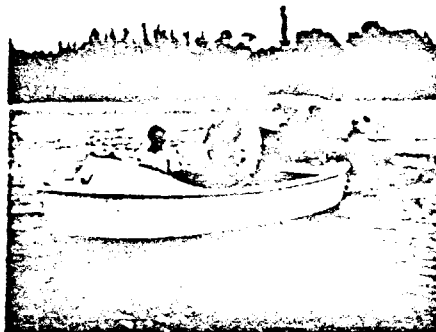
MAY 1973

WHAT'S AN EB? AN ELECTRIC BOAT!

The Bremen "Electra" 18-foot skiff is decidedly not for speed demons, but it does cut a smooth, graceful swathe when it is underway. In this case the onboard motor is really a motor—a permanent magnet (PM) D-M motor rated at 1 1/2 hp and supplied by Ohio Electric Motors, Division of Magnamot International, Inc., Maple Heights, Ohio.

Norman Bremen, President of Bremen Boat Company, Port St. Lucie, Florida, had a definite purpose in mind when he designed the Electra. For those who enjoy quiet, stress-free cruising or leisurely fishing, Bremen's Boat is just the ticket. Capable of a cruising range of 30 miles at a speed of 5 miles per hour, the boat is virtually silent and produces no exhaust fumes. At 3 miles per hour, it uses up to 12 amp-hours.

The boat's power plant consists of two large, 12-volt, acid-sealed marine batteries rated at 272 amp-hours. Usually, the motor is rated at 1 1/2 hp, operating at 48 volts dc, drawing 30 amps to deliver



1,750 shaft rpm. In the Electra boat, the motor shaft is coupled directly to a 10-inch diameter, three-bladed propeller which turns at approximately 850 rpm. At the full running speed of 5 mph, the motor draws about 25-30 amps, delivering an output of about 1 hp.

Commenting on the design, Mr. Bremen notes, "We knew that it would be possible to use the smaller motor with speed reduction to provide the same boat speed, but the slow turning motor is almost nonexistent, it is very rugged and provides long life."

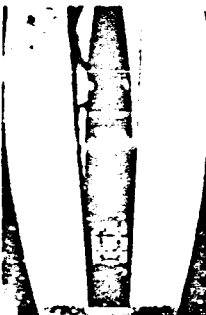
In some of our experimental boats we used wound field motors. However, we have found that the permanent magnet motors are more efficient and produce less arcing during reversing. Speed is regulated by a solid state controller which is continuously variable to less than 1 mph.

"Refueling" is also simple. The propulsion system is connected with an automatic, transformerless battery charging device. At discharge, it can be plugged into any conventional 115-volt, 60 cycle power outlet. The charger cuts off automatically to prevent overcharging the batteries. With proper care, says Mr. Bremen, the batteries will last several years. The boat weighs approximately 1,100 lbs.

The boat is intended as an easy-going all-around family craft. Complementing the quietness, safety and ease of operation is a virtually maintenance-free design. The hull is custom fabricated from fiberglass reinforced plastic.

The hull and keel are designed for outstanding stability. Overall length is 18 ft 2 in. with a 5 ft 6 in. beam.

With a draft of only 1 ft, the Electra lends itself for cruising close-to-shore. The hull keel design provides protection for the heavy duty bronze propeller and rudder as well. With more and more people seeking quiet and quiet in nature, the Bremen Boat is making its mark.



Heart of the propulsion plant for the "Electra" is a permanent magnet DC motor, supplied by Ohio Electric Motors, and a pair of heavy duty marine storage batteries. The motor is directly coupled to a 10-inch diameter, three-bladed propeller.

ELECTRIC VEHICLE NEWS/AUGUST 1973

Feature Article: "Battery-Powered
Pleasure Boat Introduced"

Published in: ELECTRIC VEHICLE NEWS
August, 1973

512 BUREAU
SCTD. BUREAU
BY G. B. B. B. B.
BUREAU BUREAU

AUG 17 1973

EXHIBIT
BACCH

Lead Batteries in Pleasure Boats Seen Answering Pollution Problems

PORT SALEM, Pa. — The use of lead acid batteries in pleasure boats help solve both noise and air-pollution problems, according to Branson Boat Co. here.

The company says two heavy-duty marine lead acid batteries to power its 15-foot long boat, called the Electro-16. Each of these batteries, made up of 12 cells, delivers 272 amp hours at 24 volts.

Lead Thomas Branson, president of the Florida boat company, "A lot of important considerations are entering standard power boats. Environmentalists and others are pressing hard for tougher laws prohibiting noise and pollution of the waterways by internal combustion engine craft. Our boat is designed to eliminate these problems."

The standard power system for the boat, a permanent magnet electric

motor that delivers 4-horsepower, can run the boat for about 30 miles at 4 miles per hour cruising speed. Branson pointed out, at 3 miles per hour, the Electro-16 can be operated for 12 hours. A solid state controller permits variable speeds down to below 1 mile per hour, he said.

To recharge, dual automatic marine battery chargers are plugged into any 115 volt 60 cycle outlet, the president explained. A low-voltage circuit prevents overcharge and, with good care, the batteries should last several years, he added.

Designed for trolling, the boat is also gaining acceptance for heavier night cruising, partyboating and cruising in light traffic waters, said Branson.

45-12, MARINE RETAILER
ON PLAN

JUN 1973

EXHIBIT
BACCH

Lead Acid Battery Powered Boats.

The Branson Boat Company introduces the "Electra-16", an 18 foot long boat that is powered by lead acid batteries. Designed for trolling, it is gaining acceptance for other uses since it reduces noise pollution and polluting of water by oil residues.

The Electra is powered by two heavy duty marine lead acid batteries, each delivering 272 amp hours at 24 volts and installed in a lead box. The lead box also contains the boat's electric motor and an automatic bilge pump that prevents the motor from flooding. To recharge, dual automatic marine battery chargers plug into any 115 volt 60 cycle outlet.

June, 1973

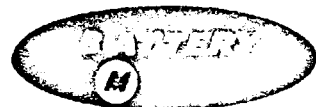
marine products

For more information contact
Mr. Lewis Gage Lead Industries
Association, Inc. 257 Madison
Avenue New York, New York
10017

Circle 25 on Reader Service

"Battery-Powered Pleasure Boat"

also appeared in: AMERICAN METAL
MARKET, and MARINE RETAILER



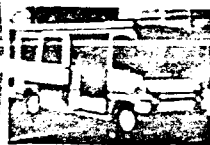
THE INTERNATIONAL JOURNAL FOR

Starting, Lighting, Ignition & Generating Systems

SEPTEMBER 1973

INCREASED POTENTIAL FOR BATTERY-POWERED BUSES

With the recent announcement that automobile manufacturers have a year's extension to meet the strict U.S. Government requirements for more efficient control of pollution emissions from automotive vehicles, many metropolitan areas such as New York City are considering plans to limit or exclude vehicles such as cars and buses from operating in certain heavily trafficked areas within a city. A lead acid battery-powered bus that's now being produced could be the answer to some of the major urban city transportation problems. These might result from prohibition of vehicles transportation from certain areas, or from the need to improve urban air quality. The lead acid battery bus is, for example, one of the few non-polluting vehicles capable of meeting the need for urban cars as well as for moving commuters, shoppers and other types of urban service.



Such an example is the 25-passenger bus that Cleveland Electric Illumination Company is using to transport commuters between its 24th Street Service Center and the company's headquarters located in Cleveland's downtown Public Square. The bus makes eight round trips an hour on routes that are approximately 10 miles long. It is one of the few battery-powered mass buses in the world and is the first to be used in the United States and is scheduled to be the harbinger of a planned urban mass transit system for an American city.

The new bus is designed and manufactured by Batteries Truck Corp., of Birmingham, Pa. It has a top speed of 25 miles per hour, used in city speed limits, and has a maximum range of 40 miles before the batteries have to be recharged or changed. Batteries Truck Corp. has developed a new self-contained battery system that permits removal and replacement of the lead acid battery in less than two minutes. This means that the vehicle no longer has to be tied to a battery charger for long periods of time out of service while the batteries are changed.

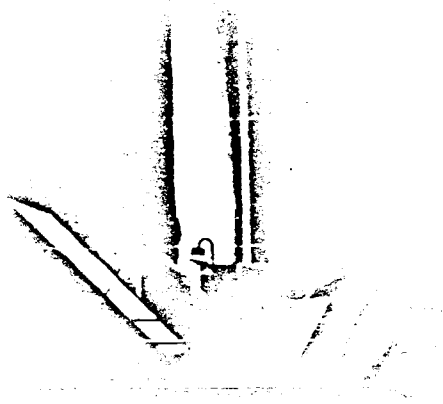
CLEAN AIR

VEHICLES AND COMPONENTS

News article: Increased Potential
for Battery-Powered Buses

Published in BATTERY MAG, September issue

DesignNews



SHIELD PRESSURES Industry is under increasing demand to be a good neighbor. By not only conforming to laws regarding air and noise pollution, but by voluntarily lowering the noise level of machinery and other equipment, it was necessary to develop noise-free or high reduced draft fan and associated ductwork having built an elaborate soundproof enclosure and to a 600 ft high sound wall. **DESIGN SOLUTION** Increased reduced air flow, ductwork leading to and from it and the exterior of intermediate perimeter in a heavy reinforced thermoplastic panel system developed by Thomas, Inc. Panel system consists of exterior sheet of corrugated, galvanized steel, layer of mineral wool insulation, sound barrier consisting of single or double sheet of and gal lead sandwiched between layers of mineral wool insulation, layer of heat reflecting aluminum foil, and outer inner member of sound side of panel. (Lead Industries Assoc. Inc.)

Full-page photo features:
sheet lead sound barrier helps to overcome noise problems encountered at Northport, N.Y. plant of Long Island Lighting Company -- capsule case history published in DESIGN NEWS, September

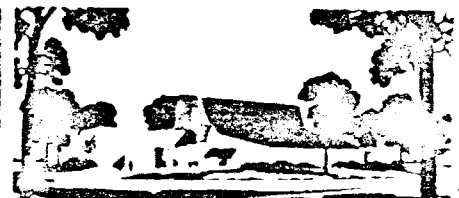
NOISEKPO Program
Open Plan Office Association
Acoustical Privacy
Acoustical Windows
Architectural Products



sound and vibration

September 1978

Lead Roofing Specified for Sound Barrier



At the new Arts and Drama Center of Baldwin-Wallace College, Berea, Ohio, the architect and structural engineer solved a potential noise problem with a roof covered with 2.5 lb per square foot (2.5 lb/sq ft) nominal sheet lead. The sound transmission loss required because the Center is directly under a built-up overpass carrying nearby Cleveland-Buckeye Avenue.

Baldwin-Wallace College, Berea, Ohio, a non-structural school with an enrollment of about 1,000 students, has a new Arts and Drama Center located close to a major airport. The architect and structural

engineer recommended the potential noise problem by using sheet lead roofing as an additional sound barrier between outside noise and the theater inside. The permanent theater has a 30 ft high stage above

Articles: "Lead Roofing Specified For
Sound Barrier

Published in: SOUND AND VIBRATION

September, 1978



The entire roof of the Arts and Drama Center building at Baldwin-Wallace College required 25 tons of sheet lead.

The structure, with its roof sloping up almost vertically from the rest of the building. The roof and the rest of the main structure are covered with 2.5 lb per square foot (2.5 lb/sq ft) nominal sheet lead. Underlayment is the roof consists of 18 lb building felt over a wood deck. The felt was covered with 1/2 in. rigid insulation. Then plywood, 20 lb building felt, wire paper and then the sheet lead. The lead is secured to battens with zinc copper nails. Edges of the sheets are joined with brass bolts and filed with a non-hardening sealant compound to prevent the possibility of moisture entering the joints. Approximately 14,000 square feet of sheet lead were used on the Center's roof.

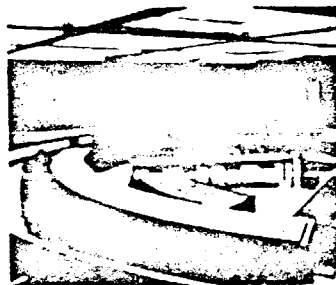
Circle 253 on Reader Service Card

41-000 1000/1000
S.A.A.

AUG 1973 (COPY 1000)

Lead is Widely Used in Quebec Justice Building

The Lead Industries Association has announced that the new Department of Justice Building for the Province of Quebec has made extensive use of sheet lead barriers for sound absorption within the building, not only in the heating and cooling system but also barriers between the nearly 50 court rooms in the Palais de Justice. Erwin Clark, a member of the Montreal firm of David and Boulet which designed the building, says that the Palais de Justice is a classic example of the variety of noise control techniques available to ensure that working areas in the building are as quiet as possible.



This view of one of the big courtrooms in the new Palais de Justice Building in Montreal shows the new lead sheet barriers in addition to its advanced modern design, the courtroom also features soundproofing achieved by using sheet lead at the top of the courtroom walls. (Photo courtesy of the Lead Industries Association.)

NOISE/NEWS

Article: "Lead Is Widely Used in Quebec
Justice Building"

Published in: NOISE/NEWS

August, 1973

PRODUCTION

LEAD/FOAM PRODUCTION
MAGAZINE
NO. 100

JUL 1973

LEAD/FOAM
(MAGAZINE)

LEAD/FOAM HELPS MEET OSHA NOISE RULE
Lead/foam panels are being used to build machinery enclosures and are helping manufacturers conform to the OSHA noise level regulations. According to the Lead Industries Association, Inc., such enclosures are capable of reducing noise transmission up to 50 dB. However, the individual benefits gained are predicated on the enclosure's design and the quality of its installation.

Custom enclosures are being engineered by noise proofing experts for virtually every type of machinery regardless of size or configuration. Additionally, standard acoustical panels are available in 2 ft by 4 ft, 2 ft by 8 ft, and 4 ft square sizes for those who prefer to do-it-yourself. Standard panels are fitted with an extruded frame, adding to their rigidity and simplifying their assembly.

A standard panel is composed of a 1 1/2-in. thick lead/foam sandwich, complete with an extruded aluminum frame. The panel's exterior surface, which faces the shop area, is covered with an aluminum sheet ranging from .049 to .052 thick, adding strength to the structure.

The lead/foam sandwich consists of two 1/4-in. (.0078 thick) lead sheets bonded to acoustical foam. The foam material meets the UL-94 regulation for fire retardancy and will not "dust out" or delaminate from the lead sheet. Another feature of the foam material is its self-healing characteristic. For example, the foam material encircles electrical conduit or similar apparatus installed through drilled holes in the panel and thereby eliminates potential noise leaks.

News article: Lead/Foam Helps Meet
OSHA Noise Rule --- published in
PRODUCTION magazine, July issue

Piezoelectric ceramics: novel engineering materials

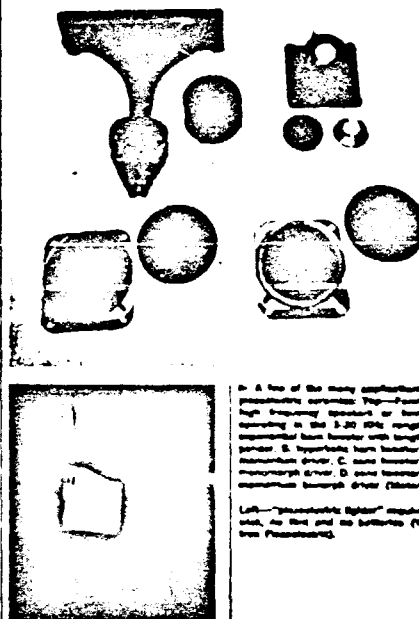
Piezoelectric ceramics will expand and/or contract when voltage is applied, produce electricity when pressure is applied. A wide range of products make use of this phenomenon.

by John A. Wessell, Executive Editor

Piezoelectricity is often referred to as "pressure electricity." A piezoelectric material will change its shape when voltage is applied and, conversely, will produce electricity when pressure is applied. This phenomenon, a property of certain crystals such as quartz, Rochelle salt, tourmaline and several ceramics, notably barium titanate and lead zirconate-titanate (PZT) compositions, has been put to use in a number of solid-state electro-mechanical and electro-optical devices. Applications for piezoelectric ceramics are shown in Table 1.

Piezoelectric ceramics are polycrystalline in nature and are not piezoelectric in their original state. Piezoelectric behavior is induced in these materials by a polarizing treatment. The materials are produced by: 1) water mixing oxides and additives; 2) drying; 3) pressing through a reaction furnace at a temperature about 200°C below the ultimate firing temperature; 4) ball milling for about 1-5 micron particle size; 5) adding binders; 6) pressing to desired shape; 7) firing; 8) machining or grinding, if required, to final dimensions; 9) applying electrodes, usually fired in situ; and 10) polarizing at 40-100 kV/cm, usually hot.

Piezoelectric action
The deformation of a body of piezoelectric material which results by applying an electric field, and conversely, the nature of the deforming



A few of the many applications for piezoelectric ceramics: top—family of high frequency oscillators or resonators operating in the 5-20 MHz range; middle—small transducer with length dependent on frequency; bottom—transducer with piezoelectric driver; C—small transducer with piezoelectric driver (transducer).

Left—"Piezoelectric lighter" requires no gas, no fuel and no batteries (Photo by Piezoelectric).



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36 Materials Engineering 6-75

Applied, other courts around on site. * Non-Resident of D

Publicity resulting from editorial contact:

Feature on Piezoelectric ceramics

published in MATERIALS ENGINEERING

August issue.....three pages

Date Paid: 12/1/75
Name: The Operating Press, Inc.
115
20

51.36 METALWORKING
ON 12.000

JUN 1973

LEADER
Pacing

METALS MARKETS

In general, the demand for base metals is a reliable indicator of the business conditions in an industrial nation. A strong economy means a strong demand for metals and, therefore, strong metal prices. The reverse is true, while weak metal prices are the result of a hesitant and uncertain economic outlook.

Canada stands among the leaders in mineral production, being the world's third largest mineral producer and the largest mineral exporter. The country ranks first in the production of nickel, silver, and zinc, second in uranium and copper, and third in aluminum, gold and lead. The United States is by far the largest consumer, followed by the European Common Market, and Japan. Canada's dependence on the U.S. market is best illustrated by table 1.

Although Canada is a major producer of metals, competition must still be fought on the world market for these products. In the past, Canada has earned only modest influence on the world's commodity prices, with the possible exception of nickel.

Because the United States is the largest user of metals, it dominates commodity prices. That is why the state of the economic health of the United States is of primary importance in any analysis of metal markets. A strong recovery has set in after the recession of late 1970, and the demand for metals, after the usual lag, seems to be in a strong upswing. The European Community and Japan are experiencing similar recoveries, resulting in an even greater demand for metals.

The dramatic turnaround in the economic outlook and the demand for metals can be shown by examining the two metals that have been under most pressure in recent years, namely lead and zinc.

Last year, 1972, the Lead Industries Association (LIA) and Zinc Institute (ZI), held their annual convention in

Minerals. Glom and demand was evident everywhere, with even the most optimistic delegates conceding that demand and prices in both commodities would fluctuate. The reason for pessimism was overabundance, especially for the lead producers.

This year, 1973, the meeting was held in London, giving emphasis to those markets on the automobile industry. The tone of the meeting was completely different from last year. Leading confidence came from the fact that demand was not a single point in time, but a long-term trend.

The prognosis of doom was entirely wrong. Not only had demand risen, but prices were firm. What had brought about this miracle? To answer this we have to look at the breakdown of lead consumption.

Storage batteries	40%
Gasoline additives	22%
Cable covering	14%
Ammonium salt	6%
Others	18%

During the last several years there has been a trend in the automobile industry toward smaller and lighter cars. This also means lighter and less bulky car batteries, which in turn means a decrease in lead content of the battery. Considering that 2.5% of total lead consumption would be affected by this change, it seems of over supply and falling prices become a possibility. Very few expected improved demand and higher prices.

The unexpected did occur. In May 1973, the two biggest producers, St. Joe Minerals Corp. of New York, and American Smelting and Refining Company, increased the price of lead in the United States by half a cent a pound to 16.5 cents. Both companies cited improved demand from domestic consumers, particularly the automotive industry, as the reason for this action.

Statistics for the first part of 1973 seem to be in accordance with their claims. Retail sales of automobiles in the U.S. climbed to \$62,112 in April, setting the seventh monthly record in a row. Motor vehicle output in Canada for the first four months has increased by 11.4 percent from 513,544 units to 574,881 units, with even greater monthly increases scheduled for the immediate future.

The mounting pressure to reduce lead from gasoline was also of great concern to lead producers. After January 1, 1974, no gasoline in Canada may contain more than 2.5 grams of lead per gallon. At present, gasoline contains up to 4 grams of lead per gallon. In the United States, the Environmental Protection Agency (EPA) requires that all major oil companies must have one lead-free gasoline by July 1, 1974. The plan was to have less than 1.25 grams of lead in all gasoline by 1977.

As so often happens, a crisis is pushed into the background by an even greater crisis. For years, the automobile, burning lead-based gasoline, has been singled out as a major polluter of our environment. Many people have gone on record as wanting to ban the automobile entirely. Now, with the dramatic shortage of the energy shortage, the specter of automobiles standing quietly in garages emitting no fumes at all, has become a probability.

Suddenly everyone is concerned with conserving energy. There are two choices open, stop driving, or make every gallon go better mileage.

When faced with this choice, even the most ardent pollution problem solver who the number addition of lead to gasoline, to give better mileage, is acceptable. The latest indications are that the EPA may not press, after all, for the proposed schedule as indicated above. Some reduction in lead to gasoline is inevitable, but if the schedule is

Table 1

COMMODITY	EXPORTS TO THE U.S. (% of total production)
Aluminum	51
Copper	22
Lead	27
Nickel	65
Zinc	44

Special publicity resulting from LIA

annual meeting

METALWORKING magazine, June

Metalworking - June, 1973

COMMERCIAL
CONSTRUCTION NEWS
MORRISTOWN, N. J.
DAILY - 410 S. 9TH ST.
JUN 1973

Noise control is theme of LIA exhibit at convention

Washington, D.C. — Noise control is the pronounced theme of the exhibit at the 25th Annual Construction Specification Institute Meeting to be held at the Sheraton Park Hotel, Washington, D.C., June 25-27.

The decision to feature noise control at the exhibit, according to

Philip E. Robinson, executive vice president of the trade association, stems from the number of Federal, State and local noise control regulations which create sound attenuation problems that can be solved by lead sound barriers.

A highlight of the exhibit will be a portable audiometric booth, an enclosure designed to measure the

power of hearing or the audibility or intensity of sounds. The booth, which has a short lead sound barrier in the walls and ceiling, is typical of the type being used by industry to test the hearing of employees exposed to high noise levels.

The exhibit will also feature samples of lead and lead-containing noise control products.

512 AGENCY
BOSTON, MASS.
BLY. CL. 100, 101, 102
BOSTON, MASS.

JUN 25 1973

LEAD BY
BACON

Lead Sound Barriers Theme Of Industry Exhibit This Week

NEW YORK — Noise control with lead sound barriers will be the theme of The Lead Industries Association, Inc. exhibit at the 25th Annual Construction Specification Institute meeting this week at the Sheraton Park Hotel, Washington, D.C.

The exhibit, in space No. 270-272, will feature samples of lead and lead-containing noise control products and will contain a portable audiometric booth.

The enclosure, which has a short lead sound barrier in the walls and ceiling, is designed to measure the power of hearing or the audibility or intensity of sounds.

According to Philip E. Robinson, Association executive vice president, the decision to feature noise control at the exhibit is based on the fact that an increasing number of Federal, state and local noise control regulations are creating major sound attenuation problems that can be best solved by lead sound barriers.

Of particular importance is the Occupational Safety and Health Act, which now places Federal limits on noise levels in plants.

practice industrial plants that employ nearly 30-million workers.

Publicity announcing LIA booth
at 25th Annual Construction Specification
Institute Meeting in Washington, D. C.

Sheet lead's advantages for noise barriers

A publication on the practical application of sheet lead for sound barriers is intended to help both professional and do-it-yourselfers. Lead's mass, impedance and internal damping make it ideal for such use. It can be used in a number of ways to block noise—sheets in wall panels, curtains, laminated to plastics for enclosures or attached directly to heavy machinery. Language and drawings in the booklet are non-technical to help the layman. (Lead Industries Assn.)

Circle 1 on 1 1973 LEAD, September 8, 1973

4123 MACHINE
DESIGN
AUG 1973

AUG 1973

LEAD-IT
BOOKS

Lead sound barriers

The Lead Industries Association has announced the availability of a new publication, "Practical Application in Sheet Lead for Sound Barriers." The eight-page brochure is intended to help the professional as well as the do-it-yourselfer and the remodeler.

The book points out that lead is an effective sound barrier material because of three properties—mass, impedance, and internal damping. It can be used in a number of ways to block the path of sound—in sheets in wall panels, as curtains in a sound path, laminated to plastics for enclosures, attached directly to heavy machinery. Copies of the booklet can be obtained without charge from the Lead Industries Association, Inc., 292 Madison Avenue, New York, N.Y. 10017.

PROJECT
ENGINEERING
AUG 1973

AUG 1973

Sheet Lead Noise Barriers

"Practical Application of Sheet Lead for Sound Barriers" contains a series of sketches of lead-bearing partitions or curtains to reduce noise. The curves show sound-barrier capabilities. (Lead Industries Association, Inc., 292 Madison Ave., New York, N.Y. 10017)

Air Quality Monitor

Sheet lead is used in air quality monitors to provide continuous monitoring and recording of their particulate emissions and fuel consumption. Particulate levels and computer-generated trends are described. (LEAD-IT Book, 400 to Lead-IT Book)

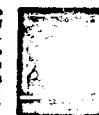
6171 BOGE NEWS
DESIGN
AUG 20 1973

AUG 20 1973

LEAD-IT
BOOKS

Sheet Lead for Noise Barriers

Brochure contains a series of sketches of lead-bearing partitions or curtains to reduce noise. The curves show sound-barrier capabilities of each type of construction. The structural sketches will facilitate pricing and enable users to choose a sound barrier to fit their needs. (Lead Industries Assn., Inc., 292 Madison Ave., New York, NY 10017)



4177 MACHINE
DESIGN
AUG 9 1973

AUG 9 1973

LEAD-IT
BOOKS

Lead Barriers

Brochure helps the professional, the do-it-yourselfer, and the remodeler in applying lead as a sound barrier. Details include a series of sketches of lead-bearing partitions or laminates accompanied by



PURT ENGINEERING
BIRMINGHAM, ALA.
AUG 9 1973

AUG 9 1973

The natural superiority of lead as a sound barrier material is pointed up in a booklet on the practical application of sheet lead for the purpose. Prepared by the Lead Industries Assn., the practical brochure contains sketches of lead-bearing partitions or laminates accompanied by test curves showing sound barrier capabilities of each type of construction. The sketches help you choose a barrier to fit your acoustic and economic needs. No charge. (Circle 1 on Post Card)

4123 MACHINE
DESIGN
SEP 1973

SEP 1973

LEAD-IT
BOOKS

Application brochure shows how to use sheet lead for sound barriers

Eight-page booklet describes how lead can be used to block sound passage. Besides three applications, lead test curves showing effect of different kinds of construction using lead. List of materials needed for each type barrier making and assembly. (Lead Industries Association, 292 Madison Ave., New York, NY 10017)

Circle 2 on 1 1973 LEAD, September 8, 1973

PROJECT ENGINEERING
NEW YORK, N.Y.
AUG 1973

AUG 1973

Lead sound barriers. Brochure, 8 pp., from the Lead Industries Assn., contains test curves and design details for lead sound barriers. Includes performance data. (Circle 2 on 1)

4177 MACHINE
DESIGN
JUN 1973

JUN 1973

LEAD-IT
BOOKS

Use of Lead in Sound Control

The Lead Industries Association, Inc. has published several items concerning applications of lead in sound control in the Spring 1973 issue of LEAD Magazine. Copies of the magazine can be obtained from the Lead Industries Association, Inc., 292 Madison Ave., New York, NY 10017.

Literature Availability Announcement:

"Practical Applications of Sheet Lead for Sound Barriers"

Published in: NOISE/NEWS, DESIGN NEWS, IRON AGE, MACHINE DESIGN, INDUSTRIAL EQUIPMENT NEWS, FOUNDRY, AND PLANT ENGINEERING

JUL 1873 (1873)

Land Industries Association 64

JUL 15 1973

1. The purpose of this study was to determine the effectiveness of the various methods of teaching the principles of the law of the land to the people of the United States. The study was conducted by the National Commission on the Causes and Prevention of the Violence of the Summer of 1968.

JUN 1973

PUBLICATIONS AND FILMS. This 128 page booklet lists more than 60 current publications distributed free of charge by the Land Industries Association. The publications are listed by each member under specific categories of land and land-containing products and applications. Literature Service Dept., Land Industries Association, Inc., 387 Madison Ave., New York, N. Y. 10017.

Answer on Post Journal

Page 10

JUN 1973

For additional information write to Lead Industries Association, Inc., 202 Madison Avenue, New York, N.Y. 10017.

AUG 1973 644

The book points out that lead is an effective sound barrier material because of three properties — mass, impedance, and internal damping. It can be used in a number of ways to block the path of sound — as sheets in wall panels, as curtains in a sound pool, laminated to plastics for enclosures, attached directly to noisy machinery.

Copies of the booklet can be obtained without charge from the Lead Industries Association, Inc., 282 Madison Avenue, New York, N.Y. 10017.

JUN 28 1973



Let Priden Electrically provide up
holders of repairing load and battery.
powered industrial trucks and complete
performance reports from users of
both electric and internal combustion
powered trucks. Topics discussed in-
clude operation and maintenance costs,
environmental advantages, safety, effi-
ciency (Bunkin 1-14, 10 pp) and
Futuristic A's & B's.

JUL 1973

Lead magazines review 12 problem-solving applications involving lead. Among these is the use of short lead to solve some problems of large electrical power plants. The contributions of short lead in safety applications are pointed up in two articles. Other articles discuss a magnetic training article for lead short-circuit splices, and a lesson that may help overcome the world-wide shortage of lumber by utilizing a design concept involving the extensive use of lead and civil construction products. The magazine also lists technical literature that is currently available on lead technology. — Inc.

"Lift Profits Electrically"

544 ENGINEERING & MINING JOURNAL NO. 2288

JUN 1973 (COPY 1) (BACON)

D. B. Craig has been re-elected president and chairman of the board of the Lead Industries Association, Inc. Craig is executive vice president of St. Joe Minerals Corp. LIA has also elected two new members to its board of directors: J. A. Marshall, vice president, Metals Div., NL Industries, and E. H. Ramsey, vice president, Noranda Mining Corp.

479 BATTERY MAN NO. 688

JUN 1973 (COPY 1) (BACON)

D. B. Craig, executive vice president, St. Joe Minerals Corp., has been re-elected president and chairman of the board of directors of the Lead Industries Association, Inc. At their 45th Annual Meeting, T. M. Sawyer Edgell Corp., J. F. Patterson Edco Corp., and J. G. McCullough Ames Lead & Zinc, Inc., were re-elected vice-presidents. L. E. Gage, director of Communications for LIA, was elected to the additional post of assistant secretary. It was also announced that J. A. Marshall, vice president, Metals Div., NL Industries, and E. H. Ramsey, vice president, Noranda Mining Corp., were added as new members to the Board of Directors of LIA.

Lead Industries Personnel Announcements...

Craig, Hardick, Ramsey, Robinson, Gage, Seylie, Pittenhouse, McCullough, Smith, O'Hara, and Moore

ENGINEERING & MINING JOURNAL, PRINT & VARNISH PRODUCTION, MATERIAL HANDLING ENGINEERING, BATTERY MAN, MINING ENGINEERING AND WELDING ENGINEERING

511 PULP & WASH PRODUCTION NO. 688

JUL 1973 (COPY 1) (BACON)

Craig Re-Elected

D. B. Craig, executive vice-president of St. Joe Minerals Corp., New York, N.Y., has been re-elected president and chairman of the board of directors of the Lead Industries Association, Inc.

At its 45th annual meeting held recently in Denver, Idaho, T. M. Sawyer Edgell Corp., J. F. Patterson Edco Corp., and J. G. McCullough Ames Lead & Zinc, Inc., were re-elected vice-presidents of the Association. L. E. Gage, director of communications for LIA, was elected to the additional post of assistant secretary. Other officers re-elected by LIA were P. E. Robinson, executive vice-president, J. F. Seylie, secretary and general manager, R. J. O'Hara, treasurer, and D. L. Moore, comptroller and assistant treasurer.

511 PULP & WASH PRODUCTION NO. 688

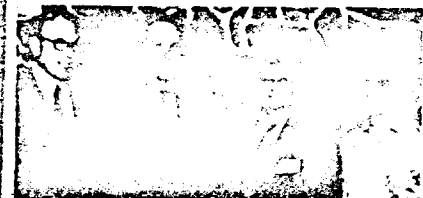
JUN 1973 (COPY 1) (BACON)

John T. Boyd has been elected chairman and chief executive officer of John T. Boyd Co. Robert L. French, formerly vice president, succeeded Boyd as president and James W. Boyd has been named assistant to the president.

D. B. Craig, executive vice president, St. Joe Minerals Corp., has been re-elected president and chairman of the board of directors of the Lead Industries Association, Inc.

511 PULP & WASH PRODUCTION NO. 688

JUN 1973 (COPY 1) (BACON)



Hammond Robinson Gage Taylor

Association officers...

Executive Vice President: D. B. Craig, St. Joe Minerals Corp., New York, N.Y. President: D. B. Craig, St. Joe Minerals Corp., New York, N.Y. Secretary: J. F. Seylie, Edgell Corp., New York, N.Y. Treasurer: R. J. O'Hara, St. Joe Minerals Corp., New York, N.Y. Assistant Secretary: L. E. Gage, St. Joe Minerals Corp., New York, N.Y. Assistant Treasurer: D. L. Moore, St. Joe Minerals Corp., New York, N.Y.

General Manager: P. E. Robinson, St. Joe Minerals Corp., New York, N.Y. Vice President: J. A. Marshall, Metals Div., NL Industries, New York, N.Y. Vice President: E. H. Ramsey, Noranda Mining Corp., New York, N.Y.

THE BATTERY MAN June 1973

WHO WHAT WHERE

Lead Industries Association

D. B. Craig, executive vice president, St. Joe Minerals Corp., has been re-elected president and chairman of the board of directors of the Lead Industries Association, Inc. At their 45th Annual Meeting, T. M. Sawyer Edgell Corp., J. F. Patterson Edco Corp., and J. G. McCullough Ames Lead & Zinc, Inc., were re-elected vice-presidents. L. E. Gage, director of Communications for LIA, was elected to the additional post of assistant secretary.

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543 WELDING ENGINEER NO. 688

JUL 1973 (COPY 1) (BACON)

LEAD INDUSTRIES ASSOCIATION, INC. — The Board of Directors of this corporation added the following to their membership: J. A. Marshall, vice president, Metals Division, NL Industries, and E. H. Ramsey, vice president, Noranda Mining Corp., both of New York.